

ภาคผนวก

SIX SIGMA CONVERSION TABLE					
SIGMA VALUE	DEFECTS PER MILLION OPPORTU- NITIES	SIGMA VALUE	DEFECTS PER MILLION OPPORTU- NITIES	SIGMA VALUE	DEFECTS PER MILLION OPPORTU- NITIES
0.00	933,193	2.20	241,964	4.40	1,866
0.05	926,471	2.25	226,627	4.45	1,589
0.10	919,243	2.30	211,856	4.50	1,350
0.15	911,492	2.35	197,663	4.55	1,144
0.20	903,199	2.40	184,060	4.60	968
0.25	894,350	2.45	171,056	4.65	816
0.30	884,930	2.50	158,655	4.70	687
0.35	874,928	2.55	146,859	4.75	577
0.40	864,334	2.60	135,666	4.80	483
0.45	853,141	2.65	125,072	4.85	404
0.50	841,345	2.70	115,070	4.90	337
0.55	828,944	2.75	105,650	4.95	280
0.60	815,940	2.80	96,800	5.00	233
0.65	802,338	2.85	88,508	5.05	193
0.70	788,145	2.90	80,757	5.10	159
0.75	773,373	2.95	73,529	5.15	131
0.80	758,036	3.00	66,807	5.20	108
0.85	742,154	3.05	60,571	5.25	89
0.90	725,747	3.10	54,799	5.30	72
0.95	708,840	3.15	49,471	5.35	59
1.00	691,462	3.20	44,565	5.40	48
1.05	673,645	3.25	40,059	5.45	39
1.10	655,422	3.30	35,930	5.50	32
1.15	636,831	3.35	32,157	5.55	26
1.20	617,911	3.40	28,717	5.60	21
1.25	598,706	3.45	25,588	5.65	17
1.30	579,260	3.50	22,750	5.70	13
1.35	559,618	3.55	20,182	5.75	11
1.40	539,828	3.60	17,865	5.80	9
1.45	519,939	3.65	15,778	5.85	7
1.50	500,000	3.70	13,904	5.90	5
1.55	480,061	3.75	12,225	5.95	4
1.60	460,172	3.80	10,724	6.00	3
1.65	440,382	3.85	9,387	Note: This table includes a 1.5 σ shift for all listed values of Z.	
1.70	420,740	3.90	8,198		
1.75	401,294	3.95	7,143		
1.80	382,088	4.00	6,210		
1.85	363,169	4.05	5,386		
1.90	344,578	4.10	4,661		
1.95	326,355	4.15	4,024		
2.00	308,537	4.20	3,467		
2.05	291,160	4.25	2,980		
2.10	274,253	4.30	2,555		
2.15	257,846	4.35	2,186		