Nattha Thaweegan 2006: Thermal Properties of Degradable High Density Polyethylene-

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Thermal properties and degradability of high density polyethylene (HDPE) blended with

eight different amounts of CaCO3 were studied by Differential Scanning Calorimetry (DSC). Four

different heating and cooling rates, 5, 10, 15 and 20 °C/min under nitrogen environment were

performed. In endothermic process, the phase transition peak shifted to lower temperature with

the heating rate ascending. In exothermic process, the results showed similar evolution of

crystallinity temperature and the corresponding enthalpy as the endothermic process.

Relative degree of crystallinity $\chi(T)$ of the HDPE- CaCO₃ plastic film showed the same

sigmoid shape which was due to the lag effect of cooling rate on crystallization. The

nonisothermal crystallization kinetics were investigated by Ozawa method derived from Avrami

analysis. The addition of $CaCO_3$ increased Ozawa exponents m, but decreased logarithm of

crystallization rate constant $\ln Z(T)$ of pure HDPE-film. The respective Ozawa exponents m

and $\ln Z(T)$ at 110 °C crystallization temperature were 0.13 and 19.16. Crystallization activation

energy of pure HDPE film calculated from Kissinger equation was 177.0 kJ/mol and was

increased as the higher content of CaCO₃.

Morphology of the plastic film examined by scanning electron microscope revealed the

bigger dispersed size of CaCO₃ in the higher CaCO₃ content in HDPE-film.

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