

C416165 : MAJOR INDUSTRIAL ENGINEERING
KEY WORD: EMG / WORK FACTORS

AUMNAJ SETSUWAN : RELATIONSHIP BETWEEN WORK FACTORS AND BACK LOAD
MEASURED BY ELECTROMYOGRAPHY : A CASE STUDY OF 1-TON PICK-UP
ASSEMBLYLINE. THESIS ADVISOR : ASSO. PROF. KITTI INTARANONT, Ph.D.,
THESIS CO-ADVISOR : MR. NIWAT TAEPAVARAPRUK. 190 pp. ISBN
974-584-591-4

This research studied work factors that could cause back pain symptoms to workers in a 1-ton truck assemblyline. The research objectives were 1) to survey the problems in 1-ton truck assemblyline, 2) to investigate back load by electromyography (EMG), 3) to analyse the relationship between work factors and backload, 4) to suggest solutions to the problems or reduce back pain symptoms on the job.

The researcher interviewed workers to assess the severity of problems and selected 34 persons from 5 sections to be experimental subjects. The experiments were conducted by EMG measurement and data on working postures were analysed by a technique called RULA (rapid upper limb assessment) in 46 types of work based on these subjects.

The results showed a linear relationship between values of percentage maximum voluntary electromyography, %MVE and RULA scores from working posture analysis with statistical significance.

The interested work factors: bending back posture, weight of the work piece, work station height and work period were linear related to %MVE with statistical significance. Applying fuzzy set theory to investigate work factors serious priority, it was found that bending back posture was the most important factor, followed by weight of the workpiece, work station height and work period, respectively.

The results were analysed based on the three criteria, namely (1) posture score with RULA greater than 5, (2) %MVE values greater than 30 %, and (3) abnormal index (AI) from the questionnaires greater than 3. Sixteen out of the 46 types of work were found to be dangerous and required improvement immediately.