

ตารางที่ ก.2 การคำนวณลำดับการผลิตของสายการผลิตที่ 2

m	Model	$\left(\sum_{h=1}^m T_{cjh} - mT_{cf} \right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
1	F	$(2.221-(1)2.040)^2$	+	$\frac{2}{2}$	=	1.0328
	G	$(2.069-(1)2.040)^2$	+	$\frac{6}{6}$	=	1.0008
	H	$(2.065-(1)2.040)^2$	+	$\frac{4}{4}$	=	1.0006
	I	$(1.995-(1)2.040)^2$	+	$\frac{9}{9}$	=	1.0020
	J	$(1.963-(1)2.040)^2$	+	$\frac{3}{3}$	=	1.0059
2	F	$(2.221+2.065-(2)2.040)^2$	+	$\frac{2}{2}$	=	1.0424
	G	$(2.069+2.065-(2)2.040)^2$	+	$\frac{6}{6}$	=	1.0029
	H	$(2.065+2.065-(2)2.040)^2$	+	$\frac{4}{3}$	=	1.3358
	I	$(1.995+2.065-(2)2.040)^2$	+	$\frac{9}{9}$	=	1.0004
	J	$(1.963+2.065-(2)2.040)^2$	+	$\frac{3}{3}$	=	1.0027
3	F	$(2.221+2.065+2.069-(3)2.040)^2$	+	$\frac{2}{2}$	=	1.0259
	G	$(2.069+2.065+2.069-(3)2.040)^2$	+	$\frac{6}{6}$	=	1.0001
	H	$(2.065+2.065+2.069-(3)2.040)^2$	+	$\frac{4}{3}$	=	1.3334
	I	$(1.995+2.065+2.069-(3)2.040)^2$	+	$\frac{9}{8}$	=	1.1292
	J	$(1.963+2.065+2.069-(3)2.040)^2$	+	$\frac{3}{3}$	=	1.0094