

ภาคผนวก

ภาคผนวก ก

การกำหนดค่าลงในโปรแกรม GAMS

```
option limrow=20;
option ITERLIM = 1000000;
option OPTCR = 0.10;
option reslim = 86400;

file thesismodel /C:\Thesistdata\thesismodel.txt;
scalar bigM;
bigM = 999999999;

set
$onempty
dum 'dummy site' / i0 /
s 'source counties' /i1*i76/
i 'potential nodes of sites' /i1*i110/
is(i) 'potential source sites' /i1*i76/
ic(i) 'potential collection sites' /i77*i94/
ip(i) 'potential processing sites' /i95*i104/
il(i) 'potential landfill sites' /i105*i110/
il1(i) 'landfill site type 1' /i105/
il2(i) 'landfill site type 2' /i106*i109/
il3(i) /i110/

c 'customers' /c1/
k 'material types' /k1/
```

kcol(k) 'materials collected at collection sites' /k1/
 *kcust(k) 'materials shipped to landfills' /k2/
 *Pm 'main process types' /m1*m2/
 *Pmc(Pm) 'main process at permanent collection sites' /m1/
 *Pmp(Pm) 'main process at processing sites' /m2/
 *p 'sub-process types' /p1*p2/
 m 'transportation type' /1/
 t 'time periods' /t1*t3/;

alias(i,j),(k,q);

*read data from PlasticData.xls File

\$onecho > allt.txt

i=%system.fp%PlasticDataBig1.xls

r1=pop!a2:pop!b77

o1=pop.inc

r2=popn!a2:popn!b77

o2=popn.inc

r3=rho1a!a1:rho1a!d5

o3=rho1.inc

r4=rho2a!a1:rho2a!d5

o4=rho2.inc

r5=dist!a1:dist!dg111

o5=dist.inc

\$offecho

\$call =xls2gms @allt.txt

*Distance Matrix

table

d(i,j)

\$include dist.inc

```
;
```

```
parameter dist(i,j);
```

```
loop(i,
```

```
    loop(j,
```

```
        dist(i,j) = d(i,j);
```

```
    );
```

```
);
```

```
*Define Recycle Percentage
```

```
parameter b(t);
```

```
b('t1') = 0.50;
```

```
b('t2') = 0.50;
```

```
b('t3') = 0.50;
```

```
display b;
```

```
*Define amount of plastic in each year (1,2,3)
```

```
parameter plastic(t);
```

```
plastic('t1') = 1094637;
```

```
plastic('t2') = 1149368;
```

```
plastic('t3') = 1206837;
```

```
*Fixed opening cost for ic(collection), ip(processing), il(landfill) sites
```

```
parameter Fjopen(i,t) 'fixed cost to opening sites';
```

```
Fjopen(ic,t)= 100000000;
```

```
Fjopen(ip,t)= 1950000000;
```

```
Fjopen(il,t)= 12000000;
```

```
display Fjopen;
```

```
*Fixed operating cost for ic(collection), ip(processing), il(landfill) sites
```

parameter Fop(i,t) 'fixed cost to operate sites =office/working space leasing,forklift and driver,Fop(i,t)';

assume = 1% from opening cost

Fop(ic,t)= 1000000;

Fop(ip,t)= 19500000;

Fop(il,t)= 120000;

display Fop;

*Fixed operating cost for ic(collection), ip(processing), il(landfill) sites

parameter Fjopen(i,t);

assume = 1% from opening cost

Fjopen(ic,t)= 1000000;

Fjopen(ip,t)= 19500000;

Fjopen(il,t)= 120000;

*Fixed closing cost for ic(collection), ip(processing), il(landfill) sites

*assume to be zero

parameter Fjclose(i,t);

Fjclose(ic,t)= 0;

Fjclose(ip,t)= 0;

Fjclose(il,t)= 0;

parameter Fco(ic,t) 'fixed cost per worker = hire a warehouse worker,Fco(icp,t)';

*data from minimum labor benefit = 206/day

Fco(ic,t)=75190;

display Fco;

parameter Ftrs(i,j,m,t) 'fixed cost per vehicle = buy a truck&trailer + hire a driver,Ftrs(i,j,m,t)';

*Truck 3,500,000 + hire driver 75190

Ftrs(i,j,m,t)=0;

Ftrs(is,il,m,t)= 3575190;

Ftrs(is,ic,m,t)= 3575190;

Ftrs(ic,ip,m,t)= 3575190;

Ftrs(ip,il,m,t)= 3575190;

display Ftrs;

parameter Ftrc(i,c,m,t) 'fixed cost per vehicle = buy a truck&trailer + hire a

driver,Ftrc(i,c,m,t)';

Ftrc(i,c,m,t)=0;

display Ftrc;

parameter Fpr(i,t) 'fixed cost per main-process(inspector/repair & disassembly

worker),Fpr(i,Pm,t)';

*collect assume 10 workers

Fpr(ic,t) = 741600;

*process assume 30 workers

Fpr(ip,t) = 2224800;

*landfill assume 1 workers

Fpr(il,t) = 74160;

display Fpr;

parameter Vco(ic,k,t) 'collection cost per ton of material k per time period,Vco(icp,k,t)';

***** assume =0 *****

Vco(ic,k,t)=0;

display Vco;

parameter Vtrs(i,j,m,t) 'transportation cost per ton of materials per vehicle of shipping

mode m,Vtrs(i,j,m,t)';

Vtrs(is,j,m,t)= 0.34*dist(is,j);

Vtrs(ic,j,m,t)= 0.34*dist(ic,j);

Vtrs(ip,j,m,t)= 0.34*dist(ip,j);

Vtrs(i,is,m,t)= 0;

```
display Vtrs;
```

```
parameter Vtrc(i,c,m,t) 'transportation cost per ton of materials per vehicle of shipping
mode m,Vtrc(i,c,m,t)';
```

```
Vtrc(i,c,m,t)=0;
```

```
display Vtrc;
```

```
parameter Vpr(i, t) 'processing cost per ton of materials in sub-process p,Vpr(i,p,t)';
```

```
*assume*
```

```
Vpr(ic, t) = 200;
```

```
Vpr(ip, t) = 500;
```

```
Vpr(il, t) = 100;
```

```
display Vpr;
```

```
parameter Rco(ic,k,t) 'collection fee per ton of material k,Rco(ic,k,t)';
```

```
Rco(ic,k,t)=0;
```

```
*display Rco;
```

```
parameter
```

```
Pop1(i) 'population in county s at the first time period,Pop1(s,t)'/
```

```
$include pop.inc
```

```
/;
```

```
scalar gamma 'percent of population growth per time period'/0.03/;
```

```
parameter Pop(i,t) 'population in county s at time period t';
```

```
loop(t,
```

```
    Pop(i,t)=power(1+gamma,ord(t)-1)*Pop1(i);
```

```
);
```

```
display Pop;
```

```

parameter Popn1(i) 'population at location n'
$include pop.inc
/;
*display popn1;
parameter Popnt(i,t)'population at location n, at time period t';
loop(t,
    Popnt(i,t)= power(1+gamma,ord(t)-1)*Popn1(i);
);
*display Popnt;
scalar dummy;
parameter sumpop(t);
parameter NSupply(i,t) 'total supply of all products at time period t';

loop (t,
    sumpop(t) = 0;
    loop(i,
        sumpop(t) = sumpop(t) + Popnt(i,t);
    );
    dummy = sumpop(t);
    NSupply(i,t)= Popnt(i,t)*plastic(t)/dummy ;
);

*display Nsupply;

parameter Sup(i,k,t)'Supply of material k, at time t, at location n';
Sup(i,'k1',t)=NSupply(i,t);

*display sup;

parameter Dem(k,c,t) 'demand of material k at customer k at time period t (in lbs per
period),Dem(k,c,t)';
Dem('k1',c,t)=10000000;

```

parameter $L_c(i,t)$ 'amount of material (tons) that a collection site can receive, $L_c(i,t)$ ');

*From capacity 500 tons/day

$L_c(i,t)=182500$;

parameter $L_p(i,t)$ 'amount of material (tons) that a processing site can receive, $L_p(i,t)$ ');

* capacity = 2190 tons/period/machine,so use 30 machines

$L_p(i,t)=65700$;

parameter $C_{co}(i,k)$ 'amount of material k (tons) that a worker can handle per period (tons per period), $C_{co}(i,k)$ ');

*assume from

$C_{co}(i,k)=65700$;

*table

* $C_{pr}(p,P_m)$ 'amount of material (lbs) that a main process, P_m , can perform process p , $C_{pr}(p,P_m)$ '

* m_1 m_2

* p_1 100000

* p_2 100000;

*display C_{pr} ;

parameter $C_{tr}(i,k,j,m)$ 'amount of material k (tons) that a vehicle can ship per time period (tons per truck per period), $C_{tr}(i,k,j,m)$ ');

*capacity = 5 tons/vehicle:day

$C_{tr}(i,k,j,m) = 1825$;

parameter $C_{trc}(i,k,c,m)$ 'amount of material k (tons) that a vehicle can ship per time period, $C_{trc}(i,k,c,m)$ ');

$C_{trc}(i,k,c,m) = 1825$;

parameter CAP(i) 'Current Cap at Site i';

CAP(il1) = 5912000;

CAP(il2) = 0;

CAP(il3) = 0;

*LCAP(il1) = 5913000;

*LCAP(il2) = 2555000;

parameter muco(ic,t) 'must collect (have to hire workers to collect materials),muco(icp,t)';

muco(ic,t)=0;

display muco;

parameter mutrs(i,j,m,t) 'must transport between sites (have to buy/rent vehicles),mutrs(i,j,m,t)';

mutrs(i,j,m,t)=0;

display mutrs;

parameter mutrc(i,c,m,t) 'must transport to customers (have to buy/rent vehicles),mutrc(i,c,m,t)';

mutrc(i,c,m,t)=0;

display mutrc;

parameter mupr(i,t) 'must process (have to buy/rent machines to operate),mupr(i,Pm,t)';

mupr(i,t)=0;

display mupr;

parameter aco(ic,t) 'allow to collect (can hire workers to collect materials),aco(icp,t)';

aco(ic,t)=1;

display aco;

```
parameter atrs(i,j,m,t) 'allow to transport between sites (can buy/rent
vehicles),atrs(i,j,m,t)';
atrs(i,j,m,t)=1;
atrs(i,i,m,t)=0;
atrs(ip,il,m,t)=0;
atrs(il,ip,m,t)=0;
atrs(is,il,m,t)=0;
atrs(il,is,m,t)=0;
atrs(is,ip,m,t)=0;
atrs(ip,is,m,t)=0;
display atrs;
```

```
parameter atrc(i,c,m,t) 'allow to transport to customers (can buy/rent
vehicles),atrc(i,c,m,t)';
atrc(ip,c,m,t)=1;
atrc(ic,c,m,t)=0;
atrc(is,c,m,t)=0;
atrc(il,c,m,t)=0;
display atrc;
```

```
parameter apr(i,t) 'allow to process (can buy/rent machines),apr(i,Pm,t)';
apr(ic,t)=1;
apr(ip,t)=1;
display apr;
```

```
parameter LCAP(i) 'Landfill Cap at Site i';
LCAP(il1) = 5913000;
LCAP(il2) = 2555000;
```

```
*****
```

```
* MODEL **
```

```
*****
```

variable

TCost;

positive variable

xtrs(i,k,j,m,t) 'amount of material shipped between sites(i to j or j to i), xtrs(i,k,j,m,t)'

xtrc(i,k,c,m,t) 'amount of material shipped to customers(i to c), xtrc(i,k,c,m,t)'

xprm(i,t) 'the amount of material processed by main process Pm, sub-process p,

xprm(i,p,Pm,t)'

xprs(i,t) 'the amount of material in sub-process p, xprs(i,p,t)'

ICAP(i,t) 'inventory capacity'

binary variables

yop(i,t) 'open/close a node, yop(i,t) = yoper'

yjopen(i,t) 'just opened site i at the beginning of time period t,yjopen(i,t)'

yjclose(i,t) 'just closed site i at the end of time period t-1,yjclose(i,t)'

yjclose_bar(i,t) 'just closed site i at the end of time period t-1,yjclose(i,t)'

integer variables

ytrs(i,j,m,t) " #vehicles between sites, ytrs(i,j,m,t)"

ypr(i,t) " #machines, ypr(i,Pm,t)"

yco(i,t) " #workers at collection sites, yco(icp,t)"

ytrc(i,c,m,t) " #vehicles to customers, ytrc(i,c,m,t)"

;

free variables

TotalSiteOpenningCost

;

equation

obj objective function

minrecycle 'minimum recycle each year'

balancecollect 'flow balance for permanent collection sites'
balanceprocess 'flow balance for processing sites'
balancelandfill 'flow balance for landfill sites'
balance_amt_process 'calculate amt process = amt sent to customer'
balance_amt_collect
balance_amt_landfill

close1
close2
close3
close4
close5
close6
close7

supply 'supply constraint at physical site location'
demand 'demand constraint'
justopen 'just opened a site at the beginning of current time period'
justclose 'just closed a site at the end of previous time period'
firstopen 'open a site at the first time period'

collectCap collection Cap
processCap processing Cap
allowcol allow to collect
allowpro allow to process
allowlf allow to open landfill
allow_ytrs
allow_ypr
allow_ypr1
allow_ypr2

;

***** Objective Function ***** ok

obj.. TCost =e= sum((ic,t)\$Fop(ic,t),Fop(ic,t)*yop(ic,t))
 +sum((ic,t)\$Fjopen(ic,t),Fjopen(ic,t)*yjopen(ic,t))
 +sum((ic,t)\$Fjclose(ic,t),Fjclose(ic,t)*yjclose(ic,t))

 +sum((ip,t)\$Fop(ip,t),Fop(ip,t)*yop(ip,t))
 +sum((ip,t)\$Fjopen(ip,t),Fjopen(ip,t)*yjopen(ip,t))
 +sum((ip,t)\$Fjclose(ip,t),Fjclose(ip,t)*yjclose(ip,t))

 +sum((il,t)\$Fop(il,t),Fop(il,t)*yop(il,t))
 +sum((il,t)\$Fjopen(il,t),Fjopen(il,t)*yjopen(il,t))
 +sum((il,t)\$Fjclose(il,t),Fjclose(il,t)*yjclose(il,t))

 +sum((i,j,m,t),Ftrs(i,j,m,t)*ytrs(i,j,m,t))
 +sum((i,k,j,m,t),Vtrs(i,j,m,t)*xtrs(i,k,j,m,t))

 +sum((ip,k,c,m,t),Vtrc(ip,c,m,t)*xtrc(ip,k,c,m,t))

 +sum((i,t)\$Fpr(i,t),Fpr(i,t)*ypr(i,t))
 +sum((i,t)\$Vpr(i,t),Vpr(i,t)*xprs(i,t));

***** Min Recycle Percentage ***** ok

minrecycle(t)..
 sum((ip,k,c,m),xtrc(ip,k,c,m,t)) =g= b(t)* plastic(t);

***** Flow Balance ***** ok

balancecollect(i(ic),k,t)..
 sum((j(is),m),xtrs(j,k,i,m,t)) =e=
 sum((j(ip),m),xtrs(i,k,j,m,t)) + sum((j(il),m),xtrs(i,k,j,m,t));

 balanceprocess(i(ip),k,t)..
 sum((j(ic),m),xtrs(j,k,i,m,t)) =e=

$\text{sum}((c,m),\text{xtrc}(i,k,c,m,t)) + \text{sum}((j(il),m),\text{xtrs}(i,k,j,m,t));$

$\text{balance_landfill}(i(il),k,t)..$

$\text{sum}((j(is),m),\text{xtrs}(j,k,i,m,t)) + \text{sum}((j(ic),m),\text{xtrs}(j,k,i,m,t)) + \text{sum}((j(ip),m),\text{xtrs}(j,k,i,m,t))$
 $=e=$

$\text{sum}((c,m),\text{xtrc}(i,k,c,m,t));$

$\text{balance_amt_process}(i(ip),t)..$

$\text{sum}((c,k,m),\text{xtrc}(i,k,c,m,t)) =e= \text{xprs}(i,t);$

$\text{balance_amt_collect}(i(ic),t)..$

$\text{sum}((j(is),k,m),\text{xtrs}(j,k,i,m,t)) =e= \text{xprs}(i,t);$

$\text{balance_amt_landfill}(i(il),t)..$

$\text{sum}((c,k,m),\text{xtrc}(i,k,c,m,t)) =e= \text{xprs}(i,t);$

***** Supply/Demand ***** ok

$\text{supply}(i(is),k,t).. \text{sum}((j(ic),m),\text{xtrs}(i,k,j,m,t)) =e= \text{Sup}(i,k,t);$

$\text{demand}(k,c,t).. \text{sum}((i(ip),m),\text{xtrc}(i,k,c,m,t)) + \text{sum}((i(il),m),\text{xtrc}(i,k,c,m,t)) =l= \text{Dem}(k,c,t);$

****site capacity**** ok

$\text{collectCap}(i(ic),t).. \text{sum}((j(is),k,m),\text{xtrs}(j,k,i,m,t)) =l= \text{Lc}(i,t);$

$\text{processCap}(i(ip),t).. \text{sum}((j(ic),k,m),\text{xtrs}(j,k,i,m,t)) =l= \text{Lp}(i,t);$

***** Logical Open/Close *****

$\text{close1}(i(il),t)\$(\text{ord}(t)= 1) .. \text{ICAP}(i,t) =e= \text{CAP}(i);$

$\text{close2}(i(il),t)\$(\text{ord}(t)>1) .. \text{ICAP}(i,t) =e= \text{ICAP}(i,t-1) + \text{sum}((j,k,m),\text{xtrs}(j,k,i,m,t));$

$\text{close3}(i(il),t)\$(\text{ord}(t)< 3) .. \text{yjclose}(i,t+1) - 1 =l= \text{bigM}*\text{yjclose_bar}(i,t+1);$

$\text{close4}(i(il),t)\$(\text{ord}(t)>1) .. \text{LCAP}(i) - \text{ICAP}(i,t) =l= \text{bigM}*(1-\text{yjclose_bar}(i,t+1));$

$\text{close5}(i,t)\$(\text{ord}(t)>1) .. \text{yjclose}(i,t-1) =l= \text{yjclose}(i,t);$

$\text{close6}(i,t)\$(\text{ord}(t)>1) .. \text{yjopen}(i,t+1) + \text{yjclose}(i,t) =l= 1;$

$\text{close7}(i).. \text{yjopen}(i,'t1') + \text{yjopen}(i,'t2') + \text{yjopen}(i,'t3') =l= 1;$

```

justopen(i,t)$(ord(t)>1) .. yop(i,t)-yop(i,t-1) =/= yjopen(i,t);
justclose(i,t)$(ord(t)>1) .. yop(i,t-1)-yop(i,t) =/= yjclose(i,t);
firstopen(i,t).. yop(i,'t1') =/= yjopen(i,'t1');

```

```

***** Logical Constraints *****

```

```

allowcol(ic,t).. sum((j(is),k,m),xtrs(j,k,ic,m,t)) =/= bigM*yop(ic,t);
allowpro(ip,t).. sum((j(ic),k,m),xtrs(j,k,ip,m,t)) =/= bigM*yop(ip,t);
allowlf(il,t).. sum((j(is),k,m),xtrs(j,k,il,m,t)) + sum((j(ic),k,m),xtrs(j,k,il,m,t))+
sum((j(ip),k,m),xtrs(j,k,il,m,t)) =/= bigM*yop(il,t);

```

```

allow_ytrs (i,k,j,m,t).. xtrs(i,k,j,m,t) =/= bigM*ytrs(i,j,m,t);
allow_ypr(ip,t).. xprs(ip,t) =/= bigM*ypr(ip,t);
allow_ypr1(ic,t).. xprs(ic,t) =/= bigM*ypr(ic,t);
allow_ypr2(il,t).. xprs(il,t) =/= bigM*ypr(il,t);

```

```

yjopen.lo(il1,'t1') = 1;
*yjopen.lo(il2,'t1') = 1;
yop.lo(il1,'t1') = 1;
*yop.lo(il2,'t1') = 1;
*yjopen.lo('i77','t1') = 1 ;

```

```

model finalmodel /all/;
finalmodel.PriorOpt = 1;
finalmodel.optcr = 0.05;

```

```

yop.up(is,t) = 0;
yjopen.up(is,t) = 0;
xtrc.up(is,k,c,m,t) = 0;

```

```

solve finalmodel using mip min TCost;

```

display xtrs.l;
display xtrc.l;
display xprs.l;
display yop.l;
display yjopen.l;
display yjclose.l;
display TCost.l;

parameter CostCollectOpening;

CostCollectOpening =sum((ic,t),Fop(ic,t)*yop.l(ic,t))
+ sum((ic,t),Fjopen(ic,t)*yjopen.l(ic,t))
+ sum((ic,t),Fjclose(ic,t)*yjclose.l(ic,t));

parameter CostProcessOpening;CostProcessOpening =sum((ip,t),Fop(ip,t)*yop.l(ip,t))

+ sum((ip,t),Fjopen(ip,t)*yjopen.l(ip,t))
+ sum((ip,t),Fjclose(ip,t)*yjclose.l(ip,t));

parameter CostLandFill;CostLandFill =sum((il,t),Fop(il,t)*yop.l(il,t))

+ sum((il,t),Fjopen(il,t)*yjopen.l(il,t))
+ sum((il,t),Fjclose(il,t)*yjclose.l(il,t));

parameter Transportation;

Transportation =sum((i,j,m,t),Ftrs(i,j,m,t)*ytrs.l(i,j,m,t))
+sum((i,k,j,m,t),Vtrs(i,j,m,t)*xtrs.l(i,k,j,m,t));

*parameter TransportationCust;

*TransportationCust =sum((i,k,c,m,t),Vtrc(i,c,m,t)*xtrc.l(i,k,c,m,t));

parameter CostProcessC;

CostProcessC =sum((ic,t),Fpr(ic,t)*ypr.l(ic,t))
+sum((ic,t),Vpr(ic,t)*xprs.l(ic,t));

parameter CostProcessP;

```
CostProcessP    =sum((ip,t),Fpr(ip,t)*ypr.l(ip,t))
                +sum((ip,t),Vpr(ip,t)*xprs.l(ip,t));
```

```
parameter CostProcessL;
```

```
CostProcessL    =sum((il,t),Fpr(il,t)*ypr.l(il,t))
                +sum((il,t),Vpr(il,t)*xprs.l(il,t));
```

```
display CostCollectOpening, CostProcessOpening,
CostLandFill,Transportation,CostProcessC, CostProcessP, CostProcessL;
```