ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
4	A	$(2.201+2.047+2.051+1.977-(4)2.027)^2$	+	$\frac{4}{4}$	=	1.0282
	B	$(2.051+2.047+2.051+1.977-(4)2.027)^2$	+	$\frac{7}{6}$	=	1.1670
	C	$(2.047+2.047+2.051+1.977-(4)2.027)^2$	+	$\frac{2}{1}$	=	2.0002
	D	$(1.977+2.047+2.051+1.977-(4)2.027)^2$	+	$\frac{10}{9}$	=	1.1142
	E	$(1.945+2.047+2.051+1.977-(4)2.027)^2$	+	$\frac{5}{5}$	=	1.0077
5	A	$(2.201+2.047+2.051+1.977+1.945-(5)2.027)^2$	+	$\frac{4}{4}$	=	1.0074
	B	$(2.051+2.047+2.051+1.977+1.945-(5)2.027)^2$	+	$\frac{7}{6}$	=	1.1708
	C	$(2.047+2.047+2.051+1.977+1.945-(4)2.027)^2$	+	$\frac{2}{1}$	=	2.0046
	D	$(1.977+2.047+2.051+1.977+1.945-(5)2.027)^2$	+	$\frac{10}{9}$	=	1.1302
	E	$(1.945+2.047+2.051+1.977+1.945-(5)2.027)^2$	+	$\frac{5}{4}$	=	1.2789
6	A	$(2.201+2.047+2.051+1.977+1.945+2.201-(6)2.027)^2$	+	$\frac{4}{3}$	=	1.4009
	B	$(2.051+2.047+2.051+1.977+1.945+2.201-(6)2.027)^2$	+	$\frac{7}{6}$	=	1.1788
	C	$(2.047+2.047+2.051+1.977+1.945+2.201-(6)2.027)^2$	+	$\frac{2}{1}$	=	2.0112
	D	$(1.977+2.047+2.051+1.977+1.945+2.201-(6)2.027)^2$	+	$\frac{10}{9}$	=	1.1124
	E	$(1.945+2.047+2.051+1.977+1.945+2.201-(6)2.027)^2$	+	$\frac{5}{4}$	=	1.2500

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
7	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977-(7)2.027)^2$	+	$\frac{4}{3}$	=	1.3774
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977-(7)2.027)^2$	+	$\frac{7}{6}$	=	1.1703
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977-(7)2.027)^2$	+	$\frac{2}{1}$	=	2.0031
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977-(7)2.027)^2$	+	$\frac{10}{8}$	=	1.2502
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977-(7)2.027)^2$	+	$\frac{5}{4}$	=	1.2521
8	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051-(8)2.027)^2$	+	$\frac{4}{3}$	=	1.3881
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051-(8)2.027)^2$	+	$\frac{7}{5}$	=	1.4071
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051-(8)2.027)^2$	+	$\frac{2}{1}$	=	2.0064
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051-(8)2.027)^2$	+	$\frac{10}{8}$	=	1.2501
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051-(8)2.027)^2$	+	$\frac{5}{4}$	=	1.2505
9	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977-(9)2.027)^2$	+	$\frac{4}{3}$	=	1.3672
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977-(9)2.027)^2$	+	$\frac{7}{5}$	=	1.4012
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977-(9)2.027)^2$	+	$\frac{2}{1}$	=	2.0009
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977-(9)2.027)^2$	+	$\frac{10}{7}$	=	1.4302
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977-(9)2.027)^2$	+	$\frac{5}{4}$	=	1.2552

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
10	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945-(10)2.027)^2$	+	$\frac{4}{3}$	=	1.3437
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945-(10)2.027)^2$	+	$\frac{7}{5}$	=	1.4023
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945-(10)2.027)^2$	+	$\frac{2}{1}$	=	2.0027
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945-(10)2.027)^2$	+	$\frac{10}{7}$	=	1.4435
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945-(10)2.027)^2$	+	$\frac{5}{3}$	=	1.6904
11	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201-(11)2.027)^2$	+	$\frac{4}{2}$	=	2.0762
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201-(11)2.027)^2$	+	$\frac{7}{5}$	=	1.4159
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201-(11)2.027)^2$	+	$\frac{2}{1}$	=	2.0149
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201-(11)2.027)^2$	+	$\frac{10}{7}$	=	1.4313
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201-(11)2.027)^2$	+	$\frac{5}{3}$	=	1.6671
12	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051-(12)2.027)^2$	+	$\frac{4}{2}$	=	2.0900
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051-(12)2.027)^2$	+	$\frac{7}{4}$	=	1.7725
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051-(12)2.027)^2$	+	$\frac{2}{1}$	=	2.0213
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051-(12)2.027)^2$	+	$\frac{10}{7}$	=	1.4343
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051-(12)2.027)^2$	+	$\frac{5}{3}$	=	1.6686

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
13	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977-(13)2.027)^2$	+	$\frac{4}{2}$	=	2.0625
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977-(13)2.027)^2$	+	$\frac{7}{4}$	=	1.7600
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977-(13)2.027)^2$	+	$\frac{2}{1}$	=	2.0092
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977-(13)2.027)^2$	+	$\frac{10}{6}$	=	1.6673
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977-(13)2.027)^2$	+	$\frac{5}{3}$	=	1.6667
14	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945-(14)2.027)^2$	+	$\frac{4}{2}$	=	2.0282
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945-(14)2.027)^2$	+	$\frac{7}{4}$	=	1.7503
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945-(14)2.027)^2$	+	$\frac{2}{1}$	=	2.0002
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945-(14)2.027)^2$	+	$\frac{10}{6}$	=	1.6698
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945-(14)2.027)^2$	+	$\frac{5}{2}$	=	2.5077
15	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(15)2.027)^2$	+	$\frac{4}{2}$	=	2.0139
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(15)2.027)^2$	+	$\frac{7}{4}$	=	1.7510
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(15)2.027)^2$	+	$\frac{2}{1}$	=	2.0013
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(15)2.027)^2$	+	$\frac{10}{5}$	=	2.0112
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(15)2.027)^2$	+	$\frac{5}{2}$	=	2.5190

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
16	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(16)2.027)^2$	+	$\frac{4}{2}$	=	2.0202
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(16)2.027)^2$	+	$\frac{7}{3}$	=	2.3334
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(16)2.027)^2$	+	$\frac{2}{1}$	=	2.0001
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(16)2.027)^2$	+	$\frac{10}{5}$	=	2.0067
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977-(16)2.027)^2$	+	$\frac{5}{2}$	=	2.5130
17	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047-(17)2.027)^2$	+	$\frac{4}{2}$	=	2.0262
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047-(17)2.027)^2$	+	$\frac{7}{3}$	=	2.3335
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047-(17)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047-(17)2.027)^2$	+	$\frac{10}{5}$	=	2.0038
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047-(17)2.027)^2$	+	$\frac{5}{2}$	=	2.5088
18	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977-(18)2.027)^2$	+	$\frac{4}{2}$	=	2.0125
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977-(18)2.027)^2$	+	$\frac{7}{3}$	=	2.3348
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977-(18)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977-(18)2.027)^2$	+	$\frac{10}{4}$	=	2.5125
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977-(18)2.027)^2$	+	$\frac{5}{2}$	=	2.5207

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
19	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201-(19)2.027)^2$	+	$\frac{4}{1}$	=	4.0818
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201-(19)2.027)^2$	+	$\frac{7}{3}$	=	2.3518
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201-(19)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201-(19)2.027)^2$	+	$\frac{10}{4}$	=	2.5038
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201-(19)2.027)^2$	+	$\frac{5}{2}$	=	2.5009
20	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051-(20)2.027)^2$	+	$\frac{4}{1}$	=	4.0961
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051-(20)2.027)^2$	+	$\frac{7}{2}$	=	3.5256
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051-(20)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051-(20)2.027)^2$	+	$\frac{10}{4}$	=	2.5074
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051-(20)2.027)^2$	+	$\frac{5}{2}$	=	2.5029
21	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945-(21)2.027)^2$	+	$\frac{4}{1}$	=	4.0520
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945-(21)2.027)^2$	+	$\frac{7}{2}$	=	3.5061
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945-(21)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945-(21)2.027)^2$	+	$\frac{10}{4}$	=	2.5000
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945-(21)2.027)^2$	+	$\frac{5}{1}$	=	5.0008

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
22	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977-(22)2.027)^2$	+	$\frac{4}{1}$	=	4.0317
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977-(22)2.027)^2$	+	$\frac{7}{2}$	=	3.5008
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977-(22)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977-(22)2.027)^2$	+	$\frac{10}{3}$	=	3.3354
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977-(22)2.027)^2$	+	$\frac{5}{1}$	=	5.0061
23	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977-(23)2.027)^2$	+	$\frac{4}{1}$	=	4.0164
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977-(23)2.027)^2$	+	$\frac{7}{2}$	=	3.5005
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977-(23)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977-(23)2.027)^2$	+	$\frac{10}{2}$	=	5.0092
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977-(23)2.027)^2$	+	$\frac{5}{1}$	=	5.0164
24	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.051-(24)2.027)^2$	+	$\frac{4}{1}$	=	4.0231
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.051-(24)2.027)^2$	+	$\frac{7}{1}$	=	7.0000
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.051-(24)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.051-(24)2.027)^2$	+	$\frac{10}{2}$	=	5.0052
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.051-(24)2.027)^2$	+	$\frac{5}{1}$	=	5.0108

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
25	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201-(25)2.027)^2$	+	$\frac{4}{0}$	=	∞
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201-(25)2.027)^2$	+	$\frac{7}{1}$	=	7.0310
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201-(25)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201-(25)2.027)^2$	+	$\frac{10}{2}$	=	5.0104
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201-(25)2.027)^2$	+	$\frac{5}{1}$	=	5.0049
26	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945-(26)2.027)^2$	+	$\frac{4}{0}$	=	∞
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945-(26)2.027)^2$	+	$\frac{7}{1}$	=	7.0088
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945-(26)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945-(26)2.027)^2$	+	$\frac{10}{2}$	=	5.0004
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945-(26)2.027)^2$	+	$\frac{5}{0}$	=	∞
27	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977-(27)2.027)^2$	+	$\frac{4}{0}$	=	∞
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977-(27)2.027)^2$	+	$\frac{7}{1}$	=	7.0019
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977-(27)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977-(27)2.027)^2$	+	$\frac{10}{1}$	=	10.0009
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977-(27)2.027)^2$	+	$\frac{5}{0}$	=	∞

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1 (ต่อ)

m	Model	$\left(\sum_{h=1}^{m} T_{cjh} - mT_{cf}\right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
28	A	$(2.201+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977+2.051-(28)2.027)^2$	+	$\frac{4}{0}$	=	∞
	B	$(2.051+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977+2.051-(28)2.027)^2$	+	$\frac{7}{0}$	=	∞
	C	$(2.047+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977+2.051-(28)2.027)^2$	+	$\frac{2}{0}$	=	∞
	D	$(1.977+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977+2.051-(28)2.027)^2$	+	$\frac{10}{1}$	=	13.9323
	E	$(1.945+2.047+2.051+1.977+1.945+2.201+1.977+2.051+1.977+1.945+2.201+2.051+1.977+1.945+1.977+2.047+1.977+2.201+2.051+1.945+1.977+1.977+2.201+1.945+1.977+2.051-(28)2.027)^2$	+	$\frac{5}{0}$	=	∞