

**ภาคผนวก ค**

ตัวอย่างการใช้สมการแคทีนารีในการวิเคราะห์แรงจากการวางท่อตามมาตรฐาน

DNV-OS-F101

## ค.1 บทนำ

ภาคผนวก ค ถูกจัดทำขึ้นเพื่อแสดงตัวอย่างการใช้สมการเคทีนารีในการวิเคราะห์แรงที่เกิดจากการวางท่อ เงื่อนไขของการยอมรับ (Acceptance criteria) ได้นำมาจากมาตรฐาน DNV-OS-F101 ตัวอย่างการคำนวณเป็นวิเคราะห์แรงจากการวางท่อ 8 นิ้ว API Spec 5L เกรด X52 ซึ่งมีค่า yield strength 358 MPa ในน้ำลึก 60 เมตร

## ค.2 รายการคำนวณ

### Input Data

Pipe nominal outside diameter	$D$	=	$0.229m$
		=	$8.626 in$
Wall thickness during installation	$t_2$	=	$12.7 mm$
		=	$0.5in$
Water depth	$d$	=	$1000 mm$
Seawater density	$p_w$	=	$1025 \frac{kg}{m^3}$
Steel density	$P_{steel}$	=	$7850 \frac{kg}{m^3}$
Young's modulus for steel	$E$	=	$207 \cdot 10^3 M Pa$
		=	$3.002 \times 10^4 . ksi$
Poisson's ratio	$\nu$	=	$0.3$
SMYS of X52 steel	$\sigma_{smys}$	=	$52ksi$
		=	$358.527M Pa$
Specified minimum ultimate stress	$\sigma_{ult}$	=	$530M Pa$

$$\begin{aligned} &= 76.87 \cdot \text{ksi} \\ \text{Installed ovality in Sagbend} \quad f_0 &= 15\% \end{aligned}$$

When  $f_0$  cannot be more than 3% nor less than 0.5%

$$\text{Applied tension in catenary} \quad T = 150 \text{ kN}$$

### DNV partial safety factors

$$\text{Material strength factor} \quad \alpha_u = 0.96$$

$$\text{Fabrication factor} \quad \alpha_{fab} = 0.93$$

$$\text{Safety class resistance} \quad Y_{sc} = 1.14$$

$$\text{Functional load factor} \quad Y_{sc} = 1.14$$

$$\text{Pressure load factor} \quad Y_p = 1.05$$

$$\text{Conditional load factor} \quad Y_c = 1.0$$

$$\text{Material resistance factor} \quad Y_m = 1.15$$

### ค.3 วิธีคำนวณ

#### Pipeline parameters

$$\text{Material resistance factor} \quad Y_m = 1.15$$

$$\text{Inside diameter of pipe} \quad D_i = D - 2t_2$$

$$= 193.7 \cdot \text{mm}$$

$$\text{Second moment of area} \quad I = \frac{\pi}{64} (D^4 - D_i^4)$$

$$= 4.402 \times 10^{-3} \text{m}^2$$

### Pipe submerged weight

$$\begin{aligned} \text{Cross sectional area of steel} \quad A_{steel} &= \frac{\pi}{4}(D^2 - D_i^2) \\ &= 8.235 \times 10^{-3} \text{m}^2 \end{aligned}$$

$$\begin{aligned} \text{Area of displaced water} \quad A_{water} &= \frac{\pi}{4} \cdot D^2 \\ &= 0.038 \text{m}^2 \end{aligned}$$

Submerged weight of pipe

$$\begin{aligned} W &= (A_{steel} \cdot P_{steel} - A_{water} \cdot P_w) \cdot g \\ &= 254.965 \cdot \frac{N}{m} \end{aligned}$$

### Catenary parameters at touchdown

$$\text{Area of displaced water} \quad A_{water} = \frac{\pi}{4} \cdot D^2$$

$$\begin{aligned} \text{Horizontal component of tension} \quad H &= T - w \cdot d \\ &= 134.702 \cdot \text{kN} \end{aligned}$$

$$\begin{aligned} \text{Radius of bending at touchdown} \quad r_{bend} &= \frac{H}{w} \\ &= 528.315 \text{m} \end{aligned}$$

$$\begin{aligned} \text{Bending moment at touchdown Mb} \quad M_b &= \frac{E \cdot I}{r_{bend}} \\ &= 17.247 \cdot \text{kN} \cdot \text{m} \end{aligned}$$

$$\begin{aligned} \text{Design bending moment} \quad M_d &= M_b \cdot Y_F \cdot Y_C \\ &= 20.696 \cdot \text{kN} \cdot \text{m} \end{aligned}$$

$$\text{Seawater pressure at touchdown} \quad P_e = P_w \cdot g \cdot d$$

$$\begin{aligned}
 &= 603.109 \cdot kPa \\
 \text{End cap force} \quad F_{ec} &= P_e \cdot \frac{\pi}{4} \cdot D^2 \\
 &= 22.739 \cdot kN \\
 \text{Design net axial force} \quad S_a &= (H - F_{ec}) \cdot Y_F \cdot Y_c \\
 &= 134.356 \cdot kN
 \end{aligned}$$

### DNV Local buckling

The system collapse is based on the pipe body material and shall fulfill the following criteria:

$$\begin{aligned}
 P_e &\leq \frac{P_c}{1.1 \cdot Y_m \cdot Y_c} \\
 (P_c - P_{el}) \cdot (P_c^2 - P_p^2) &= P_c \cdot P_{el} \cdot P_p \cdot f_0 \cdot \frac{D}{t} \\
 \text{Characteristic elastic collapse pressure } P_{el} &= \frac{2 \cdot E \cdot \left(\frac{t_2}{D}\right)^3}{1 - \nu^2} \\
 &= 88.602 \cdot MPa \\
 \text{Characteristic yield strength } f_y &= \sigma_{smys} \cdot \sigma_u \\
 &= 344.186 \cdot MPa \\
 \text{Plastic collapse pressure } P_p &= 2 \cdot f_y \cdot \alpha_{fab} \cdot \frac{t_2}{D} \\
 &= 37.108 \cdot MPa \\
 \text{Tensile stress used in design } f_u &= \sigma_{ult} \\
 \text{Local design pressure (ambient internal) } P_{ld} &= 0MPa \\
 \text{Intermediate values for flow stress parameter}
 \end{aligned}$$

$$q_h = \begin{cases} \frac{P_{ld} - P_e x_{\sqrt{3}}^2}{2P_p} \text{ if } P_{ld} < P_{Pe} \\ 0 \text{ otherwise} \end{cases}$$

$$\beta = \begin{cases} (0.4 + q_h) \text{ if } \frac{D}{t_2} < 15 \\ \left[ (0.4 + q_h) \left( 60 - \frac{D}{t_2} \right) \right] \text{ if } 15 \leq \frac{D}{t_2} \leq 60 \\ 0 \text{ otherwise} \end{cases}$$

Flow stress parameter accounting for strain hardening.

$$\alpha_c = \min \left| \begin{array}{l} (1 - \beta) + \beta x \frac{f_u}{f_y} \\ 1.2 \end{array} \right| \begin{array}{l} q_h = -0.125 \\ \beta = 11.773 \\ \alpha_c = 1.2 \end{array}$$

Solution for pc is in the cubic equation above is as follow

$$b = -P_{el}c$$

$$= -\left(P_p^2 + P_p \cdot P_{el} \cdot f_0 \cdot \frac{D}{t_2}\right) d$$

$$= P_{el} \cdot P_p^2$$

$$u = \frac{1}{3} \left( \frac{-1}{3} \cdot b^2 + c \right) v$$

$$= \frac{1}{2} \left( \frac{2}{27} \cdot b^3 - \frac{1}{3} \cdot b \cdot c + d \right)$$

$$\emptyset = \arccos \left[ \frac{-v}{\sqrt{(-u)^3}} \right] q$$

$$= -2\sqrt{-u} \cdot \cos \left( \frac{\emptyset}{3} + \frac{60\pi}{180} \right)$$

Characteristic resistance for collapse

$$P_c = q - \frac{b}{3}$$

$$= 37.314 \cdot MPa$$

Characteristic plastic axial compression force resistance

$$\begin{aligned} S_p &= -f_y \cdot \pi \cdot (D - t_2) \cdot t_2 \\ &= 3.558 \times 10^3 \cdot kN \end{aligned}$$

Plastic moment resistance

$$\begin{aligned} M_p &= f_y \cdot (D - t_2)^2 \cdot t_2 \\ &= 233.726 \cdot kN \cdot m \end{aligned}$$

**Load controlled criteria**

$$Check1 = p_e \leq \frac{P_c}{1.1 \cdot Y_m \cdot Y_c}$$

$$= 1$$

$$Check2 = \left[ Y_{sc} \cdot Y_m \left( \frac{M_d}{a_c \cdot M_p} \right) + Y_{sc} \cdot Y_m \cdot \left( \frac{S_a}{a_c \cdot S_p} \right)^2 \right] + \left[ Y_{sc} \cdot Y_m \cdot \left( \frac{P_e}{P_c} \right) \right] \leq 1$$

$$= 1$$

$$P_e = 10.052 \cdot MPa \frac{P_c}{1.1 \cdot Y_m \cdot Y_c}$$

$$= 29.497 \cdot MPa$$

$$\left[ Y_{sc} \cdot Y_m \left( \frac{M_d}{a_c \cdot M_p} \right) + Y_{sc} \cdot Y_m \left( \frac{S_a}{a_c \cdot S_p} \right)^2 \right] + Y_{sc} \cdot Y_m \cdot \left[ \frac{P_e}{P_c} \right]$$

$$= 0.409$$

$$\begin{aligned}
 Check_{overall} &= \begin{cases} "OK" & Check1 = 1 \Delta Check2 = 1 \\ "Fail" & otherwise \end{cases} Check_{overall} \\
 &= "OK"
 \end{aligned}$$

### Propagation and arrestors

Propagation buckling pressure	$P_{pr}$	=	$35 \cdot \frac{f_y \cdot \alpha_{fab}}{Y_m \cdot Y_{sc}} \cdot \left(\frac{t_2}{D}\right)^{2.5}$
		=	8.676 · MPa
Propagation depth	$d_{pr}$	=	$\frac{P_{pr}}{P_w \cdot g}$
		=	8.63.159 m
Thickness of wall at arrestors	$t_{arr}$	=	$\left(\frac{P_e \cdot Y_m \cdot Y_{sc}}{35 \cdot f_y \cdot \alpha_{fab}}\right)^{0.4} \cdot D$
		=	13.47 m