CONTENTS

		Pages
ACKNOWLEDGE	MENTS	iii
ABSTRACT (ENG	LISH)	iv
ABSTRACT (THA	Ŋ	V
LIST OF TABLES.		xiii
LIST OF FIGURES	5	xxxvii
LIST OF ABBREV	IATIONS	xxxix
CHATER I INTR	ODUCTION	1
1.1 Backg	ground and rationale	1
1.2 Resea	rch Objectives	2
1.3 Нуро	thesis	2
1.4 Scope	e of study	3
1.5 Expec	cted outcome	3
CHATER II LITU	RATURE REVIEW	4
2.1 Germ	inated brown rice	4
2.1.1	Seed germination	6
	2.1.1.1 Epigeal germination	6
	2.1.1.2 Hypogeal germination	6
2.1.2	Factors affecting germination process	9
	2.1.2.1 Seed maturity	9
	2.1.2.2 Water	10
	2.1.2.3 Air	10
	2.1.2.4 Light	10
	2.1.2.5 Osmotic pressure	10
	2.1.2.6 Presoaking	10
	2.1.2.7 Hydrogen-ion concentration (pH)	11
	2.1.2.8 Temperature	12

			2.1.2.9 Time	12
		2.1.3	Physical properties of germinated brown rice	14
		2.1.4	Application of germinated brown rice in food	15
	2.2	Flour p	properties	16
		2.2.1	Swelling and solubility properties	17
		2.2.2	Gelatinization and retrogradation properties	17
		2.2.3	Pasting properties	18
		2.2.4	Rheological properties	20
	2.3	Pregela	atinization	21
		2.3.1	Spray dyer	21
		2.3.2	Spouted bed dryer	22
		2.3.3	Drum dryer	23
		2.3.4	Extruder	24
		2.3.5	Hot air oven	26
	2.4	Pregela	atinized flour properties	27
	2.5	Applic	ation of pregelatinized rice flour	29
	2.6	Effects	s of heat treatment on nutrients in foods	30
CHATER	III	MATE	ERIALS AND METHODS	34
	3.1	Materi	als	34
	3.2	Chemi	cals	34
	3.3	Equipr	nents	35
	3.4	Metho	dology	35
		3.4.1	Preparation of germinated brown rice flour	35
		3.4.2	Raw material analysis	36
			3.4.2.1 Proximate composition	36
			3.4.2.1.1 Moisture content	36
			3.4.2.1.2 Protein content	36

Pages
37

3.4.2.1.3 Fat content	37
3.4.2.1.4 Ash content	37
3.4.2.1.5 Crude fiber content	38
3.4.2.1.6 Carbohydrate content	39
3.4.2.1.7 GABA content	39
3.4.2.1.8 Vitamin B1 content	39
3.4.2.1.9 Total phenolic compounds and	
Antioxidant capacity	40
1) Sample extraction	40
2) Determination of total phenolic	
compound (TPC)	40
3) Determination of antioxidant	
activity	40
a) DPPH (1,1-Diphenyl-2-	
picrylhydrazyl)	40
b) ABTS (2,2'-Azinobis-3-	
ethylbenzothiazoline-6-	
sulfonic acid)	40
Preparation of pregelatinized germinated brown rice	
flour for studying an effect of different techniques of	
pregelatinization process on physico-chemical properties	
of flour	41
3.4.3.1 Preparation of pregelatinized germinated brown	
rice flour from single screw extruder	41
3.4.3.2 Preparation of pregelatinized germinated brown	
rice flour from hot air oven	42

3.4.3

3.4.3.3 Preparation of pregelatinized germi	nated brown
rice flour from spray dryer	
3.4.3.4 Preparation of pregelatinized germi	nated brown
rice flour from spouted bed dryer	
3.4.4 Pregelatinized flour analysis	
3.4.4.1 Chemical composition	
3.4.4.1.1 Protein content	
3.4.4.1.2 GABA content	
3.4.4.1.3 Vitamin B1 content	
3.4.4.2 Physical properties	
3.4.4.2.1 Pasting properties	
3.4.4.2.2 Thermal properties	
3.4.4.2.3 Rheological properties	
3.4.4.2.4 Swelling and solubility	properties 45
3.4.4.2.5 Morphological propertie	s
3.5 Statistical analysis	
CHATER IV RESULTS AND DISCUSSION	
4.1 Chemical components of brown and germinated by	own rice
flour	
4.2 Effects of pregelatinization on chemical properties	of
germinated brown rice flour	50
4.2.1 Effects of extrusion on chemical properties	of
germinated brown rice flour	50
4.2.2 Effects of hot air oven drying on chemical	properties of
germinated brown rice flour	54
4.2.3 Effects of spray drying on chemical proper	ties of
germinated brown rice flour	57

4.2	4 Effects of spouted bed drying on chemical properties of		
	germinated brown rice flour	59	
4.3 Eff	ects of pregelatinization on physical properties of		
ger	ninated brown rice flour	61	
4.3.1 Effects of pregelatinization on pasting characteristics o			
	germinated brown rice flour	61	
	4.3.1.1 Effects of extrusion on pasting characteristics of		
	germinated brown rice flour	61	
	4.3.1.2 Effects of hot air oven drying on pasting		
	characteristics of germinated brown rice flour	66	
	4.3.1.3 Effects of spray drying on pasting characteristics		
	of germinated brown rice flour	70	
	4.3.1.4 Effects of spouted bed drying on pasting		
	characteristics of germinated brown rice flour	72	
4.3	2 Effects of pregelatinization on thermal properties of		
	germinated brown rice flour	74	
	4.3.2.1 Effects of extrusion on thermal properties of		
	germinated brown rice flour	74	
	4.3.2.1.1 Gelatinization Characteristics	74	
	4.3.2.1.2 Retrogradation Characteristics	78	
	4.3.2.2 Effects of hot air oven drying on thermal		
	properties of germinated brown rice flour	82	
	4.3.2.2.1 Gelatinization Characteristics	82	
	4.3.2.2.2 Retrogradation Characteristics	86	
	4.3.2.3 Effects of spray drying on thermal properties of		
	germinated brown rice flour	89	
	4.3.2.3.1 Gelatinization Characteristics	89	

	4.3.2.3.2 Retrogradation Characteristics	91	
	4.3.2.4 Effects of spouted bed drying on thermal properties		
	of germinated brown rice flour	93	
	4.3.2.4.1 Gelatinization Characteristics	93	
	4.3.2.4.2 Retrogradation Characteristics	95	
4.3.3	Effects of pregelatinization on rheological properties of		
	germinated brown rice flour	97	
	4.3.3.1 Effects of extrusion on rheological properties of		
	germinated brown rice flour	97	
	4.3.3.2 Effects of hot air oven drying on rheological		
	properties of germinated brown rice flour	106	
	4.3.3.3 Effects of spray drying on rheological properties		
	of germinated brown rice flour	113	
	4.3.3.4 Effects of spouted bed drying on rheological		
	properties of germinated brown rice flour	117	
4.3.4	Effects of pregelatinization on swelling power of		
	germinated brown rice flour	120	
	4.3.4.1 Effects of extrusion on swelling power of		
	germinated brown rice flour	120	
	4.3.4.2 Effects of hot air oven drying on swelling power		
	of germinated brown rice flour	124	
	4.3.4.3 Effects of spray drying on swelling power of		
	germinated brown rice flour	128	
4.3.5	Effects of pregelatinization on solubility of		
	germinated brown rice flour	132	
	4.3.5.1 Effects of extrusion on solubility of		
	germinated brown rice flour	132	

		4.3.5.2 Effects of hot air oven drying on solubility of	
		germinated brown rice flour	135
		4.3.5.3 Effects of spray drying on solubility of	
		germinated brown rice flour	139
		4.3.5.4 Effects of spouted bed drying on solubility of	
		germinated brown rice flour	141
	4.3.6	Effects of pregelatinization on morphological properties	
		of germinated brown rice flour	143
		4.3.6.1 Effects of extrusion on morphological properties	
		of germinated brown rice flour	143
		4.3.6.2 Effects of hot air oven drying on morphological	
		properties of germinated brown rice flour	146
		4.3.6.3 Effects of spray drying on morphological properties	
		of germinated brown rice flour	149
		4.3.6.4 Effects of spouted bed drying on morphological	
		properties of germinated brown rice flour	149
4.4	Comp	arison of different pregelatinization methods on	
	physic	co-chemical properties of pregelatinized flour	150
CHATER V	CON	CLUSION AND RECOMMENDATIONS	152
REFERENC	ES		154
APPENDICE	ES		173
AF	PEND	IX A STANDARD CURVE	174
AF	PEND	IX B STATISTICAL ANALYSIS	176
BIOGRAPH	Y	•••••	252

LIST OF TABLES

Table	Page
2.1 Gelatinization and pasting properties of native starches	20
4.1 Chemical components of brown and germinated brown rice flour	
(dry weight basis)	48
4.2 Total phenolic content, DPPH and ABTS value in brown and	
germinated brown rice flour (dry weight basis)	49
4.3 Protein, GABA and vitamin B1 of germinated brown rice flour	
and pregelatinized flour by single screw extruder	51
4.4 Model coefficient estimated by multiple linear regression	
for protein, GABA and vitamin B1 contents of pregelatinized flour	
of germinated brown rice by single screw extruder as affected	
by variety of rice (x_1) , water: flour ratio (x_2) and temperature (x_3)	53
4.5 Protein, GABA and vitamin B1 of germinated brown rice flour	
and pregelatinized flour by hot air oven	55
4.6 Model coefficient estimated by multiple linear regression for protein,	
GABA and vitamin B1 contents of pregelatinized flour of	
germinated brown rice by hot air oven as affected by variety of rice (x_1) ,	
water: flour ratio (x_2) and temperature (x_3)	57
4.7 Protein, GABA and vitamin B1 of germinated brown rice flour	
and pregelatinized flour by spray dryer	58
4.8 Model coefficient estimated by multiple linear regression for protein,	
GABA and vitamin B1 contents of pregelatinized flour of	
germinated brown rice by spray dryer as affected by variety of rice (x_1)	
and temperature (x_2)	59
4.9 Protein, GABA and vitamin B1 of germinated brown rice flour and	
pregelatinized flour by spouted bed dryer	60

Table	Page
4.10 Model coefficient estimated by multiple linear regression for protein,	
GABA and vitamin B1 contents of pregelatinized flour of	
germinated brown rice by spouted bed dryer as affected by	
variety of rice (x_1) and temperature (x_2)	60
4.11 Pasting profile of germinated brown rice flour and pregelatinized flour	
by single screw extruder	63
4.12 Model coefficient estimated by multiple linear regression for	
pasting profiles of pregelatinized flour of germinated brown rice	
by single screw extruder as affected by variety of rice (x_1) ,	
water: flour ratio (x_2) and temperature (x_3)	65
4.13 Pasting profile of germinated brown rice flour and pregelatinized flour	
by hot air oven	67
4.14 Model coefficient estimated by multiple linear regression for	
pasting profiles of pregelatinized flour of germinated brown rice	
by hot air oven as affected by variety of rice (x_1) ,	
water: flour ratio (x_2) and temperature (x_3)	69
4.15 Pasting profile of germinated brown rice flour and	
pregelatinized flour by spray dryer	71
4.16 Model coefficient estimated by multiple linear regression for	
pasting profiles of pregelatinized flour of germinated brown rice	
by spray dryer as affected by variety of rice (x_1) and temperature (x_2)	72
4.17 Pasting profile of germinated brown rice flour and pregelatinized flour	
by spouted bed dryer	73
4.18 Model coefficient estimated by multiple linear regression for	
pasting profiles of pregelatinized flour of germinated brown rice by	
spouted bed dryer as affected by variety of rice (x_1) and temperature (x_2)	74

Table	Page
4.19 Gelatinization properties of germinated brown rice flour a	and
pregelatinized flour by single screw extruder	76
4.20 Model coefficient estimated by multiple linear regression	for
gelatinization properties of pregelatinized flour of germin	ated brown rice
by single screw extruder as affected by variety of rice (x_1)),
water: flour ratio (x_2) and temperature (x_3)	78
4.21 Retrogradation properties of germinated brown rice flour	and
pregelatinized flour by single screw extruder	80
4.22 Model coefficient estimated by multiple linear regression	for
retrogradation properties of pregelatinized flour of germin	nated brown rice
by single screw extruder as affected by variety of rice (x_1)),
water: flour ratio (x_2) and temperature (x_3)	82
4.23 Gelatinization properties of germinated brown rice flour a	and
pregelatinized flour by hot air oven	84
4.24 Model coefficient estimated by multiple linear regression	for
gelatinization properties of pregelatinized flour of	
germinated brown rice by hot air oven as affected by	
variety of rice (x_1) , water:flour ratio (x_2) and temperature	(x ₃) 86
4.25 Retrogradation properties of germinated brown rice flour	and
pregelatinized flour by hot air oven	87
4.26 Model coefficient estimated by multiple linear regression	for
retrogradation properties of pregelatinized flour of	
germinated brown rice by hot air oven as affected by	
variety of rice (x_1) , water:flour ratio (x_2) and temperature	(x ₃) 89
4.27 Gelatinization properties of germinated brown rice flour a	and
pregelatinized flour by spray dryer	90

Tabl	e	Page
4.28	Model coefficient estimated by multiple linear regression for	
	gelatinization properties of pregelatinized flour of	
	germinated brown rice by spray dryer as affected by	
	variety of rice (x_1) and temperature (x_2)	91
4.29	Retrogradation properties of germinated brown rice flour	
	and pregelatinized flour by spray dryer	92
4.30	Model coefficient estimated by multiple linear regression for	
	retrogradation properties of pregelatinized flour of	
	germinated brown rice by spray dryer as affected by	
	variety of rice (x_1) and temperature (x_2)	93
4.31	Gelatinization properties of germinated brown rice flour and	
	pregelatinized flour by spouted bed dryer	94
4.32	Model coefficient estimated by multiple linear regression for	
	gelatinization properties of pregelatinized flour of	
	germinated brown rice by spouted bed dryer as affected by	
	variety of rice (x_1) and temperature (x_2)	95
4.33	Retrogradation properties of germinated brown rice flour	
	and pregelatinized flour by spouted bed dryer	96
4.34	Model coefficient estimated by multiple linear regression	
	for retrogradation properties of pregelatinized flour of	
	germinated brown rice by spouted bed dryer as affected by	
	variety of rice (x_1) and temperature (x_2)	96
4.35	Dynamic rheological properties of germinated brown rice flour and	
	pregelatinized flour by single screw extruder during heating cycle	100

xvi

Table	Page
4.36 Model coefficient estimated by multiple linear regression for	
rheological properties during heating cycle of pregelatinized flour	
of germinated brown rice by single screw extruder as affected by	
variety of rice (x_1) , water: flour ratio (x_2) and temperature (x_3)	102
4.37 Dynamic rheological properties of germinated brown rice flour and	
pregelatinized flour by single screw extruder during cooling cycle	104
4.38 Model coefficient estimated by multiple linear regression for	
rheological properties during cooling cycle of pregelatinized flour	
of germinated brown rice by single screw extruder as affected by	
variety of rice (x_1) , water: flour ratio (x_2) and temperature (x_3)	106
4.39 Dynamic rheological properties of germinated brown rice flour	
and pregelatinized flour by hot air oven during heating cycle	108
4.40 Model coefficient estimated by multiple linear regression for	
rheological properties during heating cycle of pregelatinized flour	
of germinated brown rice by hot air oven as affected by	
variety of rice (x_1) , water:flour ratio (x_2) and temperature (x_3)	110
4.41 Dynamic rheological properties of germinated brown rice flour	
and pregelatinized flour by hot air oven during cooling cycle	111
4.42 Model coefficient estimated by multiple linear regression for	
rheological properties during cooling cycle of pregelatinized flour	
of germinated brown rice by hot air oven as affected by	
variety of rice (x_1) , water: flour ratio (x_2) and temperature (x_3)	113
4.43 Dynamic rheological properties of germinated brown rice flour and	
pregelatinized flour by spray dryer during heating cycle	114

Table	Page
4.44 Model coefficient estimated by multiple linear regression for	
rheological properties during heating cycle of pregelatinized flour	
of germinated brown rice by spray dryer as affected by	
variety of rice (x_1) and temperature (x_2)	115
4.45 Dynamic rheological properties of germinated brown rice flour	
and pregelatinized flour by spray dryer during cooling cycle	116
4.46 Model coefficient estimated by multiple linear regression for	
rheological properties during cooling cycle of pregelatinized flour	
of germinated brown rice by spray dryer as affected by	
variety of rice (x_1) and temperature (x_2)	116
4.47 Dynamic rheological properties of germinated brown rice flour and	
pregelatinized flour by spouted bed dryer during heating cycle	118
4.48 Model coefficient estimated by multiple linear regression for	
rheological properties during heating cycle of pregelatinized flour	
of germinated brown rice by spouted bed dryer as affected by	
variety of rice (x_1) and temperature (x_2)	118
4.49 Dynamic rheological properties of germinated brown rice flour and	
pregelatinized flour by spouted bed dryer during cooling cycle	119
4.50 Model coefficient estimated by multiple linear regression for	
rheological properties during cooling cycle of pregelatinized flour	
of germinated brown rice by spouted bed dryer as affected by	
variety of rice (x_1) and temperature (x_2)	120
4.51 Swelling power of germinated brown rice flour and	
pregelatinized flour by single screw extruder	122

xviii

Table	Page
4.52 Model coefficient estimated by multiple linear regression for	
swelling power of pregelatinized flour of germinated brown rice	
by single screw extruder as affected by variety of rice (x_1) ,	
water: flour ratio (x_2) and temperature (x_3)	124
4.53 Swelling power of germinated brown rice flour and	
pregelatinized flour by hot air oven	126
4.54 Model coefficient estimated by multiple linear regression	
for swelling power of pregelatinized flour of	
germinated brown rice by hot air oven as affected by	
variety of rice (x_1) , water: flour ratio (x_2) and temperature (x_3)	128
4.55 Dynamic rheological properties of germinated brown rice flour	
and pregelatinized flour by spray dryer	129
4.56 Model coefficient estimated by multiple linear regression for	
swelling power of pregelatinized flour of germinated brown rice	
by spray dryer as affected by variety of rice (x_1) and temperature (x_2)	130
4.57 Dynamic rheological properties of germinated brown rice flour and	
pregelatinized flour by spouted bed dryer	131
4.58 Model coefficient estimated by multiple linear regression	
for swelling power of pregelatinized flour of	
germinated brown rice by spouted bed dryer	
as affected by variety of rice (x_1) and temperature (x_2)	131
4.59 Solubility of germinated brown rice flour and	
pregelatinized flour by single screw extruder	133
4.60 Model coefficient estimated by multiple linear regression	
for solubility of pregelatinized flour of germinated brown rice	
by single screw extruder as affected by variety of rice (x_1) ,	
water: flour ratio (x_2) and temperature (x_3)	135

Tabl	e	Page
4.61	Solubility of germinated brown rice flour and	
	pregelatinized flour by hot air oven	137
4.62	Model coefficient estimated by multiple linear regression	
	for solubility of pregelatinized flour of germinated brown rice	
	by hot air oven as affected by variety of rice (x_1) ,	
	water: flour ratio (x_2) and temperature (x_3)	139
4.63	Solubility of germinated brown rice flour and	
	pregelatinized flour by spray dryer	140
4.64	Model coefficient estimated by multiple linear regression	
	for solubility of pregelatinized flour of germinated brown rice	
	by spray dryer as affected by variety of rice (x_1) and temperature (x_2)	141
4.65	Solubility of germinated brown rice flour and	
	pregelatinized flour by spouted bed dryer	142
4.66	Model coefficient estimated by multiple linear regression for	
	solubility of pregelatinized flour of germinated brown rice	
	by spouted bed dryer as affected by variety of rice (x_1)	
	and temperature (x_2)	143
B1	Analysis of variance of protein content of brown rice	
	and germinated brown rice flour	176
B2	Analysis of variance of fat content of brown rice	
	and germinated brown rice flour	176
B3	Analysis of variance of crude fiber content of brown rice	
	and germinated brown rice flour	177
B4	Analysis of variance of ash content of brown rice	
	and germinated brown rice flour	177
B5	Analysis of variance of carbohydrates content of brown rice	
	and germinated brown rice flour	178

Tabl	e P	Page
B6	Analysis of variance of GABA content of brown rice	
	and germinated brown rice flour	178
B7	Analysis of variance of vitamin B1 content of brown rice	
	and germinated brown rice flour	179
B8	Analysis of variance of total phenolic content of brown rice	
	and germinated brown rice flour	179
B9	Analysis of variance of DPPH value of brown rice	
	and germinated brown rice flour	180
B10	Analysis of variance of ABTS value of brown rice	
	and germinated brown rice flour	180
B11	Analysis of variance of protein content of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	181
B12	Analysis of variance of GABA content of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	181
B13	Analysis of variance of vitamin b1 content of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	182
B14	Analysis of variance of pasting temperature of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	182
B15	Analysis of variance of peak viscosity of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	183
B16	Analysis of variance of trough viscosity of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	183
B17	Analysis of variance of breakdown viscosity of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	184
B18	Analysis of variance of final viscosity of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	184

Tabl	e	Page
B19	Analysis of variance of setback viscosity of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	185
B20	Analysis of variance of gelatinization onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	185
B21	Analysis of variance of gelatinization peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	186
B22	Analysis of variance of gelatinization conclusion temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	186
B23	Analysis of variance of gelatinization enthalpy of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	187
B24	Analysis of variance of degree of gelatinization of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	187
B25	Analysis of variance of retrogradation onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	188
B26	Analysis of variance of retrogradation peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	188
B27	Analysis of variance of retrogradation conclusion temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	189

Tabl	le	Page
B28	Analysis of variance of retrogradation enthalpy of	
	germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	189
B29	Analysis of variance of % retrogradation of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	190
B30	Analysis of variance of onset temperature of storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	190
B31	Analysis of variance of temperature of maximum storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	191
B32	Analysis of variance of maximum storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	191
B33	Analysis of variance of maximum loss modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	192
B34	Analysis of variance of maximum tan δ of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	192
B35	Analysis of variance of storage modulus at 5 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	193
B36	Analysis of variance of loss modulus at 5 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	193
B37	Analysis of variance of tan δ at 5 °C of germinated brown rice flour	
	and pregelatinized flour produced by single screw extruder	194

xxiii

Table		Page
B38	Analysis of variance of swelling power at 50 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	194
B39	Analysis of variance of swelling power at 60 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	195
B40	Analysis of variance of swelling power at 70 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	195
B41	Analysis of variance of swelling power at 80 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	196
B42	Analysis of variance of swelling power at 90 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	196
B43	Analysis of variance of solubility at 50 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	197
B44	Analysis of variance of solubility at 60 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	197
B45	Analysis of variance of solubility at 70 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	198
B46	Analysis of variance of solubility at 80 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	198

xxiv

Tabl	le	Page
B47	Analysis of variance of solubility at 90 °C	
	of germinated brown rice flour and pregelatinized flour	
	produced by single screw extruder	199
B48	Analysis of variance of protein content of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	199
B49	Analysis of variance of GABA content of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	200
B50	Analysis of variance of vitamin B1 content of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	200
B51	Analysis of variance of pasting temperature of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	201
B52	Analysis of variance of peak viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	201
B53	Analysis of variance of trough viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	202
B54	Analysis of variance of breakdown viscosity of germinated brown rice flou	r
	and pregelatinized flour produced by spray dryer	202
B55	Analysis of variance of final viscosity of germinated brown rice flour and	
	pregelatinized flour produced by spray dryer	203
B56	Analysis of variance of setback viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	203
B57	Analysis of variance of gelatinization onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	204
B58	Analysis of variance of gelatinization peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	204

XXV

Tabl	le	Page
B59	Analysis of variance of gelatinization conclusion temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	205
B60	Analysis of variance of gelatinization enthalpy of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	205
B61	Analysis of variance of degree of gelatinization of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	206
B62	Analysis of variance of retrogradation onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	206
B63	Analysis of variance of retrogradation peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	207
B64	Analysis of variance of retrogradation conclusion temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	207
B65	Analysis of variance of % retrogradation of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	208
B66	Analysis of variance of onset temperature of storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	208
B67	Analysis of variance of temperature of maximum storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	209

xxvi

Table		Page
B68	Analysis of variance of maximum storage modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	209
B69	Analysis of variance of maximum loss modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	210
B70	Analysis of variance of maximum tan δ of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	210
B71	Analysis of variance of storage modulus at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	211
B72	Analysis of variance of loss modulus at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	211
B73	Analysis of variance of tan δ at 5 °C of germinated brown rice flour	
	and pregelatinized flour produced by spray dryer	212
B74	Analysis of variance of swelling power at 50 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	212
B75	Analysis of variance of swelling power at 60 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	213
B76	Analysis of variance of swelling power at 70 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	213

xxvii

Tabl	e	Page
B77	Analysis of variance of swelling power at 80 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	214
B78	Analysis of variance of swelling power at 90 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	214
B79	Analysis of variance of solubility at 50 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	215
B80	Analysis of variance of solubility at 60 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	215
B81	Analysis of variance of solubility at 70 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	216
B82	Analysis of variance of solubility at 80 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	216
B83	Analysis of variance of solubility at 90 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spray dryer	217
B84	Analysis of variance of protein content of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	217
B85	Analysis of variance of GABA content of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	218

xxviii

Tab	le	Page
B86	Analysis of variance of vitamin B1 content of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	218
B87	Analysis of variance of pasting temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	219
B88	Analysis of variance of peak viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spouted bed dryer	219
B89	Analysis of variance of trough viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spouted bed dryer	220
B90	Analysis of variance of breakdown viscosity of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	220
B91	Analysis of variance of final viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spouted bed dryer	221
B92	Analysis of variance of setback viscosity of germinated brown rice flour	
	and pregelatinized flour produced by spouted bed dryer	221
B93	Analysis of variance of gelatinization onset temperature	
	of germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	222
B94	Analysis of variance of gelatinization peak temperature	
	of germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	222
B95	Analysis of variance of gelatinization conclusion temperature	
	of germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	223

xxix

Table		Page
B96	Analysis of variance of degree of gelatinization of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	223
B97	Analysis of variance of retrogradation onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	224
B98	Analysis of variance of retrogradation peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	224
B99	Analysis of variance of retrogradation conclusion temperature	
	of germinated brown rice flour and pregelatinized flour produced	
	by spouted bed dryer	225
B100	Analysis of variance of % retrogradation of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	225
B101	Analysis of variance of onset temperature of storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	226
B102	2 Analysis of variance of temperature of maximum storage modulus	
	of germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	226
B103	Analysis of variance of maximum storage modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	227
B104	Analysis of variance of maximum loss modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	227

XXX

Table		Page
B105	Analysis of variance of maximum tan δ of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	228
B106	Analysis of variance of storage modulus at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	228
B107	Analysis of variance of loss modulus at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	229
B108	Analysis of variance of tan δ at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	229
B109	Analysis of variance of swelling power at 50 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	230
B110	Analysis of variance of swelling power at 60 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	230
B111	Analysis of variance of swelling power at 70 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	231
B112	Analysis of variance of swelling power at 80 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	231
B113	Analysis of variance of swelling power at 90 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	232

xxxi

Table		Page
B114	Analysis of variance of solubility at 50 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	232
B115	Analysis of variance of solubility at 60 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	233
B116	Analysis of variance of solubility at 70 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	233
B117	Analysis of variance of solubility at 80 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	234
B118	Analysis of variance of solubility at 90 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by spouted bed dryer	234
B119	Analysis of variance of protein content of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	235
B120	Analysis of variance of GABA content of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	235
B121	Analysis of variance of vitamin B1 content of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	236
B122	Analysis of variance of pasting temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	236
B123	Analysis of variance of peak viscosity of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	237

xxxii

Table		Page
B124	Analysis of variance of trough viscosity of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	237
B125	Analysis of variance of breakdown viscosity of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	238
B126	Analysis of variance of final viscosity of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	238
B127	Analysis of variance of setback viscosity of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	239
B128	Analysis of variance of gelatinization onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	239
B129	Analysis of variance of gelatinization peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	240
B130	Analysis of variance of gelatinization conclusion temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	240
B131	Analysis of variance of degree of gelatinization of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	241
B132	Analysis of variance of retrogradation onset temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	241

xxxiii

Table		Page
B133	Analysis of variance of retrogradation peak temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	242
B134	Analysis of variance of retrogradation conclusion temperature of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	242
B135	Analysis of variance of % retrogradation of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	243
B136	Analysis of variance of onset temperature of storage modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	243
B137	Analysis of variance of temperature of maximum storage modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	244
B138	Analysis of variance of maximum loss modulus of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	244
B139	Analysis of variance of maximum tan δ of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	245
B140	Analysis of variance of storage modulus at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	245
B141	Analysis of variance of loss modulus at 5 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	246
B142	Analysis of variance of tan δ at 5 °C of germinated brown rice flour	
	and pregelatinized flour produced by hot air oven	246

xxxiv

Table		Page
B143	Analysis of variance of swelling power at 50 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	247
B144	Analysis of variance of swelling power at 60 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	247
B145	Analysis of variance of swelling power at 70 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	248
B146	Analysis of variance of swelling power at 80 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	248
B147	Analysis of variance of swelling power at 90 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	249
B148	Analysis of variance of solubility at 50 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	249
B149	Analysis of variance of solubility at 60 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	250
B150	Analysis of variance of solubility at 70 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	250
B151	Analysis of variance of solubility at 80 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	251

XXXV

Table		Page
B152	Analysis of variance of solubility at 90 °C of	
	germinated brown rice flour and pregelatinized flour	
	produced by hot air oven	251

xxxvi

LIST OF FIGURES

Figu	ire	Page
2.1	Structure of rice grain	4
2.2	Epigeal and hypogeal germination	6
2.3	Time course of major events associated with germination and	
	post germinative growth	7
2.4	Typical Pasting Curve of Starch as Measured by RVA	18
2.5	Spray dryer scheme	21
2.6	Schematic diagram of spouted bed dryer	21
2.7	Composition of drum dryer (a; single drum dryer b; double drum dryer)	23
2.8	Composition of single-screw extruder	24
2.9	Composition of hot air oven	25
3.1	Single screw extruder	40
3.2	Hot air oven	41
3.3	Spray dryer	42
3.4	Spouted bed dryer	42
4.1	Changes in (a) storage modulus (G') and (b) loss modulus (G'') of	
	10% germinated brown rice flour suspensions during heating	
	from 20 to 100 °C	99
4.2	Scanning electron micrographs (SEM) of flours from	
	different conditions in single screw extruder (Chainat 1)	144
4.3	Scanning electron micrographs (SEM) of flours from	
	different conditions in single screw extruder (KDML 105)	145
4.4	Scanning electron micrographs (SEM) of flours from	
	different conditions in hot air oven (Chainat 1)	147
4.5	Scanning electron micrographs (SEM) of flours from	
	different conditions in hot air oven (KDML 105)	148

xxxvii

xxxviii

LIST OF FIGURES (cont.)

Figu	re	Page
4.6	Scanning electron micrographs (SEM) of flours from	
	different conditions in spray dryer	149
4.7	Scanning electron micrographs (SEM) of flours from	
	different conditions in spouted bed dryer	150
A1	Standard curve for GABA (y-aminobutyric acid) determination	174
A2	Standard curve for vitamin B1 determination	174
A3	Standard curve for total phenolic compounds determination	175
A4	Standard curve for DPPH determination	175
A5	Standard curve for ABTS determination	175

LIST OF ABBREVIATIONS

ABTS	2,2'-Azinobis-3-ethylbenzothiazoline-6-sulfonic acid
ANOVA	Analysis of variance
BD	Breakdown viscosity, RVU
°C	Degree Celsius
DSC	Differential scaning calorimeter
DPPH	1,1-Diphenyl-2-picrylhydrazyl
et. al.	Et alii (Latin), and others
FV	Final viscosity, RVU
G′	Storage modulus, Pa
G´´	Loss modulus, Pa
G' _{max}	Maximum storage modulus, Pa
G'' _{max}	Maximum loss modulus, Pa
G′₅∘c	Storage modulus at 5 °C, Pa
G″₅∘c	Loss modulus at 5 °C, Pa
GABA	γ-aminobutyric acid
GAE	Gallic acid equivalents
GBR	Germinated brown rice
ΔΗ	Gelatinization enthalpy, J/g
ΔH_r	Retrogradation enthalpy, J/g
i.e.	Id est (Latin), that is
PT	Pasting temperature, °C
PV	Peak viscosity, RVU
RVA	Rapid viscosity analyzer
SB	Setback viscosity, RVU
To	Gelatinization onset temperature, °C
T _p	Gelatinization peak temperature, °C
T _c	Gelatinization conclusion temperature, °C

LIST OF ABBREVIATIONS (cont.)

T _{or}	Retrogradation onset temperature, °C
T _{pr}	Retrogradation peak temperature, °C
T _{cr}	Retrogradation conclusion temperature, °C
T _{oG'}	Onset temperature of storage modulus, °C
T _{G'max}	Temperature of maximum storage modulus, °C
Tanð	Loss tangent
Tan δ _{G'max}	Maximum loss tangent
Tan δ _{G′5 °C}	Loss tangent at 5 °C
TEAC	Trolox equivalent antioxidant capacity
TV	Trough viscosity, RVU
VCEAC	Vitamin C equivalent antioxidant capacity