Sukitti Jadeevuti 2006: Hazard Risk Assessment for NGV Filling Station.

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This research is to assess the hazard risk for NGV filling station. The safety distance from hazard source according to EPA 550 - 1999 standard and risk failure according to the fault the analysis (FTA) are evaluated.

From the results of this research, it is found that the minimum safety distance and risk failure rate for the following four cases: (1) Leak dispersion with vapor concentration not exceeding 5,000 ppm are 3,647 m and 66.4 faults per year (2) Leak dispersion with vapor concentration in air not exceeding LFL of 5% are 842 m and 1.15 faults per year (3) Heat flux from fire not exceeding 5 kW/m $^2$  at 40 seconds are 63 m and 0.59 faults per year and (4) Explosive overpressure not exceeding 1 psi are 114 m and 1.15 faults per year.

The results of this research can be further used to specify the safety standard to prevent hazard to public from NGV filling station.

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