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Rheology of Tamarind Gum Solutions

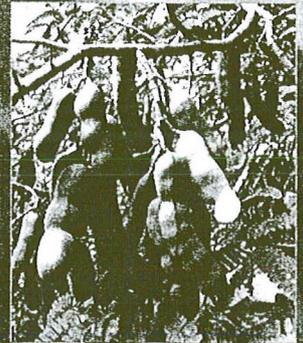
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1. Introduction

In Thailand, the tamarind tree (*Tamarindus indica* L.) is the commercially important plant and widely grown in many regions of the country. Tamarind gum is obtained from the endosperm of the seed of the tamarind fruit (**Figure 1**). Tamarind gum is polysaccharide with high molecular weight which forms viscous solutions when dissolved in water [1]. Thus, it is attentively applied in many industries as a thickening, stabilizing, and gelling agent [2]. In present work, crude tamarind gum provided from Thai tamarind was characterized for physicochemical properties. Also the rheological behaviour of crude tamarind gum solutions was investigated at 20°C.



2. Materials and methods

Tamarind gum was provided from Thai tamarind tree. Samples provided consisted of 0.67%, 1.15%, 1.15%, 2.30%, 2.75%, 5.70% and 5.70% (w/w) tamarind gum solutions. The samples were prepared by dissolving tamarind gum in distilled water.

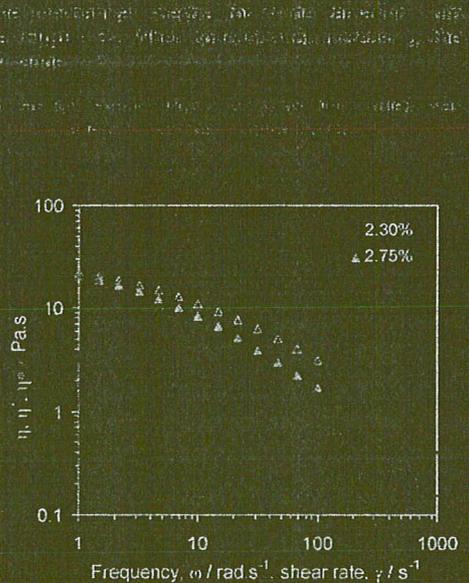
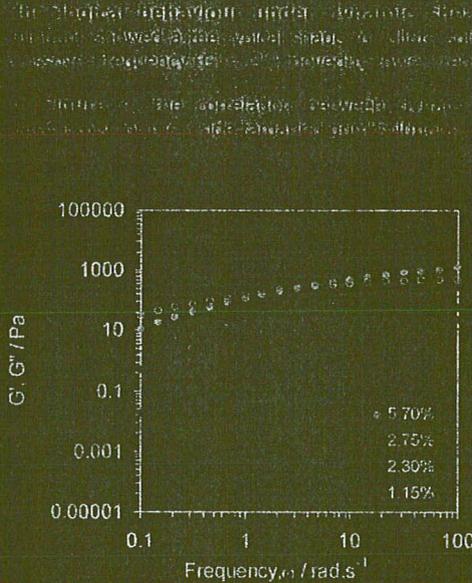
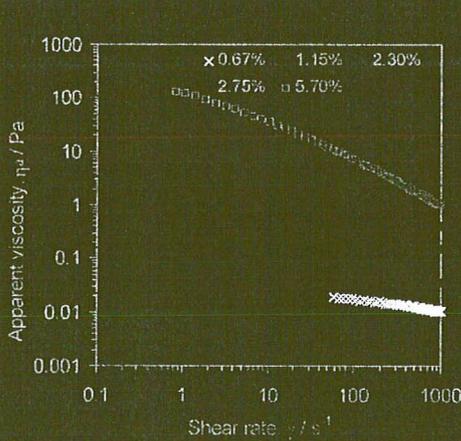
Some characteristics of crude tamarind gum samples were determined. The samples were dried at 60°C for 24 h. The dried samples were ground into a fine powder using a mortar and pestle. The powder was then sieved through a 60-mesh sieve. The particle size distribution was determined by laser light scattering.

Figure 1. Some characteristics of crude tamarind gum samples

Sample No.	Concentration (w/w)
1	0.67%
2	1.15%
3	2.30%
4	2.75%
5	5.70%
6	5.70%

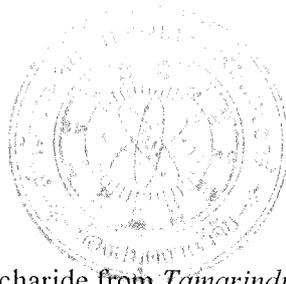
Figure 2. Apparent viscosity vs. shear rate

The apparent viscosity of the tamarind gum solutions was determined using a rheometer. The apparent viscosity was determined by the ratio of the shear stress to the shear rate. The apparent viscosity of the tamarind gum solutions was determined at 20°C.



$$\eta_a = \eta_\infty + \frac{(\eta_0 - \eta_\infty)}{1 + (\tau \dot{\gamma})^m}$$

Figure 2. Apparent viscosity vs. shear rate. Figure 3. Storage modulus vs. frequency. Figure 4. Loss modulus vs. frequency.



Abstract

Tamarind seed gum as seed polysaccharide from *Tamarindus indica* L. has been characterized for physicochemical and rheological properties in the present work. The structural analysis determined the presence of glucose:xylose:galactose in a molar ratio of 2.61:1.43:1. The Huggins and Kraemer plots obtained by capillary viscometry gave an intrinsic viscosity of 4.7 dl/g and the viscosity average molecular mass was calculated to be 9.18×10^5 g.mol⁻¹ using the Mark-Houwink relationship. The steady shear and dynamic viscoelasticity properties of tamarind seed gum in aqueous solutions at different concentrations were investigated at 20°C using a Haake Rheometer RS75. The tamarind seed gum solutions clearly exhibited shear-thinning flow behaviour at high shear rate and Newtonian region occurred at low shear rate range, however, at higher concentrations, pronounced shear thinning was observed. The value of zero shear viscosity (η_0) was estimated by fitting Cross and Carreau models. The specific viscosity at zero shear rate (η_{sp0}) was plotted against the coil overlap parameter ($C[\eta]$) and the slopes of the lines in the dilute and semi-dilute regions were found to be ~ 2.2 and 4.3 respectively. The value of the critical concentration (C^*) was about $4.23/[\eta]$. While, the mechanical spectra in the linear viscoelastic region of tamarind seed gum solutions showed the typical shape for macromolecular solutions. Plots of η versus $\dot{\gamma}$ and η^* versus ω were superimposable and hence obey the Cox-Merz rule.

Keywords: Tamarind seed gum; Seed gum; Rheological behaviour; Intrinsic viscosity; Critical concentration

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1 Rheological behaviour of tamarind seed gum in aqueous
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6
7 Graphical abstract

