

LIST OF CONTENT

Chapter	Page
I INTRODUCTION	1
Introduction	1
Propose of the study	3
Scope of the study	3
Keywords.....	3
Benefic of the study.....	3
II LITERATURE REVIEW	4
Anaerobic digestion process.....	4
Process parameters	7
Operational parameters.....	43
Digester types	47
Solar energy collectors	58
Solar hot water systems.....	65
Operation of the solar hot water	74
The basics of design	75
Environmental variables of solar hot water.....	94
Related research papers	97

LIST OF CONTENT (CONT.)

Chapter	Page
III RESEARCH METHODOLOGY	102
Materials.....	102
Lab scale digestion system.....	104
Sampling and analytical procedure	106
Economics analysis	109
IV RESULT	112
The biogas production at various temperature digestions.....	112
Develop the temperature control system for biogas production.....	115
Analysis the economic parameter.....	120
V CONCLUSIONS	125
Conclusion.....	125
Recommendations	127
REFERENCES	128
APPENDIX	132
BIOGRAPHY	156

LIST OF TABLES

Table	Page
1 Environmental requirement.....	7
2 Time of regeneration of different anaerobic microorganism in comparison to aerobic MO	10
3 Rate of denitrification of different substrates.....	17
4 Influence of the disintegration upon the dehydratability and back load after an anaerobic fermentation	19
5 C/N ratio of organic wastes	29
6 Limits for sulfur compounds and fatty acids.....	36
7 Limit values of ammonium and ammonia.....	38
8 Inhibiting or toxic concentrations of different metals in solution in the reactor. The inhibition depends on whether the metals are there as ions or as carbonates	41
9 Inhibiting or toxic concentrations of different inhibitors	43
10 Operational parameters of biogas plants	45
11 Solar Energy Collectors.....	59
12 A rough comparison of solar hot water systems	73
13 The emittance for various materials in an IPSWH.....	78
14 Absorptance for various materials in sunlight.....	79
15 The diffuse reflectance of various surfaces in visible wavelengths	81
16 The reflectance for surfaces with high specular components.....	82
17 Insulations to heat flow	82
18 Solid waste characteristics of fresh waste	109

LIST OF FIGURES

Figure		Page
1	The main process steps of AD.....	4
2	Influence of the hydrogen partial pressure p_{H_2} on the energy release $\Delta G_f'$ during acetogenesis and methane formation from carbon dioxide and the hydrogen.....	9
3	Biogas yield from hay with and without being grinded in an agitated ball mill	11
4	Increase of the biogas yield through grinding (a: mix of apples, potatoes and carrots; b: meat; c: sunflower kernels; d: hay; e: leaves).....	12
5	Influence of the grinding on the technical time of fermentation for different substrates (a: mix of apples, potatoes, and carrots; b: meat; c: sunflower kernels; d: hay; e: leaves) left columns: without grinding, right columns: with grinding.....	13
6	Influence of the specific surface area on the release of organic acids within 10 min (given as organic matter measured as COD).....	14
7	Influence of the specific surface on the biogas yield $v_{g,zu}$ after 21 days of fermentation and at the beginning of the fermentation.....	14
8	Influence of disintegration on the degradability of different sewage sludges	16
9	Biogas produced from 1 kg organic matter	16
10	Percentage in the bioreactor of ascending sludge AVA_{FS} and biogas production depending on disintegration.....	18
11	Energy consumption during disintegration	20

LIST OF FIGURES (CONT.)

Figure		Page
12	Gas production and methane content of the gas during start-up.....	22
13	Maximum load of the reactor depending on the time of fermentation at a given concentration	23
14	Influence of the temperature upon the time of fermentation.....	23
15	Ammonia-ammonium buffer system.....	26
16	Progression of an inhibition.....	31
17	Dissociation of hydrogen sulfide.....	33
18	Inhibition through hydrogen sulfide at 30% CO ₂ , 38°C, 10 g/L, organic matter as COD _{red}	34
19	Dissociated and not dissociated acid	35
20	Inhibition through acetic acid	36
21	Dissociated and not dissociated ammonium.....	38
22	ANAStrip-process	39
23	Packed Fixed Film Reactor	48
24	Up-flow Anaerobic Sludge Blanket Reactor	48
25	Baffled Reactor.....	49
26	Anaerobic Lagoons.....	50
27	Completely Mixed Reactor.....	51
28	Plug Flow Reactor	53
29	Contact Reactor	55
30	Contact Stabilization Reactor	56
31	Acid Phased Digester	57
32	Temperature Phased Digester.....	58

LIST OF FIGURES (CONT.)

Figure		Page
33	Typical flat-plate collector. (a) Pictorial view of a flat-plate collector. (b) Photograph of a cut header and riser flat-plate collector.....	61
34	Exploded view of a flat-plate collector and absorber details	63
35	An evacuated tube collector	64
36	Schematic diagrams of: (a) typical passive and (b) typical active solar hot water system	65
37	The direct pumped system.....	67
38	Photovoltaic operated system	68
39	Integral Collector Storage (ICS) System	69
40	A typical thermosiphon system	70
41	Solar hot water indirect Pumped System	72
42	The drain back system.....	73
43	Thermal radiation	77
44	The index of refraction of the material.....	80
45	Anaerobic digestion systems	103
46	Solar hot water systems.....	103
47	Design of lab scale anaerobic digestion systems.....	104
48	Biogas production (L.) at various temperatures digestion.....	113
49	Biogas composition occurred at 40°C	113
50	Biogas composition occurred at 55°C	114
51	Time digestion (days) at various temperatures digestion.....	115
52	The size of flat plate (m ²) at flow rate water (L/h).....	117
53	The heat losses rate (watt) at volume of hot water.....	118