

C617625 : MAJOR ENVIRONMENTAL ENGINEERING

KEY WORD: ANAEROBIC-OXIC / KINETIC PARAMETER / PHOSPHORUS REMOVAL
SUKASOM SUKSATHAN : EFFECTS OF SLUDGE AGE ON COD REMOVAL
OF BREWERY WASTEWATER BY ANAEROBIC-OXIC ACTIVATED SLUDGE
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Treatment of brewery wastewater using anaerobic-oxic activated sludge was done in an experimental model. The total HRT was 28.8 hrs and the volume fraction of anaerobic tank was 1:6. The sludge ages were varied from 3 to 15 days with sludge return rate of 100%. The wastewater in this experiment had total COD of 1000 g./m³ and the COD:N:P ratio was 150:5:1.

When the sludge ages were 3, 7, 11 and 15 days, the F/M ratio in the anaerobic tank were 7.27, 4.11, 3.41 and 3.24 kg.COD/kg.MLSS-day and the system F/M ratios were 1.41, 1.73, 0.52 and 0.50 kg.COD/kg.MLSS-day respectively.

The COD removal efficiency in the anaerobic tank varied with the sludge ages and varied inversely with the F/M ratio. When the sludge ages increased, the COD removal efficiency in the anaerobic tank was also increased.

Within the range of sludge ages of 3 to 15 days, the F/M ratio and the sludge age did not significantly affect the system total COD removal efficiency. The COD removal efficiency of the system was in the range of 94-96%.

At 20° C, the specific decay rate constant (b) = 0.002 hrs.⁻¹, the true growth yield (Y_g) = 0.367 g.cell/g.COD, the maximum specific growth rate constant (μ_m) = 0.015 hrs.⁻¹ and the half velocity constant (K_s) = 16.44 g.COD/m³.

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