APPENDIX A

Determination of moisture by oven drying for 3 h at 100 $^\circ C$ (AOAC 990.19)

Procedure

- 1. Dry aluminum dish with cover at 100 °C \pm 1°C for at least 2 h in force air oven.
- Store dish with cover in desiccators to cool to room temperature. Do not allow dishes to remain in desiccators more than 2 to 3 h.
- 3. Weigh dishes with cover (W4) to nearest 0.1 mg, removing one at a time from desiccators and keeping desiccations closed between dish removals.
- 4. Add approximately 2 g sample to each dish. Record weight of dish with cover and sample (W5) to nearest 0.1 mg.
- 5. Shake dish gently to uniformly distribute the sample and expose the maximum area for drying.
- 6. Insert samples with lids removed to the side into preheated oven at 100 °C \pm 1°C and dry for 3 h after oven has returned to temperature.
- Move samples to desiccators, place cover on each dish, seal desiccators and allow cooling to room temperature (≥ 30 min). Do not allow samples to remain in desiccators for more than 2 to 3 h.
- Weigh dish with cover and dried sample (W6), recording weight to nearest 0.1 mg.

Calculation: Percent total dry matter (total DM)

% Total DM = (W6-W4)/W5-W4) x 100

% Total moisture = 100 - % Total DM

APPENDIX B

Standard curve for galacturonic acid content



The standard curve of D-galacturonic acid content in concentration of 1-10 mg/ml

APPENDIX C

Standard curve for acetyl content



The standard curve for acetyl content using glucose pentaacetate solution in range from 60-420 µg acetyl/ml

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APPENDIX D

Standard curve for sugars content using phenol-sulfuric assay



The standard curve for sugar content using D-glucose solution in range from 5-50 $\mbox{$\mu$g}$ of sugar/ml

APPENDIX E

Dietary Fiber Determination (Enzymatic-Gravimetric Method, AOAC, 1990) Principle

Dry, fat-extracted, ground food samples are digested with α -amylase, protease and amyloglucosidase to remove starch and protein. Insoluble fiber is collected by filtration. Soluble fiber is precipitated by addition of ethanol to a concentration of 78% and collected by filtration. The fiber residue is washed with ethanol and acetone, oven dried, and weighed. The fiber residue is analyzed for protein and ash content [Fiber = residue weight – (weight of protein + weight of ash)].

Reagents:

- 1. Phosphate buffer
- 2. Alpha-amylase enzyme
- 3. 0.275 N NaOH
- 4. Protease enzyme
- 5. 0.325 N HCl
- 6. Amyloglucosidase enzyme
- 7. 78% and 95% ethanol
- 8. Acetone



Calculation of IDF, SDF and TDF contents

Procedure of determination of dietary fiber content

Calculation

 $DF(\%) = (wt. of sample residue - wt. of blank residue - P-A-B) \times 100$ wt. of sample

Where P = Weight (mg) of protein

A = Weight (mg) of ash

B = Average of residue weight (mg) for duplicate blank

APPENDIX F

Non-fat pasteurized chocolate milk recipes (g/100 g)

| Milk | 95 % |
|------------------|------|
| Sugar | 4% |
| Chocolate powder | 1% |

Orange-flavor beverage recipes

| Sugar | 4% |
|---------------|--------|
| Citric acid | 0.1% |
| Tartrazine | 0.001% |
| Sunset yellow | 0.002% |
| Orange flavor | 0.1% |

APPENDIX G

แบบทดสอบทางประสาทสัมผัส ผลิตภัณฑ์นมสดขาดมันเนย พาสเจอไรส์รสช็อกโกแลต

วันที่<u>เ</u>วลา___

คำชี้แจง แบบสอบถามมีทั้งหมด 3 ตอน กรุณาตอบแบบสอบถามทั้งหมด

ตอนที่ 1 ข้อมูลทั่วไปของผู้ประเมิน

เพศ () ชาย () หญิง

อายุ () 10-19 ปี () 20-29 ปี () 30-39 ปี () 40-49 ป () 50-59 ปี ()

มากกว่า 60 ปี **ตอนที่ 2** หลังชิมตัวอย่างอาหาร

หลังจากที่ท่านได้ชิมตัวอย่างอาหารแล้วกรุณาให้คะแนนตามความชอบของท่านที่มีต่อคุณลักษณะต่างๆ โดยทำเครื่องหมาย √ลงในช่องที่ตรงกับความกิดเห็นของท่านมากที่สุด

รหัสตัวอย่าง _____

| ระดับความชอบ | តិ | กลิ่น | ความรู้สึกในช่องปาก | ความชอบโดยรวม |
|----------------|----|-------|---------------------|---------------|
| ชอบมากที่สุด | | | | |
| ชอบมาก | | | | |
| ชอบปานกลาง | | | | |
| ชอบเล็กน้อย | | | | |
| เฉยๆ * | | | | |
| ไม่ชอบเล็กน้อย | | | | |
| ไม่ชอบปานกลาง | | | | |
| ไม่ชอบมาก | | | | |
| ไม่ชอบที่สุด | | | | |

ตอนที่ 3 เมื่อท่านชิมตัวอย่างแล้ว ท่านรู้สึกอย่างไรต่อลักษณะความข้นของผลิตภัณฑ์

| 🔘 ขันเกินไปมาก | 🔘 ขันเกินไป | 🔘 ขันกำลังดี | 🔵 ใสเกินไป | \bigcirc | ใสเกินไปมาก |
|----------------|-------------|--------------|------------|------------|-------------|
| ข้อเสนอแนะ | | | | | |

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แบบทดสอบทางประสาทสัมผัส

ผลิตภัณฑ์เครื่องดื่มรสส้ม

วันที่____เวลา____ กำชี้แจง แบบสอบถามมีทั้งหมด 3 ตอน กรุณาตอบแบบสอบถามทั้งหมด ตอนที่ 1 ข้อมูลทั่วไปของผู้ประเมิน เพศ () ชาย ()หญิง อายุ ()10-19 ปี ()20-29 ปี ()30-39 ปี ()40-49 ป ()50-59 ปี () มากกว่า 60 ปี ตอนที่ 2 หลังชิมตัวอย่างอาหาร

หลังจากที่ท่านได้ชิมตัวอย่างอาหารแล้วกรุณาให้กะแนนตามกวามชอบของท่านที่มีต่อกุณลักษณะต่างๆ โดยทำเกรื่องหมาย√ลงในช่องที่ตรงกับกวามกิดเห็นของท่านมากที่สุด

รหัสตัวอย่าง _____

| ระดับความชอบ | ส์ | กลิ่น | ความรู้สึกในช่องปาก | ความชอบโดยรวม |
|----------------|----|-------|---------------------|---------------|
| ชอบมากที่สุด | | | | |
| ชอบมาก | | | | |
| ชอบปานกลาง | | | | |
| ชอบเล็กน้อย | | | | |
| เนยๆ * | | | | |
| ไม่ชอบเล็กน้อย | | | | |
| ไม่ชอบปานกลาง | | | | |
| ไม่ชอบมาก | | | | |
| ไม่ชอบที่สุด | | | | |

| ตอนที่ 3 เมื่อท่า | านชิมตัวอย่างแล้ว ท่านรู่ | ุ รัสึกอย่างไรต่อลักษณะค [.] | วามข้นของผลิตภัณฑ์ | |
|----------------------------|---------------------------|--|--------------------|---------------|
| งันเกินไปมาก ง้อเสนอแนะ | ขันเกินไป | 🔵 ขันกำลังดี | 🔵 ใสเกินไป | 🔵 ใสเกินไปมาก |

APPENDIX H

Analysis of Variance between temperature and period of extraction

| Yield | | | | | |
|-----------------------|-------------|---|---------|---------|--|
| | Temperature | | Sub | oset | |
| | | N | 1 | 2 | |
| Duncan ^{a,b} | 1 | 9 | 21.1262 | | |
| | 2 | 9 | | 26.5562 | |
| | 3 | 9 | | 29.1443 | |
| | Sig. | | 1.000 | .060 | |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = 7.474.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| | Time | | | Subset | | |
|-----------------------|------|---|---|---------|---------|---------|
| | | N | | 1 | 2 | 3 |
| Duncan ^{a,b} | 1 | ç |) | 20.5224 | | |
| | 2 | ę |) | | 24.7550 | |
| | 3 | ç | , | | | 31.5493 |
| | Sig. | | | 1.000 | 1.000 | 1.000 |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = 7.474.

a. Uses Harmonic Mean Sample Size = 9.000.

| Δ | ı, | ~ |
|---|----|---|
| | 1 | |

| | Temperature | | Sub | oset |
|-----------------------|----------------|---|-------|-------|
| | | N | 1 | 2 |
| Duncan ^{a,b} | 3 | 9 | .3006 | |
| | 2 | 9 | .3242 | .3242 |
| | [°] 1 | 9 | | .3607 |
| | Sig. | | .292 | .111 |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = .002.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| Aw | | | | | |
|-----------------------|------|---|--------|-------|--|
| | Time | | Subset | | |
| | | Ν | 1 | 2 | |
| Duncan ^{a,b} | 2 | 9 | .3074 | | |
| | 3 | 9 | .3090 | | |
| | 1 | 9 | | .3691 | |
| | Sig. | | .942 | 1.000 | |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = .002.

a. Uses Harmonic Mean Sample Size = 9.000.

| | рп | | |
|-----------------------|----------------|---|--------|
| | Temperature | | Subset |
| | | Ν | 1 |
| Duncan ^{a,b} | 3 | 9 | 6.2333 |
| | 2 | 9 | 6.2972 |
| | [°] 1 | 9 | 6.3661 |
| | Sig. | | .393 |
| | | | |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = .092.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| рН | | | | |
|-----------------------|------|---|--------|--|
| | Time | | Subset | |
| | | N | 1 | |
| Duncan ^{a,b} | 1 | 9 | 6.2828 | |
| | 2 | 9 | 6.2933 | |
| | 3 | 9 | 6.3206 | |
| | Sig. | | .806 | |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = .092.

a. Uses Harmonic Mean Sample Size = 9.000.

| n | н | |
|---|---|--|

Gunsanee Suparpkul

| L | * |
|---|---|

| | Temperature | | Sub | oset |
|-----------------------|-------------|---|---------|---------|
| | | N | 1 | 2 |
| Duncan ^{a,b} | 1 | 9 | 13.6067 | |
| | 2 | 9 | | 25.3711 |
| | 3 | 9 | | 29.3133 |
| | Sig. | | 1.000 | .366 |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = 81.265.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| | Time | | Subset |
|-----------------------|------|---|---------|
| | | Ν | 1 |
| Duncan ^{a,b} | 2 | 9 | 22.5767 |
| | 1 | 9 | 22.7100 |
| | 3 | 9 | 23.0044 |
| | Sig. | | .925 |
| | | | |

۱*

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) =

81.265.

- a. Uses Harmonic Mean Sample Size = 9.000.
- b. Alpha = .05.

| | Temperature | | Subset |
|-----------------------|-------------|---|--------|
| | | N | 1 |
| Duncan ^{a,b} | 3 | 9 | 2.9578 |
| | 1 | 9 | 3.2322 |
| | 2 | 9 | 3.3956 |
| | Sig. | | .582 |
| | | | |

Means for groups in homogeneous subsets are

displayed.

Based on observed means.

The error term is Mean Square(Error) = 2.450.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| a* | | | | |
|-----------------------|------|---|--------|--|
| | Time | | Subset | |
| | | Ν | 1 | |
| Duncan ^{a,b} | 3 | 9 | 2.9889 | |
| | 2 | 9 | 3.2011 | |
| | 1 | 9 | 3.3956 | |
| | Sig. | | .609 | |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = 2.450.

a. Uses Harmonic Mean Sample Size = 9.000.

Gunsanee Suparpkul

| | Temperature | | | Subset |
|-----------------------|-------------|---|---|---------|
| | | N | | 1 |
| Duncan ^{a,b} | 1 | | 9 | 25.4456 |
| | 3 | | 9 | 26.5533 |
| | 2 | | 9 | 28.0856 |
| | Sig. | | | .235 |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = 18.633.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| h* |
|----|
| |

| | Time | | Subset |
|-----------------------|------|---|---------|
| | | Ν | 1 |
| Duncan ^{a,b} | 3 | 9 | 25.9033 |
| | 2 | 9 | 26.4144 |
| | 1 | 9 | 27.7667 |
| | Sig. | | .398 |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) =

18.633.

a. Uses Harmonic Mean Sample Size = 9.000.

| Viscosity | | | | | |
|-----------------------|------|---|----------|----------|--|
| Temperature | | | Sut | oset | |
| | N 1 | | 2 | | |
| Duncan ^{a,b} | 1 | 9 | 144.5889 | | |
| | 2 | 9 | 159.2278 | | |
| | 3 | 9 | | 256.9444 | |
| | Sig. | | .639 | 1.000 | |

Means for groups in homogeneous subsets are displayed.

Based on observed means.

The error term is Mean Square(Error) = 4243.492.

a. Uses Harmonic Mean Sample Size = 9.000.

b. Alpha = .05.

| | Time | | | Sub | oset |
|-----------------------|------|---|---|----------|----------|
| | | Ν | | 1 | 2 |
| Duncan ^{a,b} | 1 | | 9 | 137.9833 | |
| | 2 | | 9 | 200.1667 | 200.1667 |
| | 3 | | 9 | | 222.6111 |
| | Sig. | | | .058 | .474 |

Means for groups in homogeneous subsets are displayed. Based on observed means.

The error term is Mean Square(Error) = 4243.492.

a. Uses Harmonic Mean Sample Size = 9.000.

APPENDIX I

| | Batch | <i>Area</i> ¹ 1730 cm ⁻¹ (ester) | Area ₂ 1600 cm ⁻¹ (non-ester) | (Area ₁ /Area ₁ +Area ₂) | %DM |
|--------|-------|--|--|--|-------|
| | 1 | 0.976 | 10.460 | 0.084 | 33.16 |
| Okra | 2 | 0.737 | 10.381 | 0.066 | 31.58 |
| gum | 3 | 0.897 | 11.130 | 0.075 | 32.31 |
| | | | | average | 32.35 |
| | 1 | 1.941 | 8.034 | 0.194 | 42.72 |
| Okra | 2 | 1.635 | 7.564 | 0.178 | 41.38 |
| pectin | 3 | 1.635 | 8.174 | 0.167 | 40.43 |
| | | | | average | 41.51 |

The degree of methylation by FTIR

Area peak at 1730 cm⁻¹ and 1600 cm⁻¹ and %DM of okra gum and pectin

M.Sc. (Food and Nutrition for Development)/85

BIOGRAPHY

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