

Patcharin Pinthong 2009: Synthesis and Characterization of Polyamide-4.  
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Synthesis and characterization of polyamide-4 (PA-4) were investigated. Synthesis of polyamide-4 from  $\gamma$ -aminobutyric acid (GABA) by melt polymerization was unsuccessful. PA-4 was successfully synthesized by anionic ring-opening polymerization of 2-pyrrolidone (Py) by using N-sodium-2-pyrrolidone (Na) as initiator and N-benzoyl-2-pyrrolidone (BPy) as activator in the presence of 15-crown-5 at 30 to 60°C from 12 to 24 h under alternating between under nitrogen atmosphere for 3 h and reduced pressure for 1 h. Weight average molecular weight ( $\overline{M}_w$ ) from 398 to 9233 and quite low yield from 2.94 to 25.43% of PA-4 having  $T_m \sim 241$ -256°C and  $T_c \sim 168$ -210°C was obtained. The effect of the sodium and 15-crown-5 was studied at 40°C. It was found that  $\overline{M}_w$  and yield of PA-4 slightly increased with increasing the amount of Na and 15-crown-5. PA-4 was also obtained from copolymerization of Py and GABA using mmol ratio of Py:BPy:Na:Crown = 100:1:3:2 and varying the mmol of GABA from 10 to 30 at 105°C for 8 h and at 40°C for 24 h. Polymer yield obtained was extremely low (highest was 6.5%).  $\overline{M}_w$  of PA-4 obtained by the copolymerization of Py and GABA at 105°C was higher than at 40°C. The highest  $\overline{M}_w$  PA-4 obtained in this study was 9233 which can be obtained either from Py:BPy:Na:Crown = 100:1:3:2 at 40°C for 24 h or from copolymerization of Py:BPy:Na:Crown:GABA = 100:1:3:2:20 at 105°C. Polyamide-4,4 was synthesized by both solution and interfacial polycondensation at room temperature for biodegradation comparison with PA-4. PA-4 begun to degrade after incubating in composted soil for 120 h but was not degraded after incubating 14 h in all the enzymes used.

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