

ตารางที่ ก.1 การคำนวณลำดับการผลิตของสายการผลิตที่ 1

m	Model	$\left(\sum_{h=1}^m T_{cjh} - mT_{cf} \right)^2$	+	$\frac{R_{pj}}{Q_{jm}}$	=	Result
1	A	$(2.201-(1)2.027)^2$	+	$\frac{4}{4}$	=	1.0303
	B	$(2.051-(1)2.027)^2$	+	$\frac{7}{7}$	=	1.0006
	C	$(2.047-(1)2.027)^2$	+	$\frac{2}{2}$	=	1.0004
	D	$(1.977-(1)2.027)^2$	+	$\frac{10}{10}$	=	1.0025
	E	$(1.945-(1)2.027)^2$	+	$\frac{5}{5}$	=	1.0067
2	A	$(2.201+2.047-(2)2.027)^2$	+	$\frac{4}{4}$	=	1.0376
	B	$(2.051+2.047-(2)2.027)^2$	+	$\frac{7}{7}$	=	1.0019
	C	$(2.047+2.047-(2)2.027)^2$	+	$\frac{2}{1}$	=	2.0016
	D	$(1.977+2.047-(2)2.027)^2$	+	$\frac{10}{10}$	=	1.0009
	E	$(1.945+2.047-(2)2.027)^2$	+	$\frac{5}{5}$	=	1.0038
3	A	$(2.201+2.047+2.051-(3)2.027)^2$	+	$\frac{4}{4}$	=	1.0207
	B	$(2.051+2.047+2.051-(3)2.027)^2$	+	$\frac{7}{7}$	=	1.0000
	C	$(2.047+2.047+2.051-(3)2.027)^2$	+	$\frac{2}{1}$	=	2.0001
	D	$(1.977+2.047+2.051-(3)2.027)^2$	+	$\frac{10}{9}$	=	1.1175
	E	$(1.945+2.047+2.051-(3)2.027)^2$	+	$\frac{5}{5}$	=	1.0125