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**SYNTHESIS OF ZEOLITE BETA/Al-HMS COMPOSITE FOR CRACKING OF
LUBRICANT OIL, GREASE AND POLYPROPYLENE**

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กมลวรรณ กิ่งพุทธพงษ์: การสังเคราะห์คอมโพสิตซีโอໄไลต์บีตา/อะลูมิเนียมอ๊อกซิเจนเอส สำหรับการแตกตัวน้ำมันหล่อลื่น จาระนีและพอลิไพรพลีน. (SYNTHESIS OF ZEOLITE BETA/AI-HMS COMPOSITE FOR CRACKING OF LUBRICANT OIL, GREASE AND POLYPROPYLENE) อ. ที่ปรึกษาวิทยานิพนธ์หลัก: ผศ. ดร. โสมวดี ไชยอนันต์ ศุจาริต, 106 หน้า

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วัสดุคอมโพสิตซีโอໄไลต์บีตาและอะลูมิเนียมอ๊อกซิเจนเอส ได้ถูกสังเคราะห์โดยวิธีตรงจากซีโอໄไลต์บีตา เริ่มจากการสังเคราะห์ซีโอໄไลต์บีตาโดยวิธีไฮโดรเทอร์มัลที่อุณหภูมิ 135 องศาเซลเซียส จากนั้นนำไปตกผลึกร่วมในระหว่างการสังเคราะห์อะลูมิเนียมอ๊อกซิเจนเอส ทำให้ได้ผลิตภัณฑ์ที่เป็นวัสดุคอมโพสิตระหว่างซีโอໄไลต์บีตาและอะลูมิเนียมอ๊อกซิเจนเอส ทำการศึกษาเปรียบเทียบผลของตัวแปรต่างๆ ได้แก่ เวลาในการตกผลึก และความเข้มข้นของโซเดียมไฮครอกไซด์ ทำการตรวจสอบตัวอย่างด้วยเทคนิคการเลี้ยวเบนของรังสีเอกซ์ กล้องจุลทรรศน์แบบส่องราก ไอซีพี-เออีเอส อะลูมิเนียมนิวเคลียร์แมกнетิกเรโซแนซ์นิคสปินมูนเมาท์ การดูดซับและการขยายของไนโตรเจน ศึกษาการแตกย่อยด้วยตัวเร่งปฏิกิริยาคอมโพสิตของซีโอໄไลต์บีตาและอะลูมิเนียมอ๊อกซิเจนเอสกับจาระนี น้ำมันหล่อลื่น และพอลิไพรพลีน ภายใต้ภาวะที่แตกต่างกัน พบร่วมภาวะที่เหมาะสมในการแตกย่อยจาระนี น้ำมันหล่อลื่น และพอลิไพรพลีนในงานวิจัยนี้คือ 400 องศาเซลเซียส 90 นาที 380 องศาเซลเซียส 90 นาที และ 350 องศาเซลเซียส 60 นาที ตามลำดับ ผลิตภัณฑ์แก๊สที่ได้จากการแตกย่อยของจาระนีและน้ำมันหล่อลื่นนี้ 1,3 บิวท่าไดอินเป็นองค์ประกอบหลัก ในขณะที่การแตกย่อยพอลิไพรพลีนได้ไออกเมนเทนเป็นองค์ประกอบหลักของเหลวที่กลืนได้จากการแตกย่อยของจาระนี น้ำมันหล่อลื่น และพอลิไพรพลีนมีองค์ประกอบของไฮโดรคาร์บอนที่มีช่วงจุดเดือดใกล้เคียงกับแกโซลีนมาตรฐาน ตัวเร่งปฏิกิริยาคอมโพสิตที่ใช้ในการแตกย่อยพอลิไพรพลีนสามารถทำให้กลับคืนสภาพเดิม ได้และให้ค่าการเปลี่ยนพลาสติกเป็นผลิตภัณฑ์ได้มากกว่าร้อยละ 90 ซึ่งเป็นค่าที่ยอมรับได้สำหรับการนำกลับมาใช้ใหม่จำนวน 3 ครั้ง

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LUBRICANT OIL/ GREASE.

KAMONWAN KINGPUTTAPONG: SYNTHESIS OF ZEOLITE BETA/Al-HMS COMPOSITE FOR CRACKING OF LUBRICANT OIL, GREASE. AND POLYPROPYLENE THESIS ADVISOR: ASSIST. PROF. SOAMWADEE CHAIANANSUTCHARIT, Ph.D., 106 pp.

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The zeolite beta/Al-HMS composite has been successively synthesized by direct method from crystalline zeolite beta. The zeolite beta was prepared by hydrothermal crystallization at 135°C, and then it was dissolved in base solution, followed by co-crystallization with Al-HMS. The final product was defined as composite material between zeolite beta and Al-HMS. The effects of parameters such as crystallization time and NaOH concentrations were investigated. The composites were characterized by X-ray power diffraction, scanning electron microscope, ICP-AES, ²⁷Al-MAS-NMR and nitrogen adsorption-desorption technique. Catalytic cracking of zeolite beta/Al-HMS composite on grease, lubricant oil and PP were studied in various conditions. The optimal conditions in this study for cracking of grease, lubricant oil and PP were 400°C 90 min, 380°C 90 min and 380°C 60 min, respectively. The major component of gas products obtained by grease and lubricant oil cracking was 1,3-butadiene whereas, i-pentane was the main product for PP cracking. Carbon distribution number of distillate liquid product had boiling point range similar to that of the SUPELCO of standard gasoline. The composite catalyst for PP cracking could be regenerated for 3 cycles and was acceptable due to a high conversion of PP over 90%.

Field of Study: Petrochemistry and Polymer Science Student's Signature Kamonwan Kingputtapon
 Academic Year: 2008 Advisor's Signature Soamwadee Chai

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LIST OF ABBREVIATIONS

BET	Brunauer-Emmett-Teller method
HMS	Hexagonal Mesoporous Silica
MCM-41	Mobil's Composite of Matters-41
°C	Degree Celsius
GC	Gas Chromatography
g	Gram (s)
h	Hour (s)
ICP	Inductively Coupled Plasma Emission
min	Minute
SEM	Scanning Electron Microscopy
TPD	Temperature-Programmed Desorption
XRD	X-Ray Diffraction