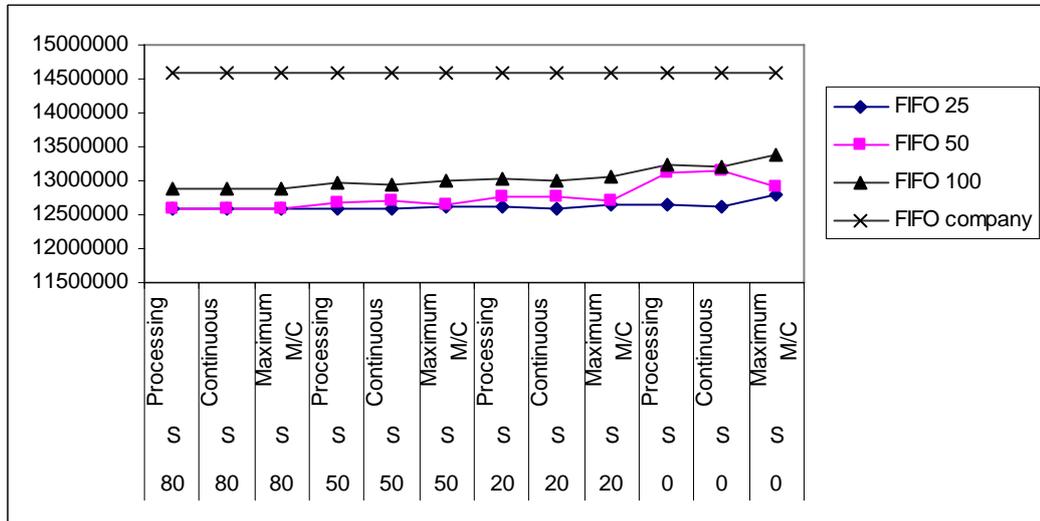
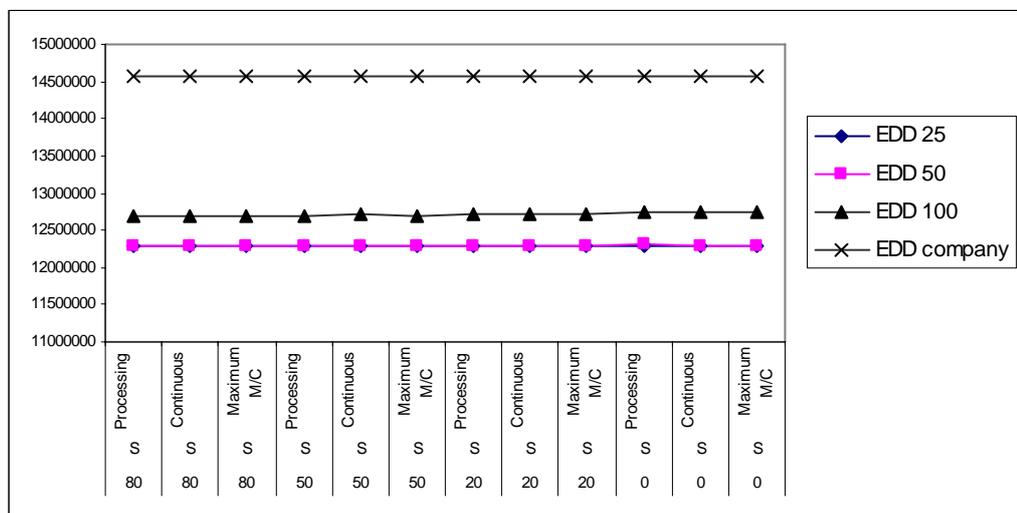


Appendix C

The company completion time compare with
the completion time of heuristics rule.

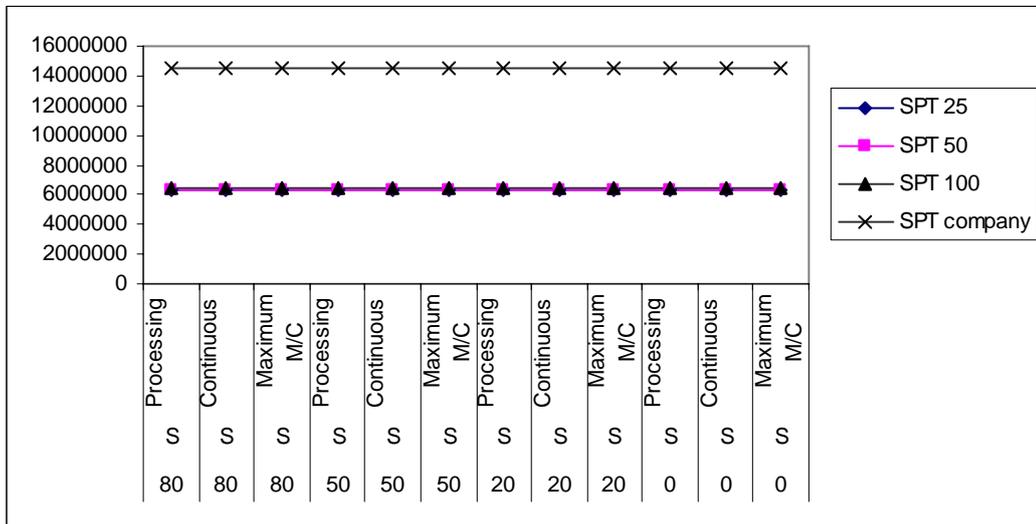


FIFO

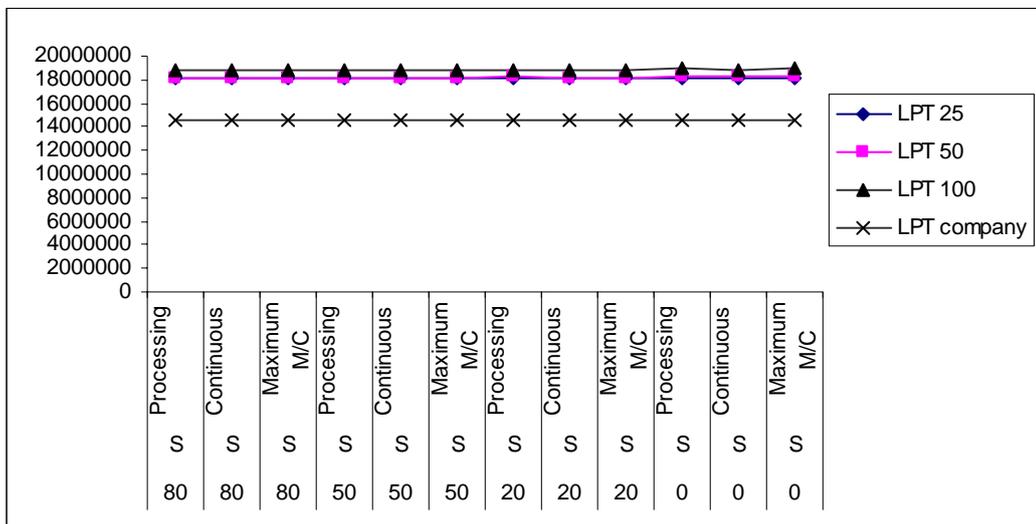


EDD

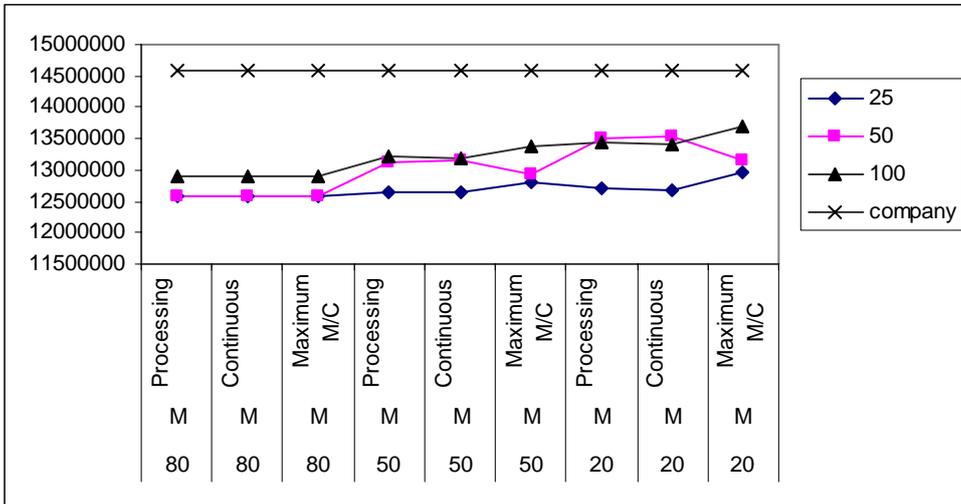
Appendix Figure C1 Single skill first at different dispatching rule and penalty rate.



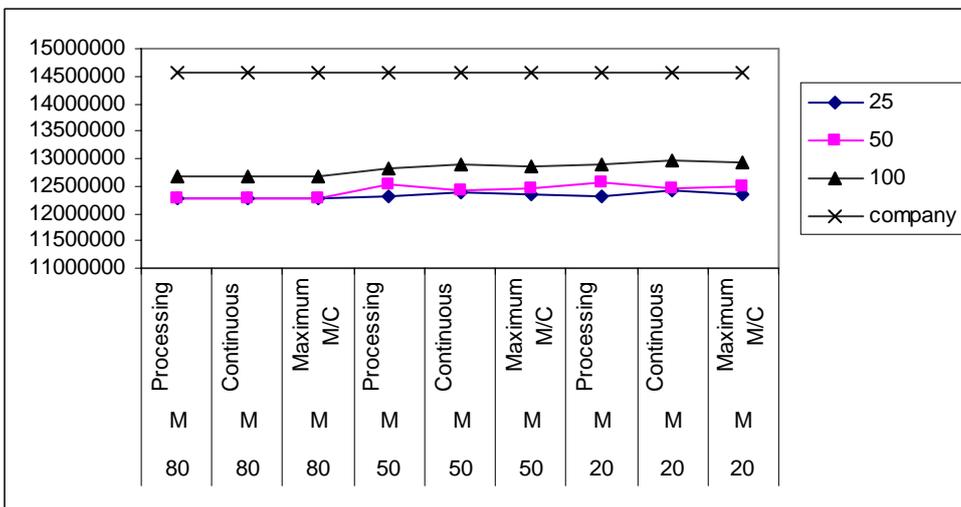
SPT



LPT

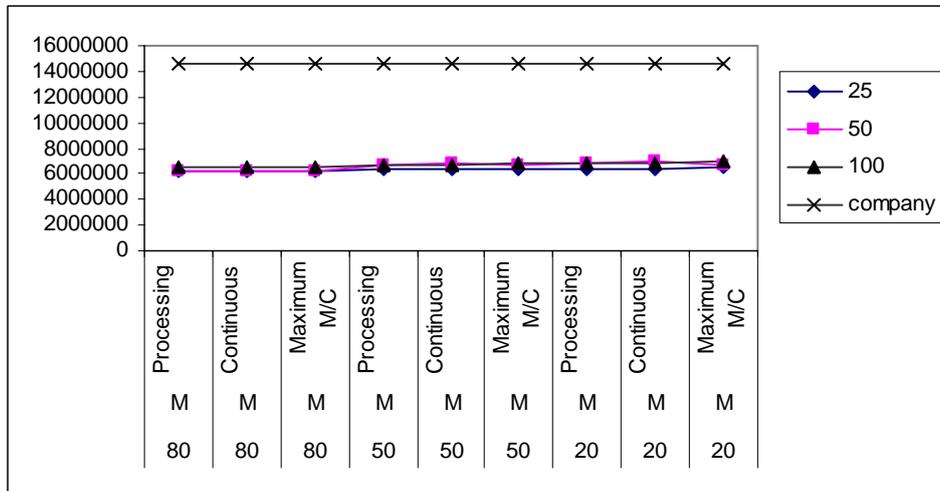


FIFO

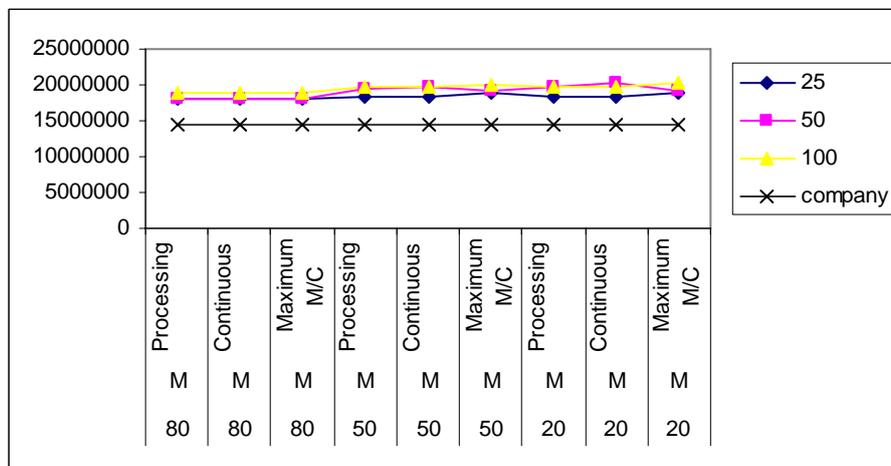


EDD

Appendix Figure C2 Multi skill first at different dispatching rule and penalty rate.

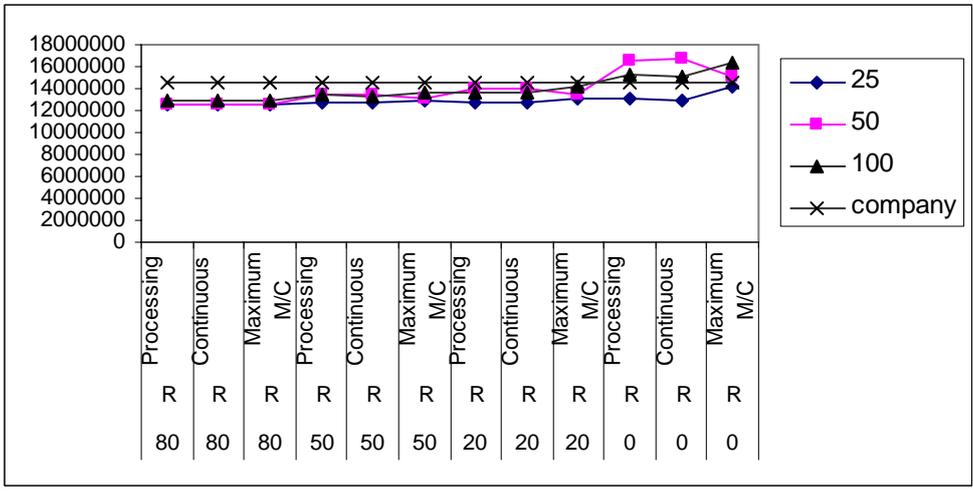


SPT

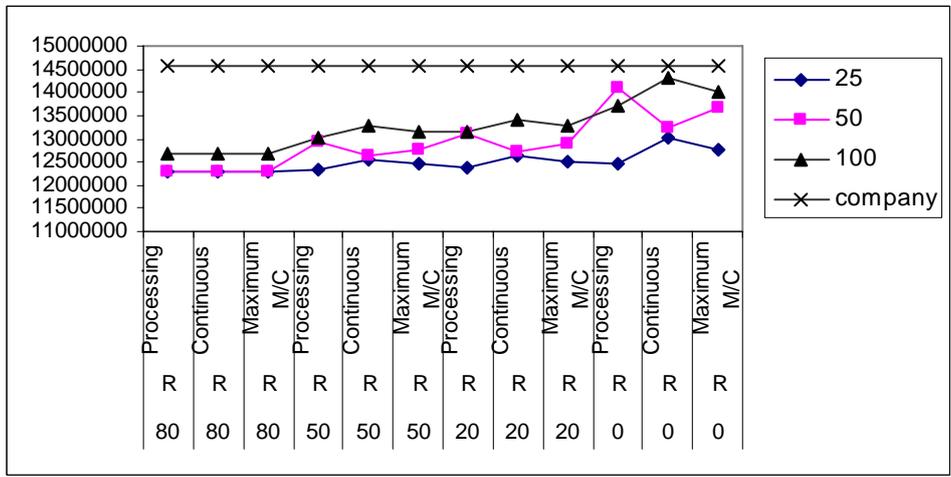


LPT

Appendix Figure C2 (Cont'd)

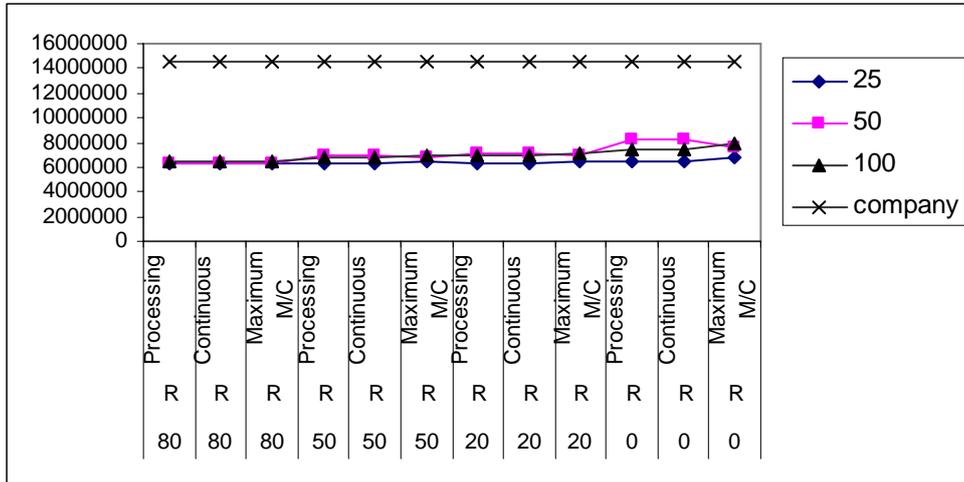


FIFO

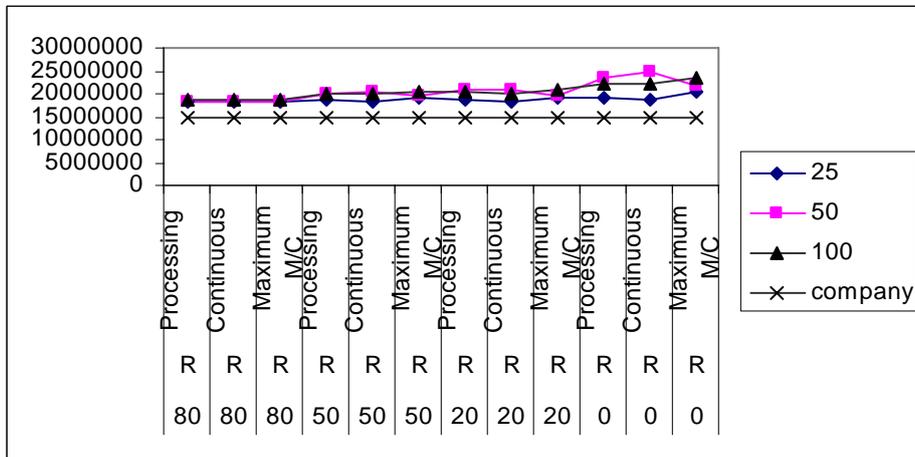


EDD

Appendix Figure C3 Random worker at different dispatching rule and penalty rate.



SPT



LPT

Appendix Figure C3 (Cont'd)