

# **THESIS**

## **JOBS AND WORKFORCE SCHEDULING FOR FLOW SHOPS. A CASE STUDY IN THE METAL CANS MANUFACTURE**

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**A Thesis Submitted in Partial Fulfillment of  
the Requirements for the Degree of  
Master of Engineering (Industrial Engineering)  
Graduate School, Kasetsart University  
2006**

**ISBN 974-16-2805-6**