

## CHAPTER 8

### CONCLUSIONS AND RECOMMENDATIONS

#### 8.1 Conclusions

In this work, the photocatalytic activity of  $\text{TiO}_2$  was improved by adding graphene (GR), graphene/ $\text{Fe}^{3+}$  (GR/ $\text{Fe}^{3+}$ ) and graphene/ $\text{Ag}_2\text{S}$  sensitizer (GR/ $\text{Ag}_2\text{S}$ ). Generally, GR- $\text{TiO}_2$ , GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  and GR/ $\text{Ag}_2\text{S}$ - $\text{TiO}_2$  exhibited larger photocatalytic activity than that of  $\text{TiO}_2$ . Furthermore, it was obvious that GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  had the highest photocatalytic activity than any other catalyst (see Table 7.1). The increase in photocatalytic degradation of modified  $\text{TiO}_2$  by adding graphene, graphene- $\text{Fe}^{3+}$  and graphene- $\text{Ag}_2\text{S}$  sensitizer can be briefly explained as shown in Table 8.1.

**Table 8.1** Major role of graphene,  $\text{Fe}^{3+}$  and  $\text{Ag}_2\text{S}$  dopants.

Material	Component	Major role
Graphene- $\text{TiO}_2$	Graphene (carbon)	Adsorbent, Charge separation and reduced band gap of $\text{TiO}_2$
	$\text{TiO}_2$	Catalyst
Graphene/ $\text{Fe}^{3+}$ - $\text{TiO}_2$	Graphene (carbon)	Adsorbent, Charge separation and reduced band gap of $\text{TiO}_2$
	$\text{TiO}_2$	Catalyst
	$\text{Fe}^{3+}$	Reducing band gap energy of $\text{TiO}_2$ and Charge transfer
Graphene/ $\text{Ag}_2\text{S}$ - $\text{TiO}_2$	Graphene (carbon)	Adsorbent and Charge separation
	$\text{TiO}_2$	Catalyst
	$\text{Ag}_2\text{S}$	Sensitizer

It was noted that the excessive graphene and  $\text{Ag}_2\text{S}$  added to  $\text{TiO}_2$  had led to a decrease in photocatalytic activity. This phenomenon is attributed to the light obstruction that is defined as a main drawback of this method. In the case of GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  photocatalyst, the excessive  $\text{Fe}^{3+}$  dopant in GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  leads to precipitate of photocatalyst. Under UV irradiation, the degradation efficiency (%) of  $\text{TiO}_2$ , GR- $\text{TiO}_2$  (1:50), GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  (0.12 wt%  $\text{Fe}^{3+}$ ) and GR/ $\text{Ag}_2\text{S}$ - $\text{TiO}_2$  (5.6 wt%  $\text{Ag}_2\text{S}$ ) was about 21.50, 26.76, 50.31 and

27.26%, respectively. In the case of visible light irradiation, the degradation efficiency (%) of  $\text{TiO}_2$ , GR- $\text{TiO}_2$  (1:50), GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  (0.12 wt%  $\text{Fe}^{3+}$ ) and GR/ $\text{Ag}_2\text{S}$ - $\text{TiO}_2$  (5.6 wt%  $\text{Ag}_2\text{S}$ ) was about 12.52, 12.56, 49.95 and 15.20%, respectively. The decrease in photocatalytic activity of GR- $\text{TiO}_2$  and GR/ $\text{Ag}_2\text{S}$ - $\text{TiO}_2$  is attributed to the light obstruction because of excessive graphene and/or  $\text{Ag}_2\text{S}$  content in photocatalyst.

For GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  photocatalyst, the excessive  $\text{Fe}^{3+}$  dopant that was added to photocatalyst acts as a charge recombination center. This phenomenon leads to the decrease in electron-hole pairs that effect to the photocatalytic activity of photocatalyst. Therefore, the appropriated amount of dopant material that was loaded to  $\text{TiO}_2$  photocatalyst needs to be examined. GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  (0.12 wt%  $\text{Fe}^{3+}$ ) photocatalyst is considered as a good photocatalyst for HCHO removal application because of high photocatalytic degradation efficiency under UV and visible light irradiation. The prevention of charge of charge recombination, reduced band gap energy and increase in adsorption property by adding graphene and  $\text{Fe}^{3+}$  to  $\text{TiO}_2$  photocatalyst were defined as important effect on photocatalytic activity of GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$ .

The effects of environmental conditions on photocatalytic activity of GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  films were examined by using glass chamber. The photocatalytic activity and degradation rate constant of GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  (0.12 wt%  $\text{Fe}^{3+}$ ) film increase with increasing initial concentration of HCHO and visible light intensity. However, GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  (0.12 wt%  $\text{Fe}^{3+}$ ) shows a decrease in photocatalytic activity including degradation rate constant under high relative humidity (%RH) condition because of the competitive adsorption between  $\text{H}_2\text{O}$  and HCHO molecules. The practical use of GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  film for car interior HCHO removal was simulated and examined by using glass chamber using real environmental parameters (temperature, visible light intensity, intensity of UV and relative humidity) of outdoors conditions (sunshade). The results showed that the degradation efficiency of GR/ $\text{Fe}^{3+}$ - $\text{TiO}_2$  (0.12 wt%  $\text{Fe}^{3+}$ ) film for HCHO removal is around 20–80 % under real environmental conditions as shown in Table 8.2.

**Table 8.2** Summary of environmental parameters for the practical use of GR/Fe<sup>3+</sup>-TiO<sub>2</sub> (0.12 wt% Fe<sup>3+</sup>) film for HCHO removal (outdoor sunshade).

Environmental Parameter			
Temperature (°C)	Visible light intensity (W cm <sup>-2</sup> )	Intensity of UV (μW cm <sup>-2</sup> )	Relative humidity (%RH)
29.00–33.00	1.37–3.43	14.63–44.00	34.15–45.43

Therefore, GR/Fe<sup>3+</sup>-TiO<sub>2</sub> (0.12 wt% Fe<sup>3+</sup>) photocatalyst film can be used as an effective photocatalyst for HCHO removal because of the synergetic effect of graphene and Fe<sup>3+</sup> dopants. The application of GR/Fe<sup>3+</sup>-TiO<sub>2</sub> is not limited to car interior HCHO removal but also adapted for indoor air pollution control.

## 8.2 Recommendations

In the refluxed PTA solution method, the PTA solution was continuously converted into turbid solution and further precipitated when heated for more than 12 h. Therefore, TiO<sub>2</sub> prepared from refluxed method can be used as TiO<sub>2</sub> powder for other environmental remediation technique. Furthermore, the optimal amount of graphene, Fe<sup>3+</sup> and Ag<sub>2</sub>S dopants added to TiO<sub>2</sub> photocatalyst should be investigated for other organic pollutants removal. The application of a glass chamber reactor as a simulation of inside vehicle environment is limited due to high temperature. The glass chamber reactor is cracked and broken when the temperature in glass chamber reactor rises normally up to 50–60 °C. This phenomenon is attributed to the increase in air pressure inside glass chamber reactor. The effect of light obstruction of graphene and Ag<sub>2</sub>S on photocatalytic activity of TiO<sub>2</sub> was considered as main limitation of the application of graphene and Ag<sub>2</sub>S. In order to reduce the effect of light obstruction on photocatalytic activity, the photoexcitation and photooxidation processes of photocatalyst should be enhanced by other environmental conditions control such as relative humidity, UV and visible light intensity. As the result in this research work, redox reactions of Fe<sup>3+</sup> can be used to reduce the effect of light obstruction because Fe<sup>3+</sup> redox reactions also produce ·OH and ·O<sub>2</sub><sup>-</sup> radicals that further degrade volatile organic compounds (VOCs) molecules that are adsorbed on the surface of photocatalyst.