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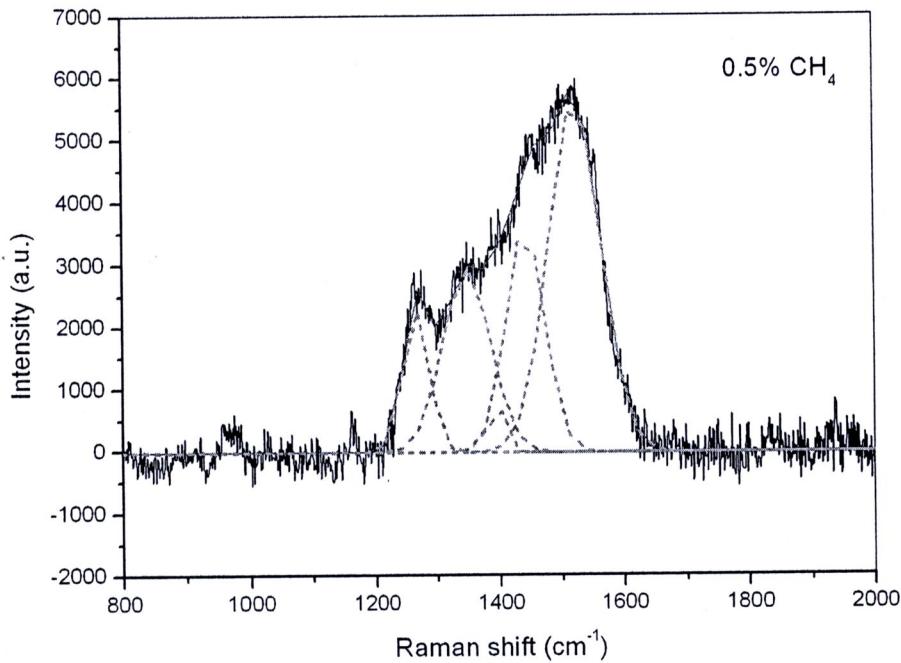
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## **APPENDICES**

**APPENDIX A**  
**Raman spectra of the DLC films**

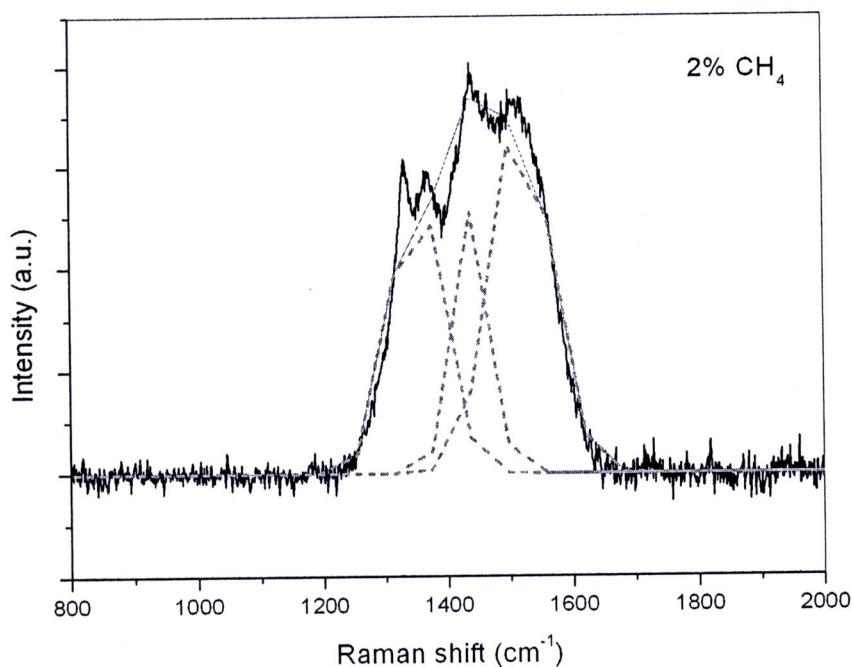
**A-1** Raman spectra of the DLC films grown under various CH<sub>4</sub> concentrations, deposition pressure of 30 torr, and deposition time of 30 hr.

**A-1.1** Raman spectra of the films deposited at 0.5% CH<sub>4</sub> concentration.



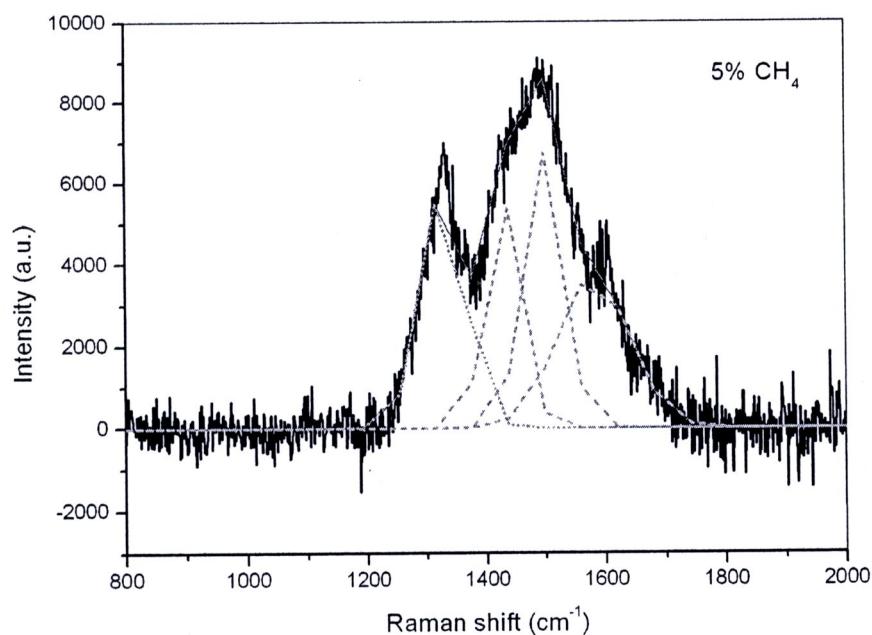
**Figure A-1** Raman spectra of DLC film deposited at 0.5% CH<sub>4</sub> concentration with three Gaussians peak.

**A-1.2** Raman spectra of the films deposited at 2% CH<sub>4</sub> concentration.



**Figure A-2** Raman spectra of DLC film deposited at 2% CH<sub>4</sub> concentration with three Gaussians peak.

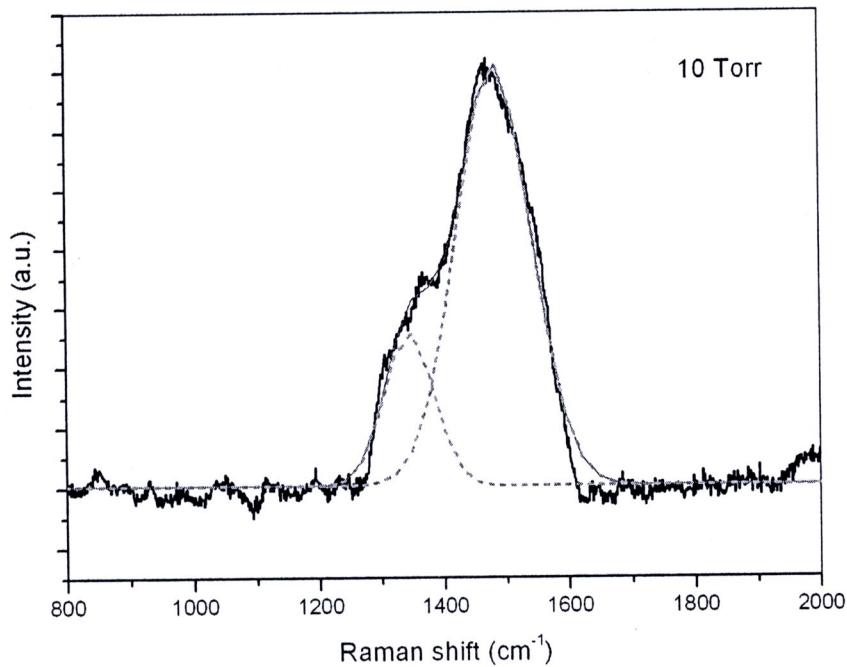
**A-1.3** Raman spectra of the films deposited at 2% CH<sub>4</sub> concentration.



**Figure A-3** Raman spectra of DLC film deposited at 5% CH<sub>4</sub> concentration with three Gaussians peak.

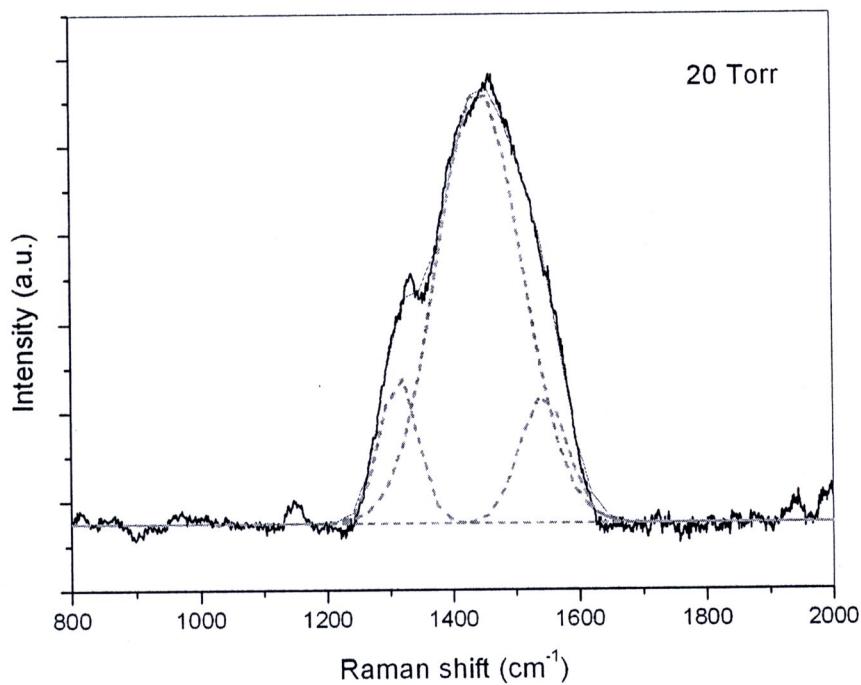
**A-2** Raman spectra of the DLC films grown under different deposition pressure, CH<sub>4</sub> concentration of 1%, and deposition time of 30 hr.

**A-2.1** Raman spectra of the films deposited at deposition pressure of 10 torr.



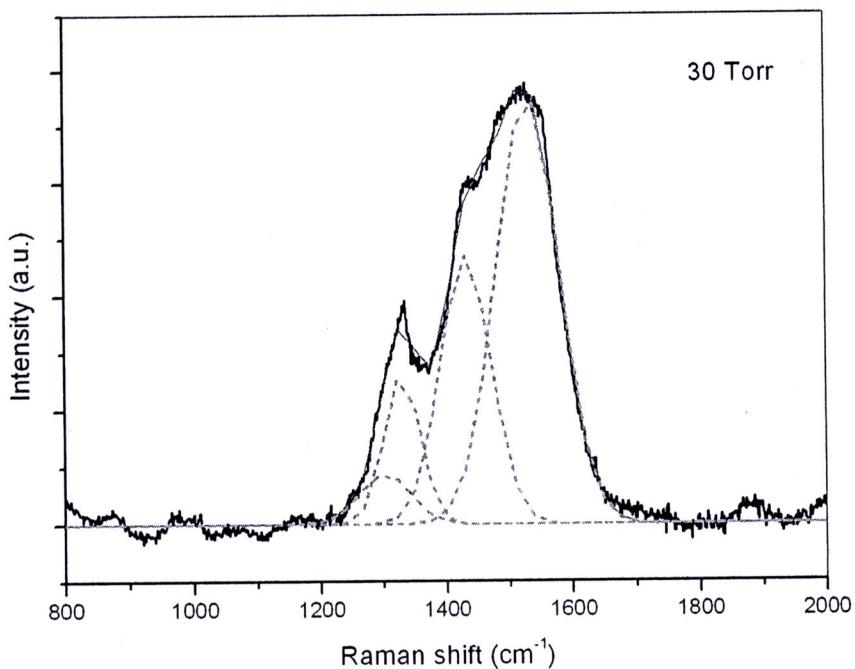
**Figure A-4** Raman spectra of DLC film deposited at deposition pressure of 10 torr with two Gaussians peak.

**A-2.2** Raman spectra of the films deposited at deposition pressure of 20 torr.



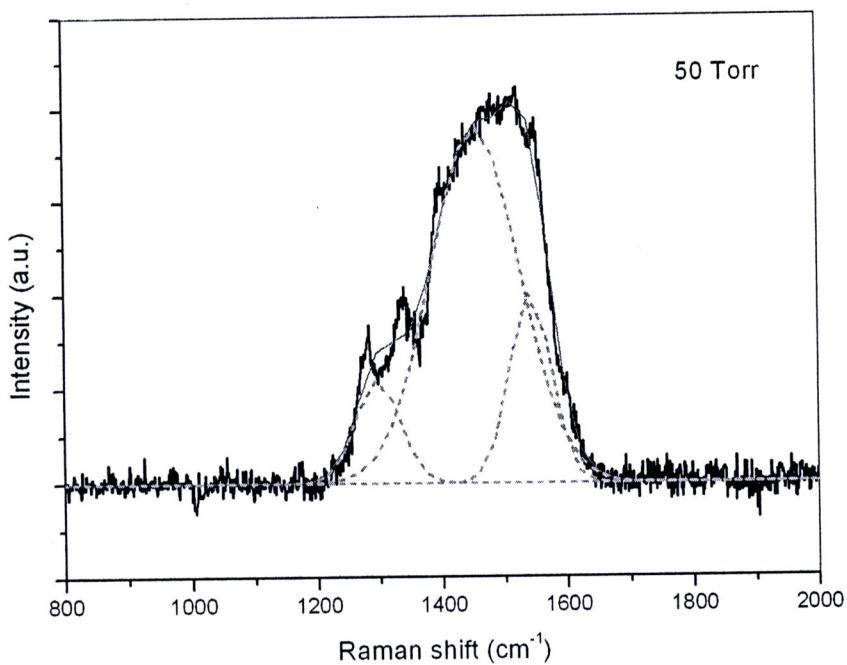
**Figure A-5** Raman spectra of DLC film deposited at deposition pressure of 20 torr with two Gaussians peak.

**A-2.3** Raman spectra of the films deposited at deposition pressure of 30 torr.



**Figure A-6** Raman spectra of DLC film deposited at deposition pressure of 30 torr with three Gaussians peak.

A-2.4 Raman spectra of the films deposited at deposition pressure of 50 torr.



**Figure A-7** Raman spectra of DLC film deposited at deposition pressure of 50 torr with three Gaussians peak.

**APPENDIX B**  
**(The Data of Nanoindentation test)**

**B-1 The experimental data and graph information.****Table B-1** The indentation parameters of Nanoindentation tester for all samples.

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**Indentation parameters**

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Standard

Standard

+ Instrument : TTX-NHT S/N: 00-00003

+ Hardware settings

Approach speed : 8000 nm/min

Dz sensor in fine range

Delta Slope contact : 20 %

+Measurement

Acquisition Rate : 10.0 [Hz]

Linear Loading

Max load : 5 mN

Loading rate : 10.00 mN/min

Unloading rate : 10 mN/min

Pause : 15.0 s

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**Indentors**

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Type : Berkovich

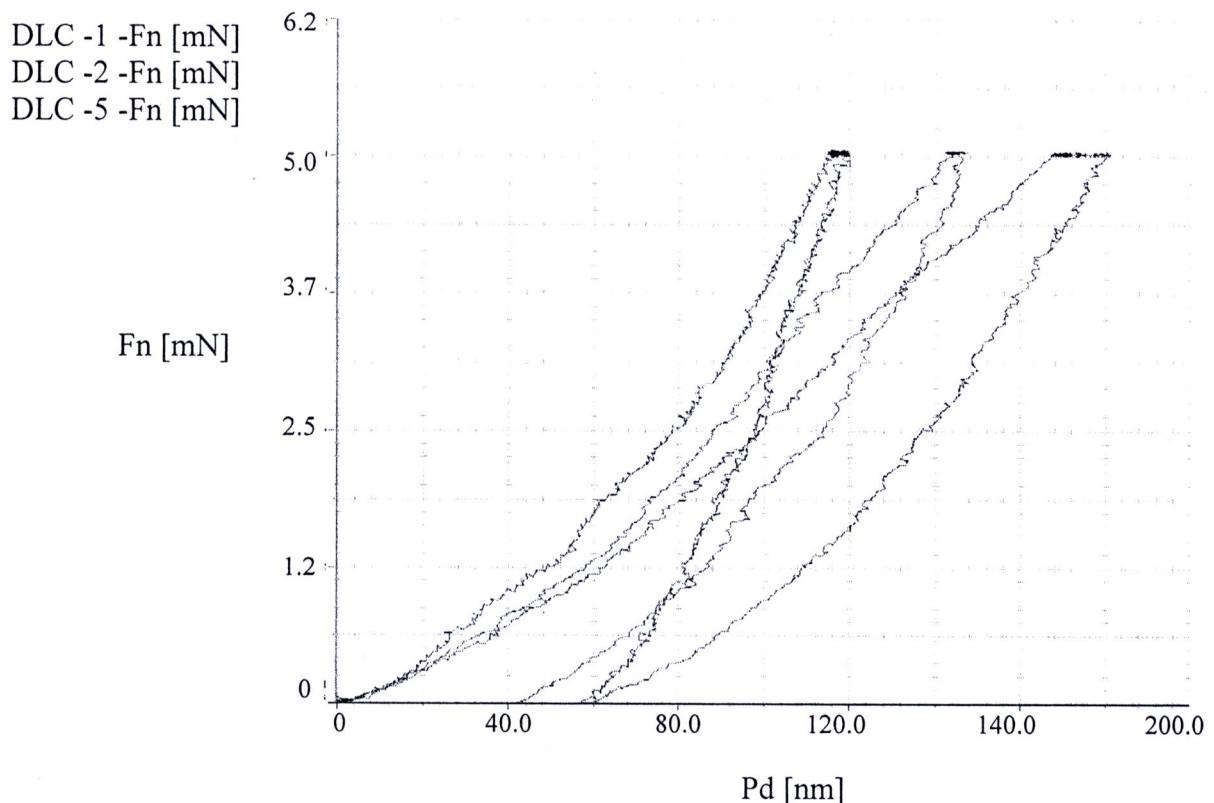
Serial number : BJ-07 (08\_10\_2009)

Material :Diamond

**B-1.1** The Nanoindentation test data of the DLC films grown under various CH<sub>4</sub> concentrations, deposition pressure of 30 torr, and deposition time of 30 hr.

**Table B-2** The hardness of the DLC films grown at 0.5% CH<sub>4</sub> concentration.

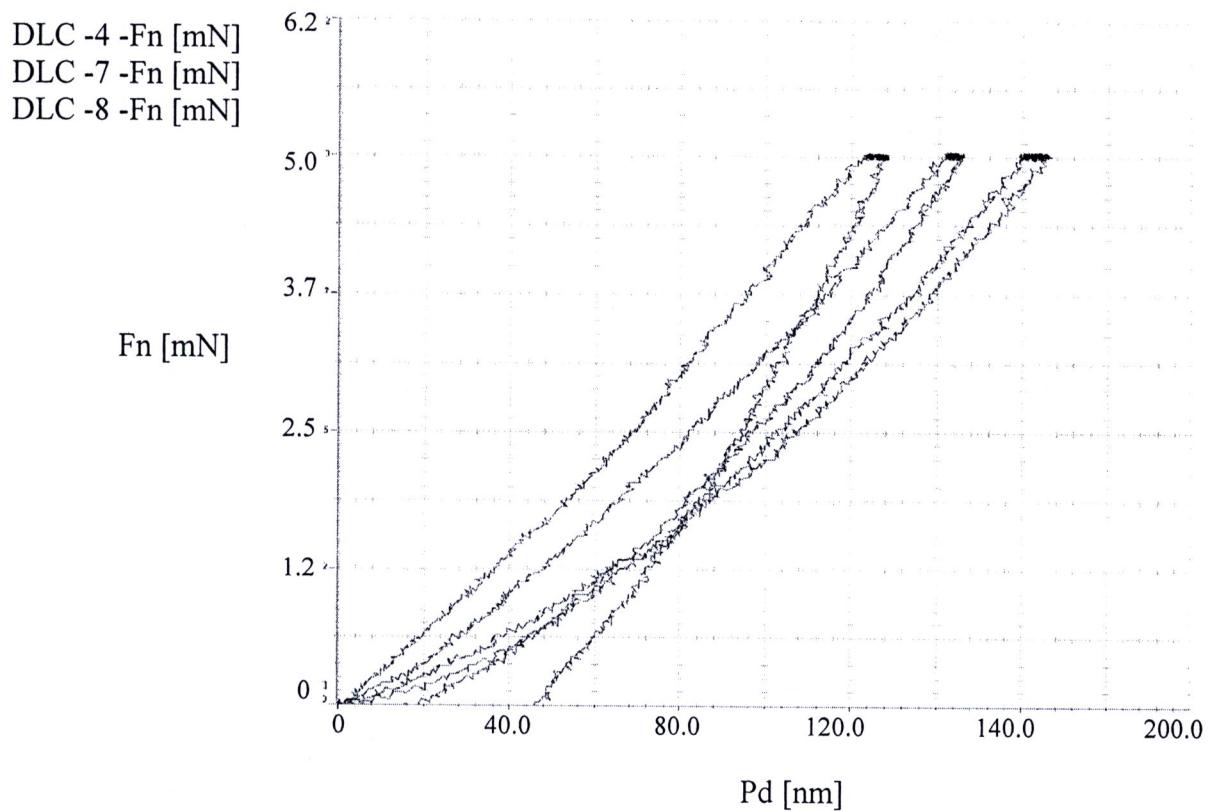
		DLC_CVD
Hit (O&P)	Data : 1	27871.936
[MPa]	Data : 2	43647.578
	Data : 5	46539.113
	Mean	39352.875
	Std Dev	10047.350
	Min	27871.936
	Max	46539.113
	N	3.000



**Figure B-1** Load-displacement curve of the DLC films deposited at 0.5% CH<sub>4</sub> concentration.

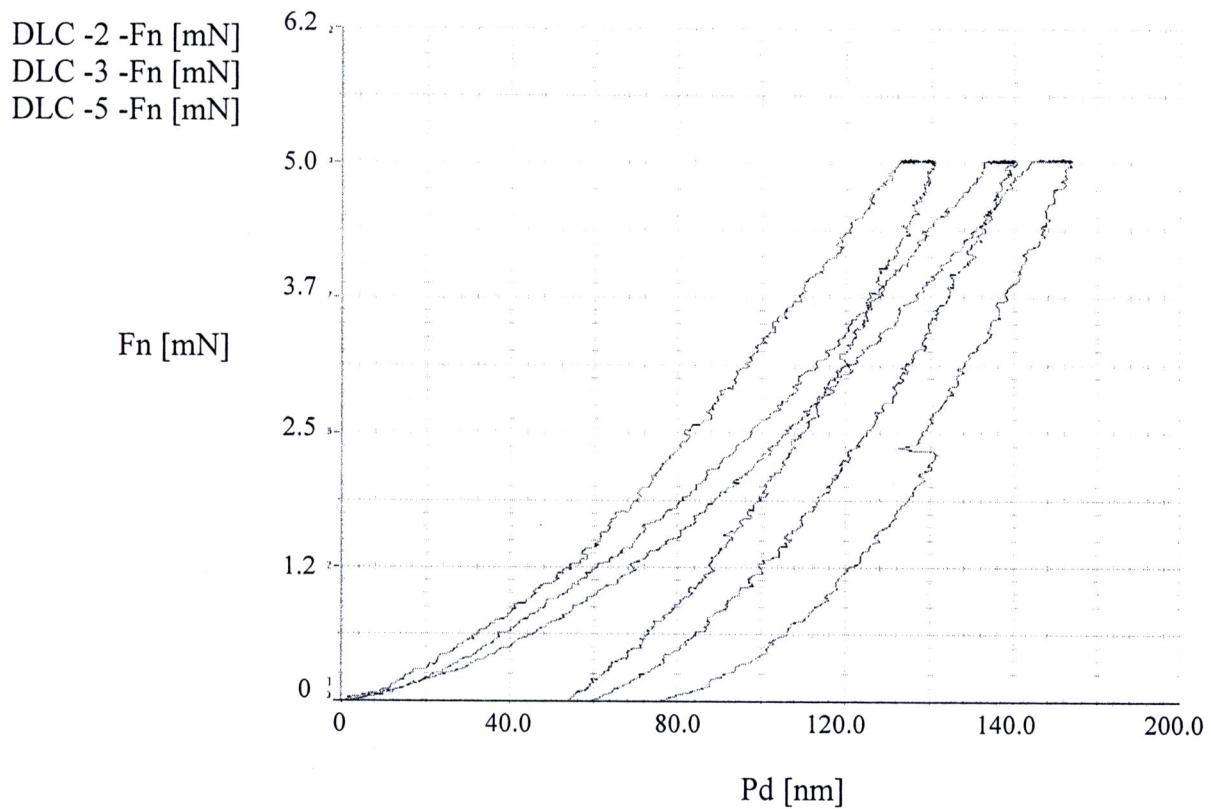
**Table B-3** The hardness of the DLC films grown at 1% CH<sub>4</sub> concentration.

		<b>DLC</b>
<b>Hit (O&amp;P)</b>	Data : 4	49967.059
<b>[MPa]</b>	Data : 7	54165.820
	Data : 8	52553.164
	Mean	52228.676
	Std Dev	2118.104
	Min	49967.059
	Max	54165.820
	N	3.000

**Figure B-2** Load-displacement curve of the DLC films deposited at 1% CH<sub>4</sub> concentration.

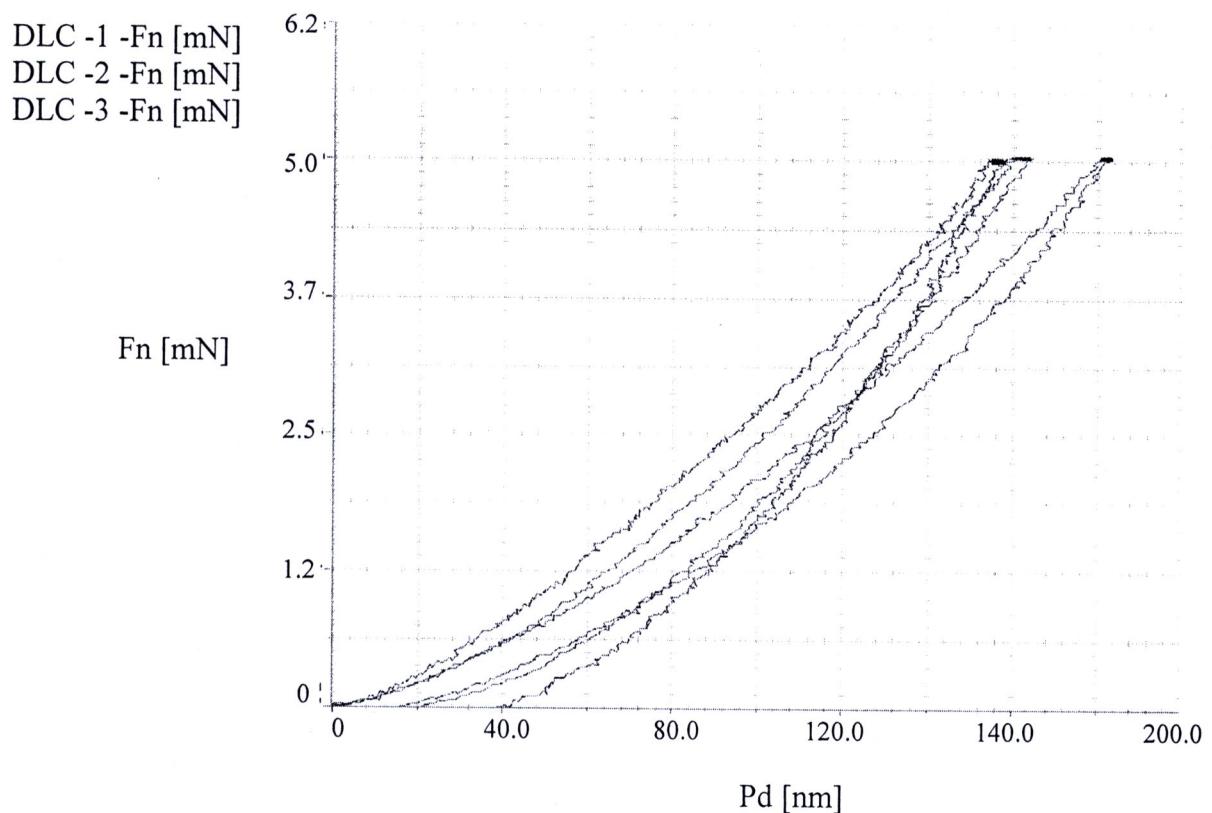
**Table B-4** The hardness of the DLC films grown at 2% CH<sub>4</sub> concentration.

		<b>DLC</b>
<b>Hit (O&amp;P)</b>	Data : 2	34069.043
<b>[MPa]</b>	Data : 3	42916.535
	Data : 5	26838.486
	Mean	34608.020
	Std Dev	8052.564
	Min	26838.486
	Max	42916.535
	N	3.000

**Figure B-3** Load-displacement curve of the DLC films deposited at 2% CH<sub>4</sub> concentration.

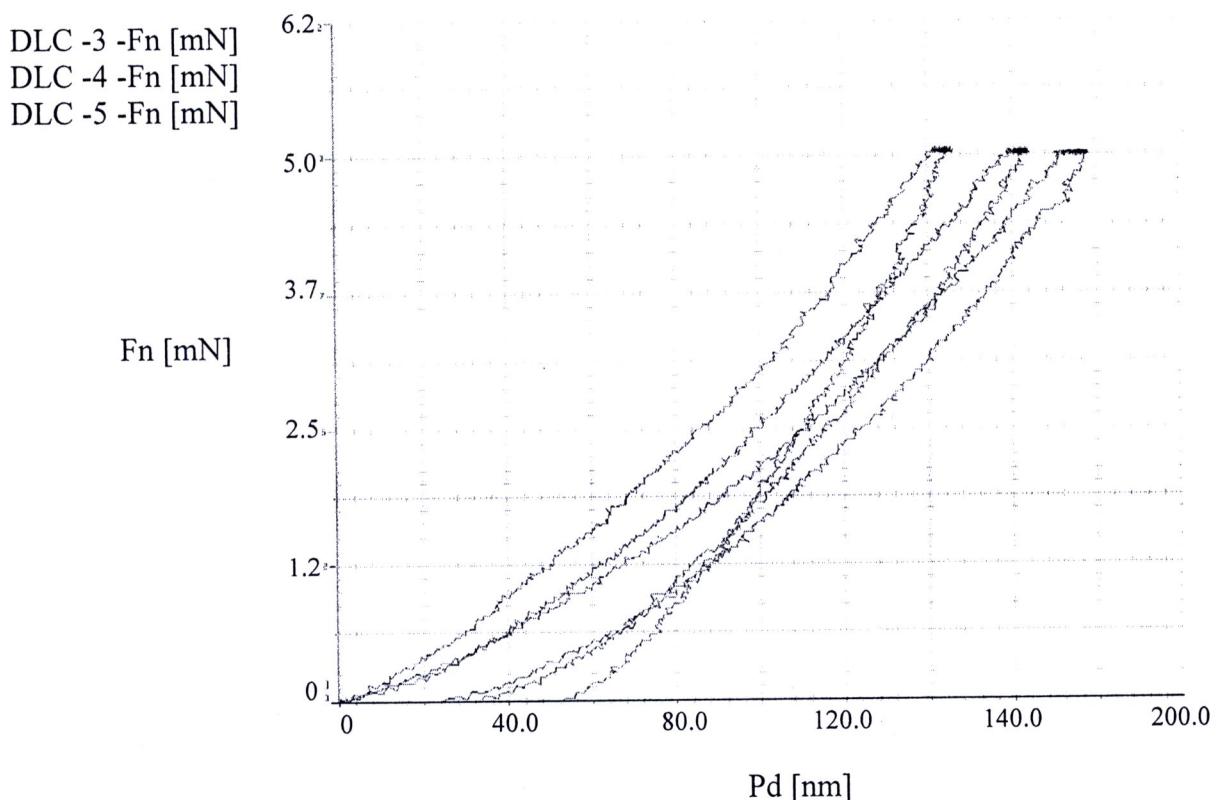
**Table B-5** The hardness of the DLC films grown at 3% CH<sub>4</sub> concentration.

		<b>DLC</b>
<b>Hit (O&amp;P)</b>	Data : 1	37597.535
<b>[MPa]</b>	Data : 2	38739.555
	Data : 3	35724.324
	Mean	37353.809
	Std Dev	1522.320
	Min	35724.324
	Max	38739.555
	N	3.000

**Figure B-4** Load-displacement curve of the DLC films deposited at 3% CH<sub>4</sub> concentration.

**Table B-6** The hardness of the DLC films grown at 5% CH<sub>4</sub> concentration.

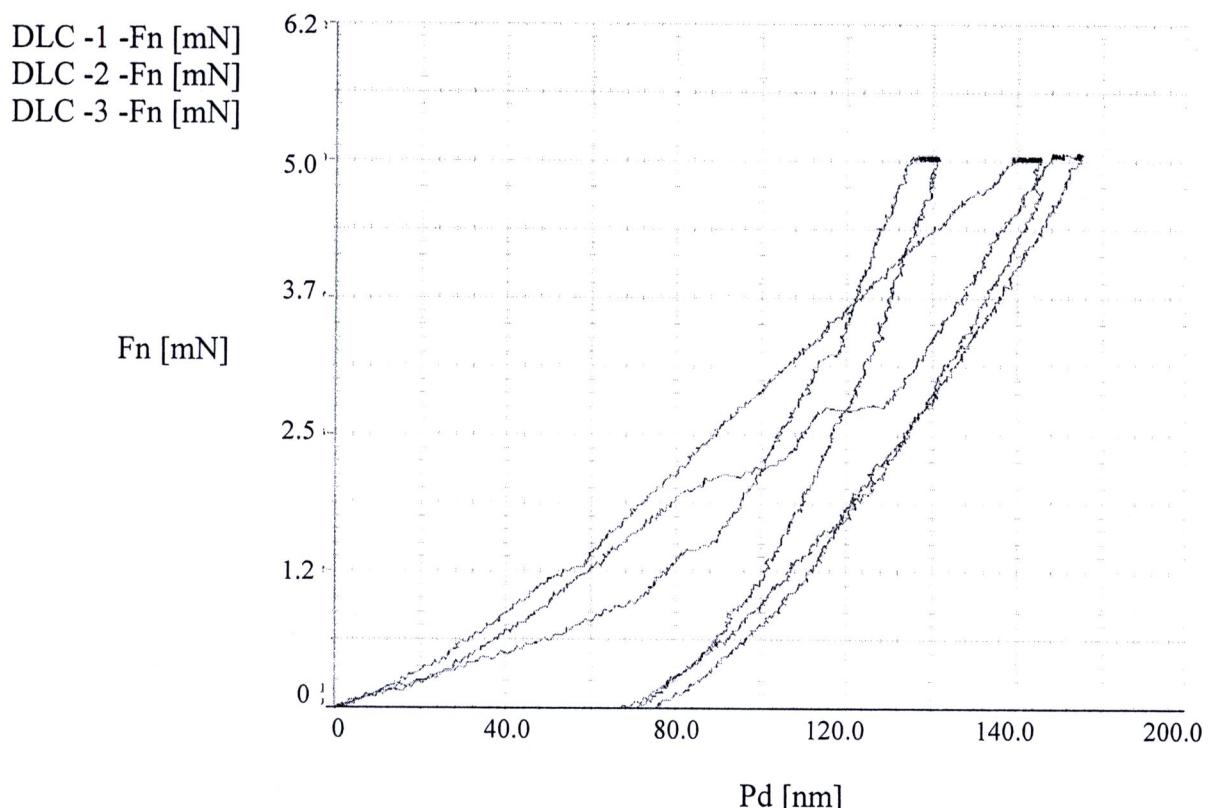
		<b>DLC</b>
<b>Hit (O&amp;P)</b>	Data : 3	43251.676
<b>[MPa]</b>	Data : 4	39622.559
	Data : 5	43180.512
	Mean	42018.250
	Std Dev	2075.034
	Min	39622.559
	Max	43251.676
	N	3.000

**Figure B-5** Load-displacement curve of the DLC films deposited at 5% CH<sub>4</sub> concentration.

**B-1.2** The Nanoindentation test data of the DLC films grown under different deposition pressure, CH<sub>4</sub> concentration of 1%, and deposition time of 30 hr.

**Table B-7** The hardness of the DLC films grown at deposition pressure of 10 torr.

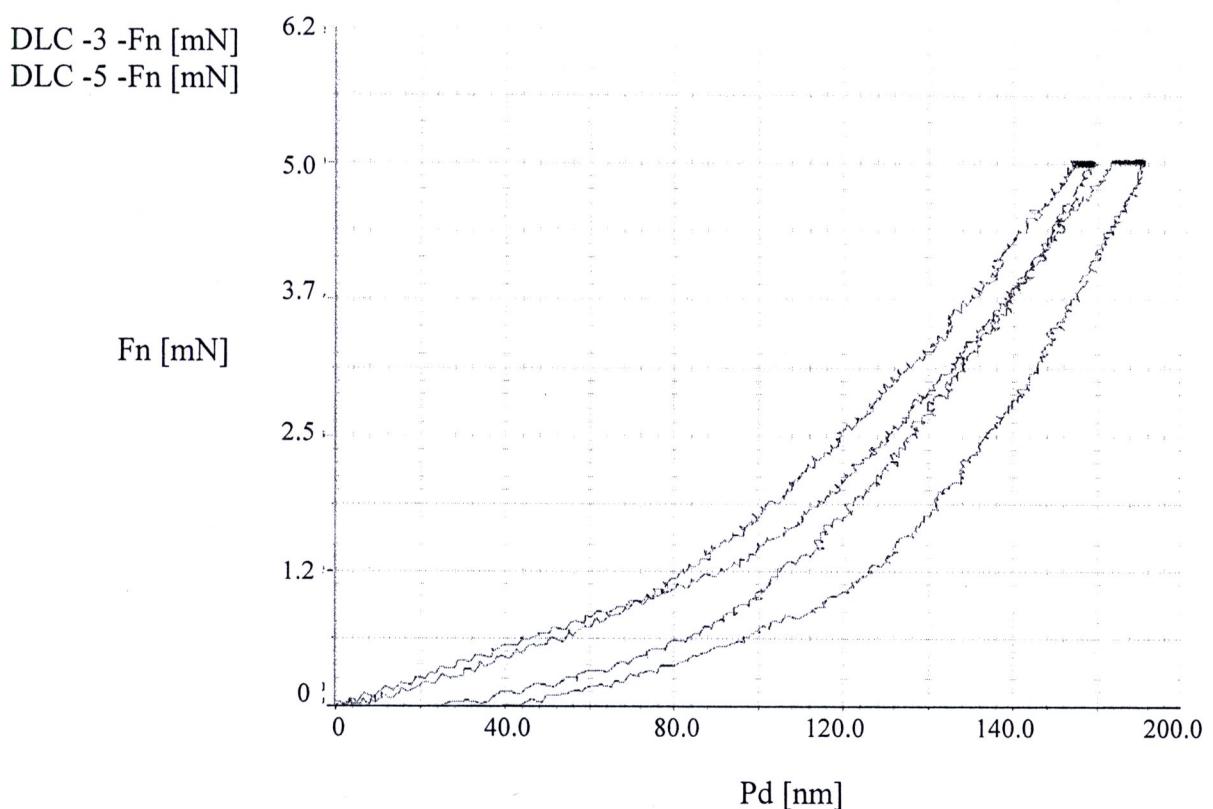
		DLC
Hit (O&P)	Data : 1	12972.665
[MPa]	Data : 2	15365.926
	Data : 3	13201.118
	Mean	13846.569
	Std Dev	1320.750
	Min	12972.665
	Max	15365.926
	N	3.000



**Figure B-6** Load-displacement curve of the DLC films deposited at deposition pressure of 10 torr.

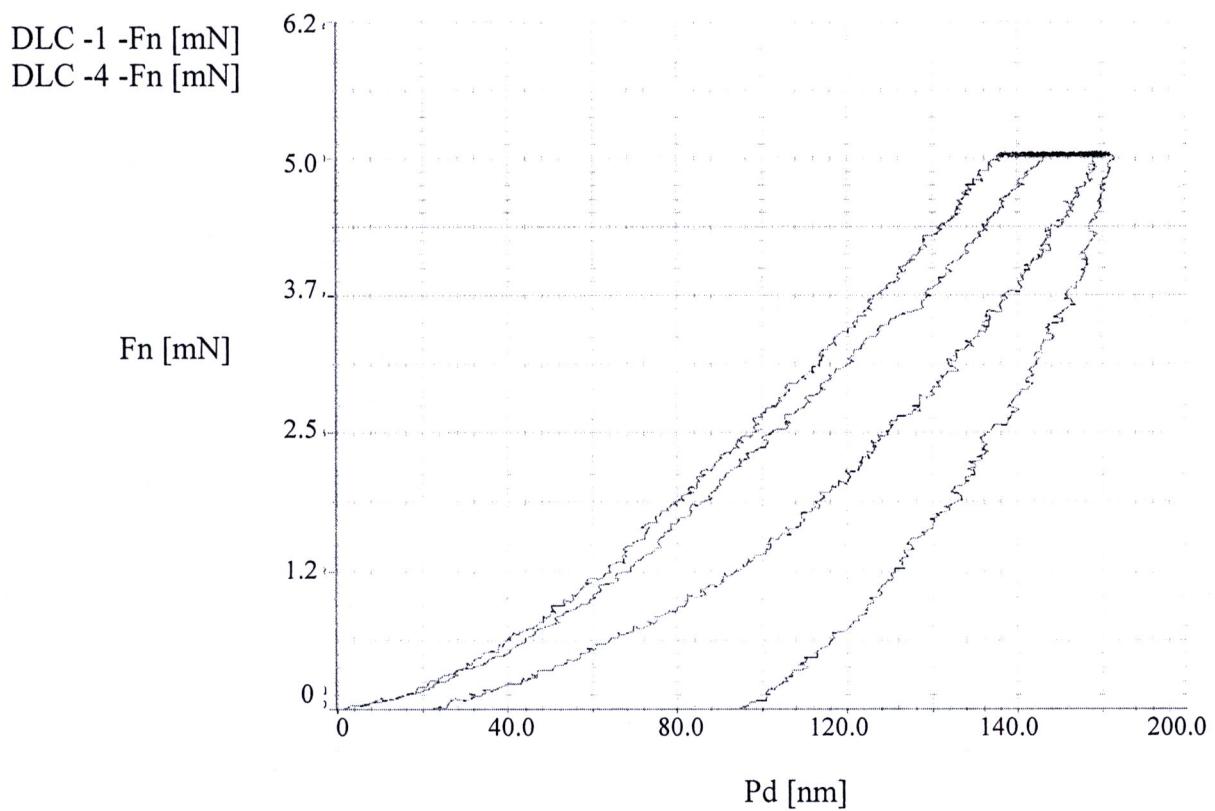
**Table B-8** The hardness of the DLC films grown at deposition pressure of 20 torr.

		DLC
Hit (O&P)	Data : 3	27294.301
[MPa]	Data : 5	21069.807
	Mean	24182.055
	Std Dev	4401.382
	Min	21069.807
	Max	27294.301
	N	2.000

**Figure B-7** Load-displacement curve of the DLC films deposited at deposition pressure of 20 torr.

**Table B-9** The hardness of the DLC films grown at deposition pressure of 50 torr.

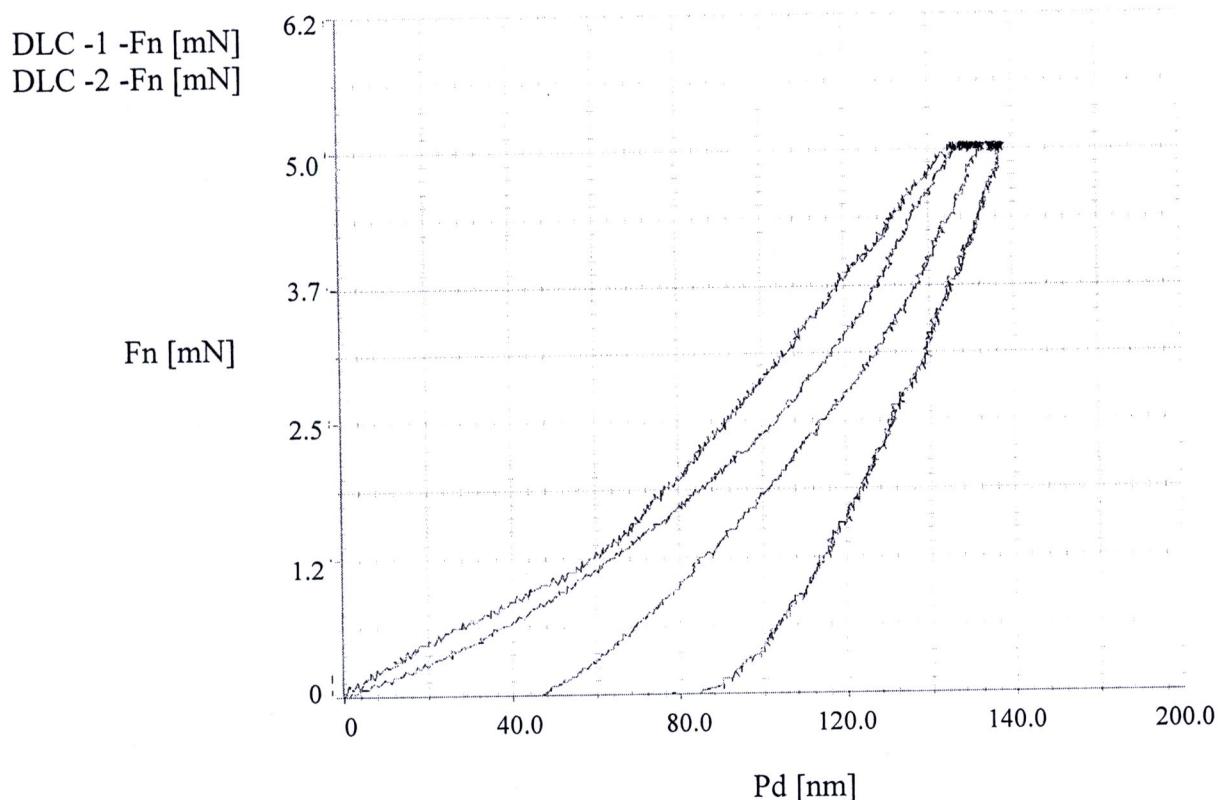
		<b>DLC</b>
<b>Hit (O&amp;P)</b>	Data : 1	34623.613
<b>[MPa]</b>	Data : 4	46998.160
	Mean	40810.887
	Std Dev	8750.126
	Min	34623.613
	Max	46998.160
	N	2.000

**Figure B-8** Load-displacement curve of the DLC films deposited at deposition pressure of 50 torr.

**B-1.3** The Nanoindentation test data of the DLC films grown under various deposition times, CH<sub>4</sub> concentration of 1%, and deposition pressure of 30 torr.

**Table B-10** The hardness of the DLC films grown at deposition time of 5 hr.

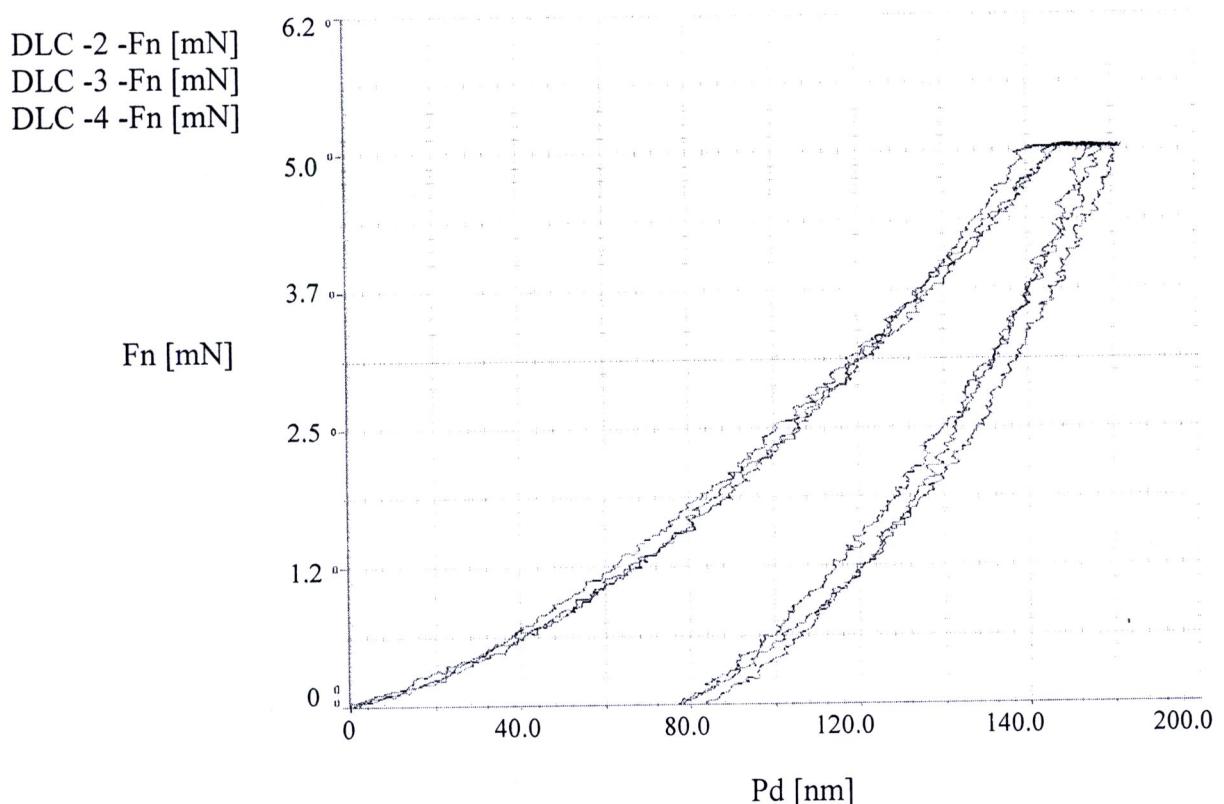
		DLC
Hit (O&P)	Data : 1	12629.441
[MPa]	Data : 2	18952.854
	Mean	15791.147
	Std Dev	4471.328
	Min	12629.441
	Max	18952.854
	N	2.000



**Figure B-9** Load-displacement curve of the DLC films deposited at deposition time of 5 hr.

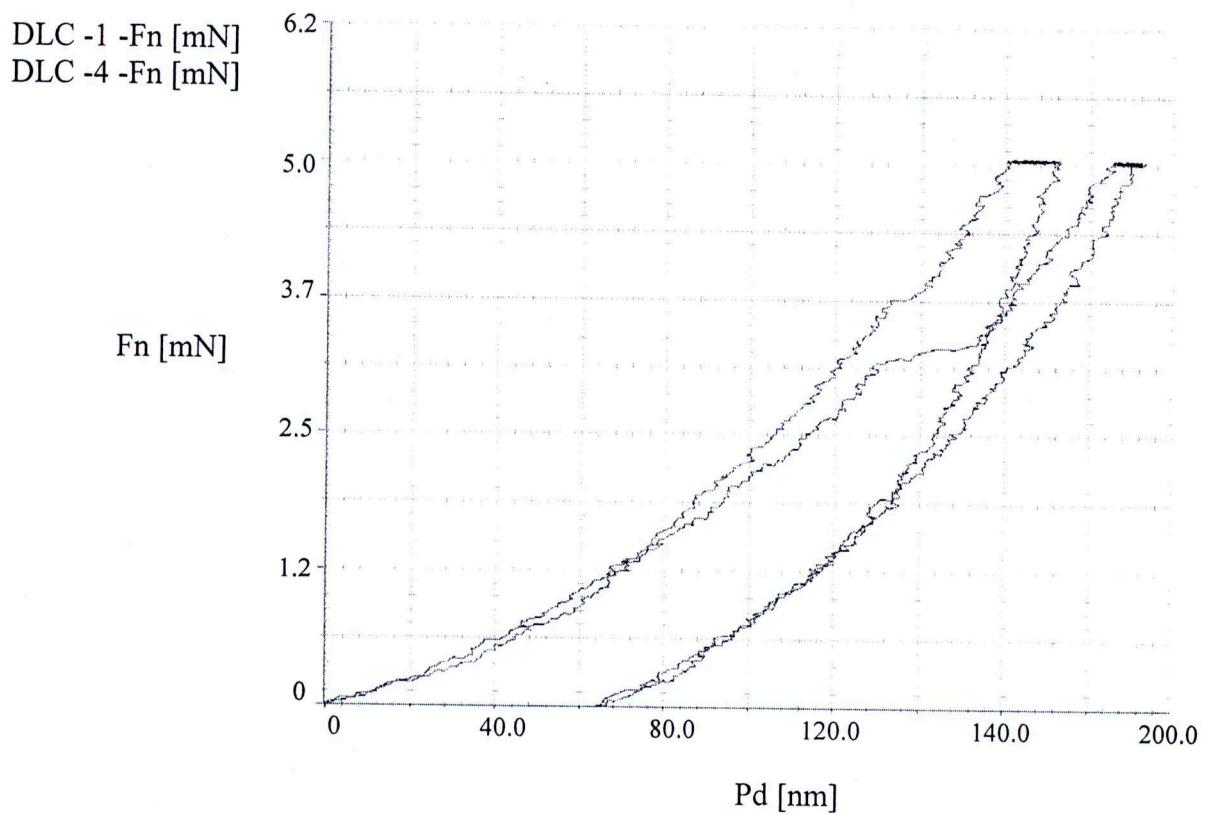
**Table B-11** The hardness of the DLC films grown at deposition time of 10 hr.

		DLC
Hit (O&P)	Data : 2	29383.254
[MPa]	Data : 3	34358.152
	Data : 4	28263.406
	Mean	30668.271
	Std Dev	3244.216
	Min	28263.406
	Max	34358.152
	N	3.000

**Figure B-10** Load-displacement curve of the DLC films deposited at deposition time of 10 hr.

**Table B-12** The hardness of the DLC films grown at deposition time of 20 hr.

		DLC
Hit (O&P)	Data : 1	36564.621
[MPa]	Data : 4	38050.203
	Mean	37307.414
	Std Dev	1050.465
	Min	36564.621
	Max	38050.203
	N	2.000

**Figure B-11** Load-displacement curve of the DLC films deposited at deposition time of 20 hr.



## VITAE

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