

ภาคผนวก ข.

ระเบียบวิธีเชิงตัวเลขในการวิเคราะห์กระบวนการถ่ายเทความร้อน มวลสารและความดันในวัสดุพุนที่ไม่อึดตัวภายใต้พลังงานไม่โครเวฟ

สมการถ่ายเทมวลสาร (Mass Transport Equation)

สมการถ่ายเทมวลสาร เป็นสมการที่อธิบายถึงการกระจายของความชื้นในระนาบและอัตราการเปลี่ยนแปลงของความชื้นเมื่อระยะเวลาการอบแห้งเปลี่ยนไป สำหรับกระบวนการอบแห้งด้วยพลังงานไม่โครเวฟสมการถ่ายเทมวลสารเกิดจากสมมุติฐานการเคลื่อนที่ของของไหลในวัสดุพุน เขียนได้ดังนี้

$$\varphi \frac{\partial}{\partial t} \{s + Y_v(l-s)\} + \frac{\partial}{\partial z} \left[\frac{KK_{rl}}{\mu_l} \left(\frac{\partial P_c}{\partial z} - \frac{\partial P_g}{\partial z} + g_z \right) + Y_v \frac{KK_{rg}}{\mu_g} \left(-\frac{\partial P_g}{\partial z} + \rho_g g_z \right) - Y_g D_m \frac{\partial}{\partial z} (W_v) \right] = 0 \quad (ข.1)$$

$$\text{โดยที่ } \frac{\rho_v}{\rho_l} = Y_v, \quad \frac{\rho_g}{\rho_l} = Y_g, \quad \frac{Y_v}{Y_g} = W_v$$

โดยเมื่อวิเคราะห์ด้วยระเบียบวิธีเชิงตัวเลขโดยวิธีผลต่างสืบเนื่อง (finite difference) บนพื้นฐานวิธีปริมาตรควบคุม (control volume) จะได้

$$\begin{aligned} \text{เมื่อ } \frac{KK_{rl}}{\mu_l} \Big|_{k \pm \frac{l}{2}} &= \frac{\frac{KK_{rl}}{\mu_l} \Big|_k + \frac{KK_{rl}}{\mu_l} \Big|_{k \pm l}}{2}, \quad \frac{KK_{rg}}{\mu_g} \Big|_{k \pm \frac{l}{2}} = \frac{\frac{KK_{rg}}{\mu_g} \Big|_k + \frac{KK_{rg}}{\mu_g} \Big|_{k \pm l}}{2} \\ D_{k \pm \frac{l}{2}}^{n+1} &= \frac{D_k^{n+1} + D_{k \pm l}^{n+1}}{2} \end{aligned} \quad (ข.2)$$

$$\begin{aligned} \text{และ } s^{n+1} &= s^n - \Delta s, \quad P_g^{n+1} = P_g^n - \Delta P_g \\ T^{n+1} &= T^n - \Delta T \end{aligned} \quad (ข.3)$$

ดังนั้น

$$\begin{aligned}
 & \frac{\phi}{\Delta t} \left\{ (I - s_{ir})(s_{ek}^{n+1} - s_{ek}^n) + (I - s_{ir})(Y_{vk}^{n+1}(I - s_{ek}^{n+1}) - Y_{vk}^n(I - s_{ek}^n)) \right\} \\
 & + \frac{I}{\Delta z} \left\{ Y_{vk}^{n+1} \left[\frac{KK_{rl}}{\mu_l} \Big|_{k+\frac{l}{2}} \left(\frac{P_{ck+l}^{n+1} - P_{ck}^{n+1}}{\Delta z} - \frac{P_{gk+l}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) - \frac{KK_{rl}}{\mu_l} \Big|_{k-\frac{l}{2}} \left(\frac{P_{ck}^{n+1} - P_{ck-l}^{n+1}}{\Delta z} - \frac{P_{gk}^{n+1} - P_{gk-l}^{n+1}}{\Delta z} + g_z \right) \right] \right. \\
 & \left. - Y_{vk}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \Big|_{k+\frac{l}{2}} \left(\frac{-P_{gk+l}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) - \frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{l}{2}} \left(\frac{-P_{gk}^{n+1} + P_{gk-l}^{n+1}}{\Delta z} + \rho_g g_z \right) \right] \right. \\
 & \left. - Y_{vk}^{n+1} \left[D_{mk+\frac{l}{2}}^{n+1} \left(\frac{w_{vk+l}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) - D_{mk-\frac{l}{2}}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-l}^{n+1}}{\Delta z} \right) \right] \right\} \\
 & = 0 = F_k^{n+1}(s, P_g, T)
 \end{aligned} \tag{1.4}$$

กรณีพิจารณาโหนดภายใน (Internal node)

เมื่อพิจารณาสมการถ่ายเทมวลสารเทียบกับความชื้น (เทียบ s)

ณ ตำแหน่ง k

$$\begin{aligned}
 & \frac{\partial F_k^{n+1}}{\partial s_{ek}^{n+1}} = \frac{\phi}{\Delta t} (I - s_{ir}) \left\{ (I - Y_{vk}^{n+1}) \right\} \\
 & + \frac{I}{\Delta z} \left\{ \left[\left(\frac{KK_{rl}}{\mu_l} \Big|_{k+\frac{l}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{-P_{ck}^{n+1}}{\Delta z} \right) + \left(\frac{P_{ck+l}^{n+1} - P_{ck}^{n+1}}{\Delta z} + g_z \right) \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right. \right. \\
 & \left. \left(-\frac{KK_{rl}}{\mu_l} \Big|_{k-\frac{l}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{P_{ck}^{n+1}}{\Delta z} \right) - \left(\frac{P_{ck}^{n+1} - P_{ck-l}^{n+1}}{\Delta z} + g_z \right) \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right. \\
 & \left. \left(\frac{KK_{rl}}{\mu_l} \Big|_{k+\frac{l}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) + \left(\frac{P_{gk+l}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right. \\
 & \left. \left(-\frac{KK_{rl}}{\mu_l} \Big|_{k-\frac{l}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) - \left(\frac{P_{gk}^{n+1} - P_{gk-l}^{n+1}}{\Delta z} + g_z \right) \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right] \\
 & + \left[\left(Y_{vk}^{n+1} \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \Big|_k \right) \left(\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) - \left(Y_{vk-l}^{n+1} \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \Big|_k \right) \left(\frac{-P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) \right] \\
 & - Y_{vk}^{n+1} \left[\frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk+l}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) - \frac{I}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-l}^{n+1}}{\Delta z} \right) \right] \right\} \\
 & = 0 = Fa
 \end{aligned} \tag{1.5}$$

ณ ตำแหน่ง $k+1$

$$\begin{aligned} \frac{\partial F_{k+1}^{n+1}}{\partial s_{ek}^{n+1}} &= \frac{1}{\Delta z} \left[\left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{-P_{ck}^{n+1}}{\Delta z} \right) + \left(\frac{P_{ck+1}^{n+1} - P_{ck}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right. \\ &\quad \left. - \left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) + \left(\frac{P_{gk+1}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right] \\ &\quad + \left[\left(Y_{vk}^{n+1} \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) \right] \\ &\quad \left. - Y_{vk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk+1}^{n+1} \left(\frac{w_{vk+1}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) \right] \right] \\ &= Fb \end{aligned} \quad (1.6)$$

ณ ตำแหน่ง $k-1$

$$\begin{aligned} \frac{\partial F_{k-1}^{n+1}}{\partial s_{ek}^{n+1}} &= \frac{1}{\Delta z} \left[\left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{P_{ck}^{n+1}}{\Delta z} \right) - \left(\frac{P_{ck}^{n+1} - P_{ck-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right. \\ &\quad \left. - \left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) - \left(\frac{P_{gk}^{n+1} - P_{gk-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right] \\ &\quad + \left[\left(Y_{vk-1}^{n+1} \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{-P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) \right] \\ &\quad \left. - Y_{vk}^{n+1} \left[-\frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk-1}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-1}^{n+1}}{\Delta z} \right) \right] \right] \\ &= 0 = Fc \end{aligned} \quad (1.7)$$

เมื่อพิจารณาสมการถ่ายเทมวลสารเทียบกับความดัน (เทียบ P)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial F_k^{n+1}}{\partial P_k^{n+1}} &= \frac{\phi}{\Delta t} (1 - s_{ir}) \left\{ (1 - s_{ek}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} Y_{vk}^{n+1} \right\} \\
 &+ \frac{1}{\Delta z} \left\{ \left[\begin{aligned} &\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{-P_{ck}^{n+1}}{\Delta z} \right) + \left(\frac{P_{ck+1}^{n+1} - P_{ck}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \\ &- \left(\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{P_{ck}^{n+1}}{\Delta z} \right) - \left(\frac{P_{ck}^{n+1} - P_{ck-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \end{aligned} \right] \right. \\
 &\left. - \left[\begin{aligned} &\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) + \left(\frac{P_{gk+1}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \\ &- \left(\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) - \left(\frac{P_{gk}^{n+1} - P_{gk-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \end{aligned} \right] \right\} \\
 &+ \left[\left(Y_{vk}^{n+1} \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) - \left(Y_{vk-1}^{n+1} \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{-P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) \right] \\
 &- Y_{vk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk+1}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) - \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-1}^{n+1}}{\Delta z} \right) \right] \\
 &= 0 = Fd
 \end{aligned}
 \tag{1.8}$$

ณ ตำแหน่ง $k+1$

$$\begin{aligned} \frac{\partial F_{k+1}^{n+1}}{\partial P_k^{n+1}} = \frac{1}{\Delta z} & \left[\left(\frac{KK_{rl}}{\mu_l} \Big|_{k+\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{-P_{ck}^{n+1}}{\Delta z} \right) + \left(\frac{P_{ck+1}^{n+1} - P_{ck}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right. \\ & \left. - \left(\frac{KK_{rl}}{\mu_l} \Big|_{k+\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) + \left(\frac{P_{gk+1}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right] \\ & + \left[\left(Y_{vk}^{n+1} \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \Big|_k \right) \left(\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) \right] \\ & - Y_{vk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk+1}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) \right] \end{aligned} \quad (1.9)$$

$= 0 = Fe$

ณ ตำแหน่ง $k-1$

$$\begin{aligned} \frac{\partial F_{k-1}^{n+1}}{\partial P_k^{n+1}} = \frac{1}{\Delta z} & \left[\left(-\frac{KK_{rl}}{\mu_l} \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{P_{ck}^{n+1}}{\Delta z} \right) - \left(\frac{P_{ck}^{n+1} - P_{ck-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right. \\ & \left. - \left(-\frac{KK_{rl}}{\mu_l} \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) - \left(\frac{P_{gk}^{n+1} - P_{gk-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \right] \\ & + \left[- \left(Y_{vk-1}^{n+1} \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \Big|_k \right) \left(\frac{-P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right) \right] \\ & - Y_{vk}^{n+1} \left[-\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-1}^{n+1}}{\Delta z} \right) \right] \end{aligned} \quad (1.10)$$

$= 0 = Ff$

เมื่อ พิจารณาสมการถ่ายเทมวลสารเทียบกับอุณหภูมิ (เทียบ T)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial F_k^{n+1}}{\partial T_k^{n+1}} &= \frac{\phi}{\Delta t} (1 - s_{ir}) \left\{ (1 - s_{ek}^{n+1}) \frac{\partial}{\partial T_k^{n+1}} Y_{vk}^{n+1} \right\} \\
 &+ \frac{1}{\Delta z} \left\{ \left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{-P_{ck}^{n+1}}{\Delta z} \right) + \left(\frac{P_{ck+1}^{n+1} - P_{ck}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right. \\
 &\quad \left. - \left(\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{P_{ck}^{n+1}}{\Delta z} \right) - \left(\frac{P_{ck}^{n+1} - P_{ck-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 &\quad + \left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) + \left(\frac{P_{gk+1}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 &\quad \left. - \left(\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) - \left(\frac{P_{gk}^{n+1} - P_{gk-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right\} \\
 &+ \left[Y_{vk}^{n+1} \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right] - \left[Y_{vk-1}^{n+1} \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{-P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right] \\
 &- Y_{vk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk+1}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) - \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-1}^{n+1}}{\Delta z} \right) \right] \\
 &= 0 = Fg
 \end{aligned} \tag{11.11}$$

ณ ตำแหน่ง k+1

$$\begin{aligned}
 \frac{\partial F_{k+1}^{n+1}}{\partial T_k^{n+1}} &= \frac{1}{\Delta z} \left\{ \left[\left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{-P_{ck}^{n+1}}{\Delta z} \right) + \left(\frac{P_{ck+1}^{n+1} - P_{ck}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right. \\
 &\quad \left. - \left(\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) + \left(\frac{P_{gk+1}^{n+1} - P_{gk}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right)_k \right] \right\} \\
 &+ \left[\left[Y_{vk}^{n+1} \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \left(\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right] - Y_{vk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk+1}^{n+1} - w_{vk}^{n+1}}{\Delta z} \right) \right] \right] \\
 &= 0 = Fh
 \end{aligned} \tag{11.12}$$

ณ ตำแหน่ง k-1

$$\frac{\partial F_{k-1}^{n+1}}{\partial T_k^{n+1}} = \frac{1}{\Delta z} \left[\begin{aligned} & \left[\left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{P_{ck}^{n+1}}{\Delta z} \right) - \left(\frac{P_{ck}^{n+1} - P_{ck-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\ & - \left[\left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) - \left(\frac{P_{gk}^{n+1} - P_{gk-1}^{n+1}}{\Delta z} + g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\ & + \left[- \left(Y_{vk-1}^{n+1} \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rg}}{\mu_g} \right) \Big|_k \right) \left(-\frac{P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \right] \\ & - Y_{vk}^{n+1} \left[-\frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk}^{n+1} \left(\frac{w_{vk}^{n+1} - w_{vk-1}^{n+1}}{\Delta z} \right) \right] \end{aligned} \right] \\ = 0 = Fi \quad (ข.13)$$

จากนั้นทำการประยุกต์สำหรับพิจารณากรณีโหนดที่เงื่อนไขขอบเขต (Boundary Conditions) โดยทำการประยุกต์ เช่นเดียวกับกรณีโหนดภายใน (Internal node) ดังเช่นในภาคผนวก ก

สมการความดัน (Total Pressure Equation)

สมการความดัน เป็นสมการที่อธิบายถึงการกระจายของสนามความดันในระนาบและอัตราการเปลี่ยนแปลงของความดันในวัสดุพอร์นเมื่อระยะเวลาการอบแห้งเปลี่ยนไป โดยการกระจายความดันเกิดขึ้นจากสมมุติฐานการเคลื่อนตัวและการเปลี่ยนแปลงสถานะของของไหลในวัสดุพอร์น สามารถนำมาเขียนได้ดังนี้

$$\phi \frac{\partial}{\partial t} \{Y_a (1-s)\} + \frac{\partial}{\partial z} \left[Y_a \frac{KK_{rg}}{\mu_g} \left(-\frac{\partial p_g}{\partial z} + \rho_g g_z \right) - Y_g D_m \frac{\partial}{\partial z} \left(\frac{\rho_a}{\rho_g} \right) \right] = 0 \quad (ข.14)$$

$$\text{โดยที่ } \frac{\rho_a}{\rho_l} = Y_a$$

และสามารถวิเคราะห์ด้วยระเบียบวิธีเชิงตัวเลขโดยวิธีผลต่างสืบเนื่อง (finite difference) บนพื้นฐานวิธีปริมาตรควบคุม (control volume) ดังนี้

$$\begin{aligned}
& \frac{\phi}{\Delta t} \{ (1 - s_{ir}) [Y_{vk}^{n+1} (1 - s_{ek}^{n+1}) - Y_{vk}^n (1 - s_{ek}^n)] \} \\
& + \frac{1}{\Delta z} \left\{ Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \Big|_{k+\frac{1}{2}} \left(\frac{-P_{gk+l}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) - \frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{1}{2}} \left(\frac{-P_{gk}^{n+1} + P_{gk-l}^{n+1}}{\Delta z} + \rho_g g_z \right) \right] \right. \\
& \left. - Y_{gk}^{n+1} \left[D_{mk+\frac{1}{2}}^{n+1} \left(\frac{\left(\frac{\rho_a}{\rho_g} \right)_{k+l}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1}}{\Delta z} \right) - D_{mk-\frac{1}{2}}^{n+1} \left(\frac{\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-l}^{n+1}}{\Delta z} \right) \right] \right\} \\
& = 0 = G_k^{n+1}(s, P_g, T)
\end{aligned} \tag{1.15}$$

กรณีพิจารณาโหนดภายใน (Internal node)

เมื่อพิจารณาสมการถ่ายเทมวลสารเทียบกับความชื้น (เทียบ s)

ณ ตำแหน่ง k

$$\begin{aligned}
& \frac{\partial G_k^{n+1}}{\partial s_{ek}^{n+1}} = \frac{\phi}{\Delta t} (1 - s_{ir}) Y_{vk}^{n+1} \\
& + \frac{1}{\Delta z} \left\{ Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \Big|_{k+\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk+l}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right. \right. \\
& \left. \left. - \frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk}^{n+1} + P_{gk-l}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right] \right. \\
& \left. - Y_{gk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk+\frac{1}{2}}^{n+1} \left(\frac{\left(\frac{\rho_a}{\rho_g} \right)_{k+l}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1}}{\Delta z} \right) - \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk-\frac{1}{2}}^{n+1} \left(\frac{\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-l}^{n+1}}{\Delta z} \right) \right] \right\} \\
& = 0 = G_a
\end{aligned} \tag{1.16}$$

ณ ตำแหน่ง $k+1$

$$\frac{\partial G_{k+1}^{n+1}}{\partial s_{ek}^{n+1}} = \frac{1}{\Delta z} \left\{ \begin{aligned} & Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \right]_{k+\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk+1}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \Big|_k \Bigg] \\ & - Y_{gk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk+\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_{k+1}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} \right)}{\Delta z} \right] \end{aligned} \right\}$$

$$= 0 = Gb \quad (1.17)$$

ณ ตำแหน่ง $k-1$

$$\frac{\partial G_{k-1}^{n+1}}{\partial s_{ek}^{n+1}} = \frac{1}{\Delta z} \left\{ \begin{aligned} & Y_{ak}^{n+1} \left[-\frac{KK_{rg}}{\mu_g} \right]_{k-\frac{1}{2}} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk}^{n+1} + P_{gk-1}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \Big|_k \Bigg] \\ & - Y_{gk}^{n+1} \left[-\frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk-\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-1}^{n+1} \right)}{\Delta z} \right] \end{aligned} \right\}$$

$$= 0 = Gc \quad (1.18)$$

เมื่อ พิจารณาสมการถ่ายเทมวลสารเทียบกับความดัน (เทียบ P)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial G_k^{n+1}}{\partial P_k^{n+1}} &= \frac{\phi}{\Delta t} (1 - s_{ir}) \frac{\partial}{\partial P_k^{n+1}} Y_{vk}^{n+1} \\
 &+ \frac{1}{\Delta z} \left\{ \left[Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \right]_{k+\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk+l}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \right] \right. \\
 &\quad \left. - \frac{KK_{rg}}{\mu_g} \right]_{k-\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk}^{n+1} + P_{gk-l}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \right] \\
 &\quad \left. - Y_{gk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk+\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_{k+l}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} \right)}{\Delta z} \right] - \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk-\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-l}^{n+1} \right)}{\Delta z} \right] \right\} \\
 &= 0 = Gd
 \end{aligned}
 \tag{1.19}$$

ณ ตำแหน่ง k+1

$$\begin{aligned}
 \frac{\partial G_{k+1}^{n+1}}{\partial P_k^{n+1}} &= \frac{1}{\Delta z} \left\{ \left[Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \right]_{k+\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk+l}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \right] \right] \\
 &\quad \left[- Y_{gk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk+\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_{k+l}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} \right)}{\Delta z} \right] \right] \right\} \\
 &= 0 = Ge
 \end{aligned}
 \tag{1.20}$$

ณ ตำแหน่ง k-1

$$\begin{aligned}
 \frac{\partial G_{k-1}^{n+1}}{\partial P_k^{n+1}} &= \frac{1}{\Delta z} \left\{ \begin{aligned} &Y_{ak}^{n+1} \left[-\frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk}^{n+1} + P_{gk-1}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right] \\ &-Y_{gk}^{n+1} \left[-\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk-\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-1}^{n+1} \right)}{\Delta z} \right] \end{aligned} \right\} \\
 &= 0 = Gf
 \end{aligned}
 \tag{11.21}$$

เมื่อ พิจารณาสมการถ่ายเทมวลสารเทียบกับอุณหภูมิ (เทียบ T)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial G_k^{n+1}}{\partial T_k^{n+1}} &= \frac{\phi}{\Delta z} (1-s_{ir}) \frac{\partial}{\partial T_k^{n+1}} Y_{vk}^{n+1} \\
 &+ \frac{1}{\Delta z} \left\{ \begin{aligned} &Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \Big|_{k+\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk+1}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right. \\ &\left. - \frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk}^{n+1} + P_{gk-1}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right] \\ &-Y_{gk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk+\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_{k+1}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} \right)}{\Delta z} - \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk-\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-1}^{n+1} \right)}{\Delta z} \right] \end{aligned} \right\} \\
 &= 0 = Gg
 \end{aligned}
 \tag{11.22}$$

ณ ตำแหน่ง $k+1$

$$\frac{\partial G_{k+1}^{n+1}}{\partial T_k^{n+1}} = \frac{1}{\Delta z} \left\{ \begin{aligned} & Y_{ak}^{n+1} \left[\frac{KK_{rg}}{\mu_g} \right]_{k+\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk+1}^{n+1} + P_{gk}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \Big|_k \Bigg] \\ & - Y_{gk}^{n+1} \left[\frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk+\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_{k+1}^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} \right)}{\Delta z} \right] \end{aligned} \right\}$$

$$= 0 = Gh$$

(๑.23)

ณ ตำแหน่ง $k-1$

$$\frac{\partial G_{k-1}^{n+1}}{\partial T_k^{n+1}} = \frac{1}{\Delta z} \left\{ \begin{aligned} & Y_{ak}^{n+1} \left[-\frac{KK_{rg}}{\mu_g} \right]_{k-\frac{1}{2}} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{-P_{gk}^{n+1}}{\Delta z} \right) \left(\frac{-P_{gk}^{n+1} + P_{gk-1}^{n+1}}{\Delta z} + \rho_g g_z \right) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(\frac{KK_{rl}}{\mu_l} \right) \Big|_k \Bigg] \\ & - Y_{gk}^{n+1} \left[-\frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk-\frac{1}{2}}^{n+1} \frac{\left(\left(\frac{\rho_a}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_a}{\rho_g} \right)_{k-1}^{n+1} \right)}{\Delta z} \right] \end{aligned} \right\}$$

$$= 0 = Gi$$

(๑.24)

จากนั้นทำการประยุกต์สำหรับพิจารณากรณีโหนดที่เงื่อนไขขอบเขต (Boundary Conditions) โดยทำการประยุกต์ เช่นเดียวกับกรณีโหนดภายใน (Internal node) ดังเช่นในภาคผนวก ก

สมการถ่ายเทความร้อน (Heat Transport Equation)

สมการถ่ายเทความร้อน เป็นสมการที่อธิบายถึงการกระจายของสนามอุณหภูมิในระนาบและอัตราการเปลี่ยนแปลงของอุณหภูมิในวัสดุพูนเมื่อระยะเวลาการอบแห้งเปลี่ยนไป การกระจายอุณหภูมิเกิดขึ้นจากสมมุติฐานสมการพาสำหรับของไหลที่ไหลในวัสดุพูน สมการนำของโครงสร้างของแข็งในวัสดุพูน และสมการปริมาณความร้อนที่วัสดุผลิตได้ซึ่งเป็นปริมาณความร้อนที่วัสดุผลิตขึ้นจากการดูดซับพลังงานไมโครเวฟ และสามารถนำมาเขียนได้ดังนี้

$$\begin{aligned} & \frac{\partial}{\partial t} \{ (\rho_l c_{pl} \phi + (\rho c_p)_a + (\rho c_p)_v) \phi (1-s) + \rho_p c_{pp} (1-\phi) \} T \\ & + \frac{\partial}{\partial z} [(\rho_l c_{pl} w_l + (\rho_a c_{pa} + \rho_v c_{pv}) w_g) T] \\ & = \frac{\partial}{\partial z} \left[\lambda \frac{\partial T}{\partial z} \right] - H_v \left\{ \frac{\partial}{\partial t} \{ \rho_v \phi (1-s) \} + \frac{\partial}{\partial z} \left[\rho_v \frac{KK_{rg}}{\mu_g} \left(-\frac{\partial P_g}{\partial z} + \rho_g g_z \right) - \rho_g D_m \frac{\partial}{\partial z} \left(\frac{\rho_v}{\rho_g} \right) \right] \right\} + Q \end{aligned} \quad (1.25)$$

เมื่อ

$$(\rho c_p)_T = \rho_l c_{pl} \phi + (\rho c_p)_a + (\rho c_p)_v \phi (1-s) + \rho_p c_{pp} (1-\phi) \quad (1.26)$$

ดังนั้น

$$\begin{aligned} & \frac{\partial}{\partial t} \{ (\rho c_p)_T T \} + \frac{\partial}{\partial z} [(\rho_l c_{pl} w_l + (\rho_a c_{pa} + \rho_v c_{pv}) w_g) T] = \frac{\partial}{\partial z} \left[\lambda \frac{\partial T}{\partial z} \right] \\ & - H_v \left\{ \frac{\partial}{\partial t} \{ \rho_v \phi (1-s) \} + \frac{\partial}{\partial z} \left[\rho_v \frac{KK_{rg}}{\mu_g} \left(-\frac{\partial P_g}{\partial z} + \rho_g g_z \right) - \rho_g D_m \frac{\partial}{\partial z} \left(\frac{\rho_v}{\rho_g} \right) \right] \right\} + Q \end{aligned} \quad (1.27)$$

และสามารถวิเคราะห์ด้วยระเบียบวิธีเชิงตัวเลขโดยวิธีผลต่างสืบเนื่อง (finite difference) บนพื้นฐานวิธีปริมาตรควบคุม (control volume) ดังนี้

$$\begin{aligned} \text{เมื่อ} \quad \frac{KK_{rl}}{\mu_l} \Big|_{k \pm \frac{l}{2}} &= \frac{\frac{KK_{rl}}{\mu_l} \Big|_k + \frac{KK_{rl}}{\mu_l} \Big|_{k \pm l}}{2} \quad \frac{KK_{rg}}{\mu_g} \Big|_{k \pm \frac{l}{2}} = \frac{\frac{KK_{rg}}{\mu_g} \Big|_k + \frac{KK_{rg}}{\mu_g} \Big|_{k \pm l}}{2} \\ D_{k \pm \frac{l}{2}}^{n+l} &= \frac{D_k^{n+l} + D_{k \pm l}^{n+l}}{2} \quad \lambda_{k \pm \frac{l}{2}}^{n+l} = \frac{\lambda_k^{n+l} + \lambda_{k \pm l}^{n+l}}{2} \end{aligned} \quad (1.28)$$

และ

$$s^{n+l} = s^n - \Delta s$$

$$P_g^{n+l} = P_g^n - \Delta P_g$$

$$T^{n+l} = T^n - \Delta T \quad (1.29)$$

หน้า Δz^2 คุณสมบัติของสมการ

$$\begin{aligned}
 & \frac{\Delta z^2}{\Delta t} \left\{ \rho_l c_{pl} \phi (1-s_{ir}) (s_{ek}^{n+1} - s_{ek}^n) \right. \\
 & \left. + \rho_g c_{pg} \phi (1-s_{ir}) \left[(1-s_{ek}^{n+1}) - (1-s_{ek}^n) \right] + \rho_p c_{pp} (1-\phi) \right\} (T_k^{n+1} - T_k^n) \\
 & + \left\{ \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \right) (P_{gk+l}^{n+1} - P_{gk}^{n+1}) - \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{l}{2}} (P_{gk}^{n+1} - P_{gk-l}^{n+1}) \right] \right. \\
 & \left. + \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} (P_{ck+l}^{n+1} - P_{ck}^{n+1}) - \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{l}{2}} (P_{ck}^{n+1} - P_{ck-l}^{n+1}) \right] \right. \\
 & \left. - \rho_l c_{pl} \rho_l g \Delta z \right\} (T_k^{n+1} - T_{k-l}^{n+1}) \\
 & + \left\{ \left[\left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} \right) (P_{gk+l}^{n+1} - P_{gk}^{n+1}) - (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{l}{2}} (P_{gk}^{n+1} - P_{gk-l}^{n+1}) \right] \right. \\
 & \left. - (\rho_p)_{av} \rho_g g \Delta z \right\} \\
 & + \left[\lambda_{k+\frac{l}{2}}^{n+1} (T_{k+l}^{n+1} - T_k^{n+1}) - \lambda_{k-\frac{l}{2}}^{n+1} (T_k^{n+1} - T_{k-l}^{n+1}) \right] + \frac{H_v \rho_v \phi \Delta z^2}{\Delta t} \{ (1-s_{ir}) (s_{ek}^{n+1} - s_{ek}^n) \} \\
 & + \left\{ \left(\rho_{vk}^{n+1} \frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} (\rho_g g_z \Delta z) - \rho_{vk-l}^{n+1} \frac{KK_{rg}}{\mu_g} \right. \\
 & \left. \left(\rho_g g_z \Delta z \right) \right\} \\
 & - \left\{ \left(\rho_{gk}^{n+1} D_{mk+\frac{l}{2}}^{n+1} \left(\left(\frac{\rho_v}{\rho_g} \right)_{k+l}^{n+1} - \left(\frac{\rho_v}{\rho_g} \right)_k^{n+1} \right) - \rho_{gk-l}^{n+1} D_{mk-\frac{l}{2}}^{n+1} \left(\left(\frac{\rho_v}{\rho_g} \right)_k^{n+1} - \left(\frac{\rho_v}{\rho_g} \right)_{k-l}^{n+1} \right) \right\} \right. \\
 & \left. - Q = 0 = E_k^{n+1}(s, P_g, T) \right.
 \end{aligned}
 \tag{1.31}$$

กรณีพิจารณาโหนดภายใน (Internal node)

เมื่อพิจารณาสมการถ่ายเทมวลสารเทียบกับความชื้น (เทียบ s)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial E_k^{n+1}}{\partial s_{ek}^{n+1}} = & \frac{\Delta \varepsilon^2}{\Delta t} \left\{ \left[\rho_l c_{pl} \phi (1 - s_{ir}) + \rho_g c_{pg} \phi (1 - s_{ir}) (-1) \right] (T_k^{n+1} - T_k^n) \right. \\
 & \left. + \left[\rho_l c_{pl} \phi (1 - s_{ir}) (s_{ek}^{n+1} - s_{ek}^n) \right. \right. \\
 & \left. \left. + \rho_g c_{pg} \phi (1 - s_{ir}) \left[(1 - s_{ek}^{n+1}) - (1 - s_{ek}^n) \right] \right] \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) \right\} \\
 & + \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{1}{2}} \right) (P_{gk+1}^{n+1} - P_{gk}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{1}{2}} \right. \\
 & \left. (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (-P_{gk}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{gk+1}^{n+1} - P_{gk}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
 & - \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{1}{2}} \right) (P_{gk}^{n+1} - P_{gk-1}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{1}{2}} \right. \\
 & \left. (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (P_{gk}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
 & + \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{1}{2}} \right) (P_{ck+1}^{n+1} - P_{ck}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{1}{2}} \right. \\
 & \left. (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (-P_{ck}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{ck+1}^{n+1} - P_{ck}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
 & - \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{1}{2}} \right) (P_{ck}^{n+1} - P_{ck-1}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{1}{2}} \right. \\
 & \left. (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial s_{ek}^{n+1}} (P_{ck}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{ck}^{n+1} - P_{ck-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
 & - \rho_l c_{pl} \rho_l g \Delta \varepsilon \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1})
 \end{aligned}$$

$$\begin{aligned}
& + \left[\left(\rho_p \right)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k+\frac{l}{2}} \left(P_{gk+l}^{n+l} - P_{gk}^{n+l} \right) \frac{\partial}{\partial s_{ek}^{n+l}} (T_k^{n+l}) + \left(\rho_p \right)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k+\frac{l}{2}} \left(T_k^{n+l} - T_{k-l}^{n+l} \right) \frac{\partial}{\partial s_{ek}^{n+l}} (-P_{gk}^{n+l}) \right. \\
& \left. + \left(\rho_p \right)_{av} \left(P_{gk+l}^{n+l} - P_{gk}^{n+l} \right) \left(T_k^{n+l} - T_{k-l}^{n+l} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+l}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
& - \left[\left(\rho_p \right)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k-\frac{l}{2}} \left(P_{gk}^{n+l} - P_{gk-l}^{n+l} \right) \frac{\partial}{\partial s_{ek}^{n+l}} (T_k^{n+l}) + \left(\rho_p \right)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k-\frac{l}{2}} \left(T_k^{n+l} - T_{k-l}^{n+l} \right) \frac{\partial}{\partial s_{ek}^{n+l}} (P_{gk}^{n+l}) \right. \\
& \left. + \left(\rho_p \right)_{av} \left(P_{gk}^{n+l} - P_{gk-l}^{n+l} \right) \left(T_k^{n+l} - T_{k-l}^{n+l} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+l}} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_k \right] \\
& - \left(\rho_p \right)_{av} \rho_g g \mathcal{A} \frac{\partial}{\partial s_{ek}^{n+l}} (T_k^{n+l}) \\
& + H_v \left[\left[\frac{\mathcal{A}^2}{\mathcal{A}} \rho_v \phi (1 - s_{ir}) (-l) + \left[\rho_v \rho_g g \mathcal{A} \frac{\partial}{\partial s_{ek}^{n+l}} \left(\frac{KK_{rg}}{\mu_g} \right) \Big|_k \right] \right] \right. \\
& \left. - \left[D_{mk+\frac{l}{2}}^{n+l} \frac{\partial}{\partial s_{ek}^{n+l}} (-P_{vk}^{n+l}) + (P_{vk+l}^{n+l} - P_{vk}^{n+l}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+l}} D_{mk}^{n+l} \right] \right. \\
& \left. - \left[D_{mk-\frac{l}{2}}^{n+l} \frac{\partial}{\partial s_{ek}^{n+l}} (P_{vk}^{n+l}) + (P_{vk}^{n+l} - P_{vk-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+l}} D_{mk}^{n+l} \right] \right] \\
& + \left[\lambda_{k+\frac{l}{2}}^{n+l} \frac{\partial}{\partial s_{ek}^{n+l}} (-T_k^{n+l}) + (T_{k+l}^{n+l} - T_k^{n+l}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+l}} \lambda_k^{n+l} \right] - \left[\lambda_{k-\frac{l}{2}}^{n+l} \frac{\partial}{\partial s_{ek}^{n+l}} (T_k^{n+l}) + (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+l}} \lambda_k^{n+l} \right] \\
& - Q = 0 = Ea
\end{aligned}$$

(11.32)

ณ ตำแหน่ง $k+1$

$$\begin{aligned}
 \frac{\partial E_{k+1}^{n+1}}{\partial s_{ek}^{n+1}} = & \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{l}{2}} \right) \left(P_{gk+1}^{n+1} - P_{gk}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{l}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (-P_{gk}^{n+1}) \\
 & + \rho_l c_{pl} \left(P_{gk+1}^{n+1} - P_{gk}^{n+1} \right) \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \Big) \\
 & + \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{l}{2}} \right) \left(P_{ck+1}^{n+1} - P_{ck}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k+\frac{l}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (-P_{ck}^{n+1}) \\
 & + \rho_l c_{pl} \left(P_{ck+1}^{n+1} - P_{ck}^{n+1} \right) \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \Big) \\
 & + \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k+\frac{l}{2}} \right) \left(P_{gk+1}^{n+1} - P_{gk}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k+\frac{l}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (-P_{gk}^{n+1}) \\
 & + (\rho_p)_{av} \left(P_{gk+1}^{n+1} - P_{gk}^{n+1} \right) \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_k \Big) \\
 & + H_v \left(- \left[D_{mk+\frac{l}{2}}^{n+1} \frac{\partial}{\partial s_{ek}^{n+1}} (-P_{vk}^{n+1}) + (P_{vk+1}^{n+1} - P_{vk}^{n+1}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk}^{n+1} \right] \right) \\
 & + \left[\lambda_{k+\frac{l}{2}}^{n+1} \frac{\partial}{\partial s_{ek}^{n+1}} (-T_k^{n+1}) + (T_{k+1}^{n+1} - T_k^{n+1}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \lambda_k^{n+1} \right] \\
 -Q=0=Eb
 \end{aligned}$$

(1.33)

ณ ตำแหน่ง k-1

$$\begin{aligned}
 \frac{\partial E_{k-1}^{n+1}}{\partial s_{ek}^{n+1}} = & - \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{l}{2}} \left(P_{gk}^{n+1} - P_{gk-l}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{l}{2}} \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (P_{gk}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} \left(P_{gk}^{n+1} - P_{gk-l}^{n+1} \right) \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
 - & \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{l}{2}} \left(P_{ck}^{n+1} - P_{ck-l}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_{k-\frac{l}{2}} \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (P_{ck}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} \left(P_{ck}^{n+1} - P_{ck-l}^{n+1} \right) \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right) \Big|_k \right] \\
 - & \left[(\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k-\frac{l}{2}} \left(P_{gk}^{n+1} - P_{gk-l}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_{k-\frac{l}{2}} \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{\partial}{\partial s_{ek}^{n+1}} (P_{gk}^{n+1}) \right. \\
 & \left. + (\rho_p)_{av} \left(P_{gk}^{n+1} - P_{gk-l}^{n+1} \right) \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \left(-\frac{KK_{rg}}{\mu_g} \right) \Big|_k \right] \\
 + & H_v \left(D_{mk-\frac{l}{2}}^{n+1} \frac{\partial}{\partial s_{ek}^{n+1}} (P_{vk}^{n+1}) + (P_{vk}^{n+1} - P_{vk-l}^{n+1}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} D_{mk}^{n+1} \right) \\
 - & \left[\lambda_{k-\frac{l}{2}}^{n+1} \frac{\partial}{\partial s_{ek}^{n+1}} (T_k^{n+1}) + (T_k^{n+1} - T_{k-l}^{n+1}) \frac{l}{2} \frac{\partial}{\partial s_{ek}^{n+1}} \lambda_k^{n+1} \right] \\
 - & Q = 0 = Ec
 \end{aligned}$$

(1.34)

เมื่อพิจารณาสมการถ่ายเทมวลสารเทียบกับความดัน (เทียบ P)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial E_k^{n+1}}{\partial P_k^{n+1}} = \frac{\Delta z^2}{\Delta t} & \left\{ \left[\rho_l c_{pl} \phi (1 - s_{ir}) \frac{\partial}{\partial P_k^{n+1}} (s_{ek}^{n+1}) + \rho_g c_{pg} \phi (1 - s_{ir}) \frac{\partial}{\partial P_k^{n+1}} (-s_{ek}^{n+1}) \right] (T_k^{n+1} - T_k^n) + \right. \\
 & \left. \left[\rho_l c_{pl} \phi (1 - s_{ir}) (s_{ek}^{n+1} - s_{ek}^n) + \rho_g c_{pg} \phi (1 - s_{ir}) [(1 - s_{ek}^{n+1}) - (1 - s_{ek}^n)] \right] \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) \right. \\
 & \left. + \rho_p c_{pp} (1 - \phi) \right\} \\
 & + \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \right) (P_{gk+1}^{n+1} - P_{gk}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) \right. \\
 & + \rho_l c_{pl} (P_{gk+1}^{n+1} - P_{gk}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) (-1) \\
 & + \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \right) (P_{gk}^{n+1} - P_{gk-1}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) \\
 & + \rho_l c_{pl} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) \\
 & \left. \right] \\
 & + \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \right) (P_{ck+1}^{n+1} - P_{ck}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) \right. \\
 & + \rho_l c_{pl} (P_{ck+1}^{n+1} - P_{ck}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \\
 & + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (-P_{ck}^{n+1}) \\
 & + \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \right) (P_{ck}^{n+1} - P_{ck-1}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) \\
 & + \rho_l c_{pl} (P_{ck}^{n+1} - P_{ck-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \\
 & + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (P_{ck}^{n+1}) \\
 & \left. \right] \\
 & - \rho_l c_{pl} \rho_l g \Delta z \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1})
 \end{aligned}$$

$$\begin{aligned}
& + \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} \left(P_{gk+l}^{n+l} - P_{gk}^{n+l} \right) \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) \right. \\
& \quad \left. + (\rho_p)_{av} \left(P_{gk+l}^{n+l} - P_{gk}^{n+l} \right) (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+l}} \left(-\frac{KK_g}{\mu_g} \right)_k + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} (T_k^{n+l} - T_{k-l}^{n+l}) (-l) \right) \\
& - \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{l}{2}} \left(P_{gk}^{n+l} - P_{gk-l}^{n+l} \right) \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) \right. \\
& \quad \left. + (\rho_p)_{av} \left(P_{gk}^{n+l} - P_{gk-l}^{n+l} \right) (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+l}} \left(-\frac{KK_g}{\mu_g} \right)_k + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{l}{2}} (T_k^{n+l} - T_{k-l}^{n+l}) \right) \\
& - (\rho_p)_{av} \rho_g g \mathcal{A} \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) \\
& + H_v \left[\left[\frac{\mathcal{A}^2}{\Delta t} \rho_v \phi (1 - s_{ir}) \frac{\partial}{\partial P_k^{n+l}} (-s_{ek}^{n+l}) + \left[\rho_v \rho_g g \mathcal{A} \frac{\partial}{\partial P_k^{n+l}} \left(\frac{KK_{rg}}{\mu_g} \right)_k \right] \right] \right] \\
& \quad - \left[D_{mk+\frac{l}{2}}^{n+l} \frac{\partial}{\partial P_k^{n+l}} (-P_{vk}^{n+l}) + (P_{vk+l}^{n+l} - P_{vk}^{n+l}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+l}} D_{mk}^{n+l} \right] \\
& \quad - \left[D_{mk-\frac{l}{2}}^{n+l} \frac{\partial}{\partial P_k^{n+l}} (P_{vk}^{n+l}) + (P_{vk}^{n+l} - P_{vk-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+l}} D_{mk}^{n+l} \right] \\
& + \left[\lambda_{k+\frac{l}{2}}^{n+l} \frac{\partial}{\partial P_k^{n+l}} (-T_k^{n+l}) + (T_{k+l}^{n+l} - T_k^{n+l}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+l}} \lambda_k^{n+l} \right] - \left[\lambda_{k-\frac{l}{2}}^{n+l} \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) + (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+l}} \lambda_k^{n+l} \right] \\
& - Q = 0 = Ed
\end{aligned}$$

(1.35)

ณ ตำแหน่ง $k+1$

$$\begin{aligned}
 \frac{\partial E_{k+1}^{n+1}}{\partial P_k^{n+1}} = & \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \left(P_{gk+l}^{n+1} - P_{gk}^{n+1} \right) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} (P_{gk+l}^{n+1} - P_{gk}^{n+1}) (T_k^{n+1} - T_{k-l}^{n+1}) \right) \\
 & \left(\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} (T_k^{n+1} - T_{k-l}^{n+1}) (-l) \right) \\
 & + \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \left(P_{ck+l}^{n+1} - P_{ck}^{n+1} \right) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) + \rho_l c_{pl} (P_{ck+l}^{n+1} - P_{ck}^{n+1}) (T_k^{n+1} - T_{k-l}^{n+1}) \right) \\
 & \left(\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} (T_k^{n+1} - T_{k-l}^{n+1}) \frac{\partial}{\partial P_k^{n+1}} (-P_{ck}^{n+1}) \right) \\
 & + \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} \left(P_{gk+l}^{n+1} - P_{gk}^{n+1} \right) \frac{\partial}{\partial P_k^{n+1}} (T_k^{n+1}) + (\rho_p)_{av} (P_{gk+l}^{n+1} - P_{gk}^{n+1}) (T_k^{n+1} - T_{k-l}^{n+1}) \right) \\
 & \left(\frac{1}{2} \frac{\partial}{\partial P_k^{n+1}} \left(-\frac{KK_g}{\mu_g} \right)_k + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} (T_k^{n+1} - T_{k-l}^{n+1}) (-l) \right) \\
 & + H_v \left(- \left[D_{mk+\frac{l}{2}}^{n+1} \frac{\partial}{\partial P_k^{n+1}} (-P_{vk}^{n+1}) + (P_{vk+l}^{n+1} - P_{vk}^{n+1}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+1}} D_{mk}^{n+1} \right] \right) \\
 & + \left[\lambda_{k+\frac{l}{2}}^{n+1} \frac{\partial}{\partial P_k^{n+1}} (-T_k^{n+1}) + (T_{k+l}^{n+1} - T_k^{n+1}) \frac{l}{2} \frac{\partial}{\partial P_k^{n+1}} \lambda_k^{n+1} \right] \\
 & - Q = 0 = Ee
 \end{aligned}$$

(๑.36)

ณ ตำแหน่ง k-1

$$\begin{aligned}
 \frac{\partial E_{k-l}^{n+l}}{\partial P_k^{n+l}} = & \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{l}{2}} \left(P_{gk}^{n+l} - P_{gk-l}^{n+l} \right) \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) + \rho_l c_{pl} (P_{gk}^{n+l} - P_{gk-l}^{n+l}) (T_k^{n+l} - T_{k-l}^{n+l}) \right. \\
 & \left. - \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+l}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{l}{2}} \right] (T_k^{n+l} - T_{k-l}^{n+l}) \right] \\
 & - \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{l}{2}} \left(P_{ck}^{n+l} - P_{ck-l}^{n+l} \right) \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) + \rho_l c_{pl} (P_{ck}^{n+l} - P_{ck-l}^{n+l}) (T_k^{n+l} - T_{k-l}^{n+l}) \right. \\
 & \left. - \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+l}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{l}{2}} \right] (T_k^{n+l} - T_{k-l}^{n+l}) \frac{\partial}{\partial P_k^{n+l}} (P_{ck}^{n+l}) \right] \\
 & - \left[(\rho c_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{l}{2}} \left(P_{gk}^{n+l} - P_{gk-l}^{n+l} \right) \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) + (\rho c_p)_{av} (P_{gk}^{n+l} - P_{gk-l}^{n+l}) (T_k^{n+l} - T_{k-l}^{n+l}) \right. \\
 & \left. - \left[\frac{1}{2} \frac{\partial}{\partial P_k^{n+l}} \left(-\frac{KK_g}{\mu_g} \right)_k + (\rho c_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{l}{2}} \right] (T_k^{n+l} - T_{k-l}^{n+l}) \right] \\
 & + H_v \left(- \left[D_{mk-\frac{l}{2}}^{n+l} \frac{\partial}{\partial P_k^{n+l}} (P_{vk}^{n+l}) + (P_{vk}^{n+l} - P_{vk-l}^{n+l}) \frac{1}{2} \frac{\partial}{\partial P_k^{n+l}} D_{mk}^{n+l} \right] \right) \\
 & - \left[\lambda_{k-\frac{l}{2}}^{n+l} \frac{\partial}{\partial P_k^{n+l}} (T_k^{n+l}) + (T_k^{n+l} - T_{k-l}^{n+l}) \frac{1}{2} \frac{\partial}{\partial P_k^{n+l}} \lambda_k^{n+l} \right] \\
 & - Q = 0 = Ef
 \end{aligned}$$

(1.37)

เมื่อ พิจารณาสมการถ่ายเทมวลสารเทียบกับอุณหภูมิ (เทียบ T)

ณ ตำแหน่ง k

$$\begin{aligned}
 \frac{\partial E_k^{n+1}}{\partial T_k^{n+1}} = & \frac{\Delta^2}{\Delta} \left\{ \left[\rho_l c_{pl} \phi (1-s_{ir}) \frac{\partial}{\partial T_k^{n+1}} (s_{ek}^{n+1}) + \rho_g c_{pg} \phi (1-s_{ir}) \frac{\partial}{\partial T_k^{n+1}} (-s_{ek}^{n+1}) \right] (T_k^{n+1} - T_k^n) + \right. \\
 & \left. \left[\rho_l c_{pl} \phi (1-s_{ir}) (s_{ek}^{n+1} - s_{ek}^n) + \rho_g c_{pg} \phi (1-s_{ir}) [(1-s_{ek}^{n+1}) - (1-s_{ek}^n)] + \rho_p c_{pp} (1-\phi) \right] \right\} \\
 & + \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \right) (P_{gk+1}^{n+1} - P_{gk}^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} (-P_{gk}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{gk+1}^{n+1} - P_{gk}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 & - \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \right) (P_{gk}^{n+1} - P_{gk-1}^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} (P_{gk}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 & + \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \right) (P_{ck+1}^{n+1} - P_{ck}^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{1}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} (-P_{ck}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{ck+1}^{n+1} - P_{ck}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 & - \left[\left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \right) (P_{ck}^{n+1} - P_{ck-1}^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} \left(T_k^{n+1} - T_{k-1}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} (P_{ck}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{ck}^{n+1} - P_{ck-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 & - \rho_l c_{pl} \rho_l g \Delta
 \end{aligned}$$

$$\begin{aligned}
& + \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \Big|_{k+\frac{l}{2}} \right) (P_{gk+l}^{n+l} - P_{gk}^{n+l}) + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \Big|_{k+\frac{l}{2}} \right) (T_k^{n+l} - T_{k-l}^{n+l}) \frac{\partial}{\partial T_k^{n+l}} (-P_{gk}^{n+l}) \right. \\
& \left. + (\rho_p)_{av} (P_{gk+l}^{n+l} - P_{gk}^{n+l}) (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial T_k^{n+l}} \left(-\frac{KK_{rl}}{\mu_l} \Big|_k \right) \right) \\
& - \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{l}{2}} \right) (P_{gk}^{n+l} - P_{gk-l}^{n+l}) + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \Big|_{k-\frac{l}{2}} \right) (T_k^{n+l} - T_{k-l}^{n+l}) \frac{\partial}{\partial T_k^{n+l}} (P_{gk}^{n+l}) \right. \\
& \left. + (\rho_p)_{av} (P_{gk}^{n+l} - P_{gk-l}^{n+l}) (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial T_k^{n+l}} \left(-\frac{KK_{rg}}{\mu_g} \Big|_k \right) \right) - (\rho_p)_{av} \rho_g g \mathcal{A} \\
& + H_v \left[\frac{\mathcal{A}^2}{\mathcal{A}} \rho_v \phi (1 - s_{ir}) \frac{\partial}{\partial T_k^{n+l}} (-s_{ek}^{n+l}) + \left[\rho_v \rho_g g \mathcal{A} \frac{\partial}{\partial T_k^{n+l}} \left(\frac{KK_{rg}}{\mu_g} \Big|_k \right) \right] \right] \\
& - \left[D_{mk+\frac{l}{2}}^{n+l} \frac{\partial}{\partial T_k^{n+l}} (-P_{vk}^{n+l}) + (P_{vk+l}^{n+l} - P_{vk}^{n+l}) \frac{l}{2} \frac{\partial}{\partial T_k^{n+l}} D_{mk}^{n+l} \right] \\
& - \left[D_{mk-\frac{l}{2}}^{n+l} \frac{\partial}{\partial T_k^{n+l}} (P_{vk}^{n+l}) + (P_{vk}^{n+l} - P_{vk-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial T_k^{n+l}} D_{mk}^{n+l} \right] \\
& + \left[\lambda_{k+\frac{l}{2}}^{n+l} (-l) + (T_{k+l}^{n+l} - T_k^{n+l}) \frac{l}{2} \frac{\partial}{\partial T_k^{n+l}} \lambda_k^{n+l} \right] - \left[\lambda_{k-\frac{l}{2}}^{n+l} + (T_k^{n+l} - T_{k-l}^{n+l}) \frac{l}{2} \frac{\partial}{\partial T_k^{n+l}} \lambda_k^{n+l} \right] \\
& - Q = 0 = Eg
\end{aligned}$$

(1.38)

ณ ตำแหน่ง $k+1$

$$\begin{aligned}
 \frac{\partial E_{k+l}^{n+1}}{\partial T_k^{n+1}} = & \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \left(P_{gk+l}^{n+1} - P_{gk}^{n+1} \right) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} \left(-P_{gk}^{n+1} \right) \right. \\
 & \left. + \rho_l c_{pl} \left(P_{gk+l}^{n+1} - P_{gk}^{n+1} \right) \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right) \\
 + & \left(\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \left(P_{ck+l}^{n+1} - P_{ck}^{n+1} \right) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k+\frac{l}{2}} \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} \left(-P_{ck}^{n+1} \right) \right. \\
 & \left. + \rho_l c_{pl} \left(P_{ck+l}^{n+1} - P_{ck}^{n+1} \right) \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right) \\
 + & \left((\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} \left(P_{gk+l}^{n+1} - P_{gk}^{n+1} \right) + (\rho_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k+\frac{l}{2}} \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{\partial}{\partial T_k^{n+1}} \left(-P_{gk}^{n+1} \right) \right. \\
 & \left. + (\rho_p)_{av} \left(P_{gk+l}^{n+1} - P_{gk}^{n+1} \right) \left(T_k^{n+1} - T_{k-l}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right) \\
 + & H_v \left[- \left[D_{mk+\frac{l}{2}}^{n+1} \frac{\partial}{\partial T_k^{n+1}} \left(-P_{vk}^{n+1} \right) + \left(P_{vk+l}^{n+1} - P_{vk}^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk}^{n+1} \right] \right. \\
 & \left. + \left[\lambda_{k+\frac{l}{2}}^{n+1} (-l) + \left(T_{k+l}^{n+1} - T_k^{n+1} \right) \frac{l}{2} \frac{\partial}{\partial T_k^{n+1}} \lambda_k^{n+1} \right] \right] \\
 -Q = & 0 = Eh
 \end{aligned}$$

(1.39)

ณ ตำแหน่ง k-1

$$\begin{aligned}
 \frac{\partial E_{k-1}^{n+1}}{\partial T_k^{n+1}} = & \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial T_k^{n+1}} (P_{gk}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 - & \left[\rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} (P_{ck}^{n+1} - P_{ck-1}^{n+1}) + \rho_l c_{pl} \left(-\frac{KK_{rl}}{\mu_l} \right)_{k-\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial T_k^{n+1}} (P_{ck}^{n+1}) \right. \\
 & \left. + \rho_l c_{pl} (P_{ck}^{n+1} - P_{ck-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rl}}{\mu_l} \right)_k \right] \\
 - & \left[(\rho c_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{1}{2}} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) + (\rho c_p)_{av} \left(-\frac{KK_{rg}}{\mu_g} \right)_{k-\frac{1}{2}} (T_k^{n+1} - T_{k-1}^{n+1}) \frac{\partial}{\partial T_k^{n+1}} (P_{gk}^{n+1}) \right. \\
 & \left. + (\rho c_p)_{av} (P_{gk}^{n+1} - P_{gk-1}^{n+1}) (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \left(-\frac{KK_{rg}}{\mu_g} \right)_k \right] \\
 + & H_v \left[- \left[D_{mk-\frac{1}{2}}^{n+1} \frac{\partial}{\partial T_k^{n+1}} (P_{vk}^{n+1}) + (P_{vk}^{n+1} - P_{vk-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} D_{mk}^{n+1} \right] \right. \\
 & \left. - \left[\lambda_{k-\frac{1}{2}}^{n+1} + (T_k^{n+1} - T_{k-1}^{n+1}) \frac{1}{2} \frac{\partial}{\partial T_k^{n+1}} \lambda_k^{n+1} \right] \right] \\
 - & Q = 0 = Ei
 \end{aligned}
 \tag{1.40}$$

จากนั้นทำการประยุกต์สำหรับพิจารณากรณีเงื่อนไขที่เงื่อนไขขอบเขต (Boundary Conditions) โดยทำการประยุกต์ เช่นเดียวกับกรณีโหนดภายใน (Internal node) ดังเช่นในภาคผนวก ก.