TABLE OF CONTENTS

P	a	ge
		_

TABLE OF CONTENTS	i
LIST OF TABLES	
LIST OF FIGURES	iii
LIST OF ABBREVIATIONS	v
INTRODUCTION	1
OBJECTIVES	3
LITERATURE REVIEW	4
MATERIALS AND METHODS	30
Materials	30
Chemicals	30
Analytical instrument	31
Methods	32
RESULTS AND DISCUSSION	35
CONCLUSION	51
LITERATURE CITED	53
APPENDICES	57
Appendix A RAW DATA	58
Appendix B SAMPLE CALCULATIONS	63
Appendix C CHROMATOGRAM OF ANACARDIC ACID	65

LIST OF TABLES

1	Fatty Acid Composition of Cashew Kernels	6
2	Food value per 100 g of fresh cashew apple	8
3	International Standard (IS) specification for CNSL	11
4	Common extraction solvents	25
5	Common drying agents for organic solutions	29

Appendix Table

Table

A1	Anacardic acid from extraction by n-hexane	59
A2	Anacardic acid from extraction by methanol	60
A3	Anacardic acid from extraction by ethanol	61
A4	Amount of calcium anacardate obtained after acid-base reaction	
	by various ethanol concentration solvent	62

Page

LIST OF FIGURES

Page

1	Cashew tree	4
2	Cashew apple and cashew nut	5
3	Cross-section of a Cashew Fruit	5
4	Cashew kernel	6
5	Chemical structures of major compounds in natural CNSL	9
6	Decarboxylation of Anacardic acid	10
7	Application of CNSL	12
8	Method for extraction of CNSL from cashew nut shell method	13
9	HPLC of anacardic acid fraction, and solvent-extracted CNSL	19
10	Flow diagram for separation of anacardic acid, cardol, and cardanol	
	from CNSL	20
11	HPLC profiles of CNSL	21
12	Soxhlet extractor	27
13	High-performance liquid chromatography instrument	31
14	The solutions after completing acid-base reaction	36
15	The solution after completing acid-base reaction by using sodium	
	hydroxide as a base	37
16	Dried calcium anacardate	37
17	Structure of anacardic acid	38
18	Isolation of Anacardic acid from calcium anacardate	39
19	Chromatogram of anacardic acid produced from calcium anacardate	
	by using ethanol as a solvent (HCl as acid)	40
20	Isolation of Anacardic acid by using sulfuric acid	41
21	Chromatogram of anacardic acid produced from calcium anacardate	
	by using ethanol as a solvent $(H_2SO_4 \text{ as acid})$	42
22	Chromatogram of CNSL dissolved in ethanol at 60 minutes	43
23	Equilibrium time for solvent extraction	44
24	Effect of solvent-to-CNS ratio on extraction of anacardic acid at 30°C	45
25	Effect of solvent-to-CNS ratio on extraction of anacardic acid at 50°C	46

LIST OF FIGURES (Continued)

Figure		Page
26	Effect of type on extraction performance	47
27	Effect of ethanol concentration on extraction performance	48
28	Chromatogram of CNSL after heated above 200°C for 30 min	49
29	Process flow diagram for separation of anacardic acid	50

Appendix Figure

C1	Chromatogram of CNSL dissolved in n-Hexane for 60 minutes	66
C2	Chromatogram of anacardic acid produced from calcium anacardate	
	by using n-Hexane as a solvent	66
C3	Chromatogram of CNSL dissolved in methanol for 60 minutes	67
C4	Chromatogram of anacardic acid produced from calcium anacardate	
	by using methanol as a solvent	67
C5	Chromatogram of CNSL dissolved in ethanol for 60 minutes	68
C6	Chromatogram of anacardic acid produced from calcium anacardate	
	by using ethanol as a solvent (HCl as acid)	68
C7	Chromatogram of anacardic acid produced from calcium anacardate	
	by using ethanol as a solvent (H_2SO_4 as acid)	69
C8	Chromatogram of CNSL after heated above 200°C for 30 min	69

LIST OF ABBREVIATIONS

=	Cashew nut shell
=	Cashew nut shell liquid
=	Degree celsius
=	Gram
=	Hour
=	Hydrochloric acid
=	High performance liquid chromatography
=	Inch
=	Milligram
=	Milliter
=	Nut in shell
=	Revolutions per minute