

Napon Pongpairoj 2007: Relationship between Fine Structure of High Amylose Rice Starch and Mechanical Properties of Their Films. Master of Science (Food Science), Major Field: Food Science, Department of Food Science and Technology. Thesis Advisor: Assistant Professor Namfone Lumdubwong, Ph.D. 86 pages.

The objectives of the study were to investigate fine structure, chemical, and physico-chemical properties of Thai high amylose rice starches (HAM-RS), and mechanical properties of their films. Rice starches were isolated from seven varieties of Thai HAM rice flour, with similar amylose (AM) contents (between 30 -34 %,  $p > 0.05$ ). The number average molecular weight ( $\overline{Mn}$ ) of the starches range from  $3.80 \times 10^5$  to  $8.54 \times 10^5$  Daltons and from  $3.07 \times 10^6$  to  $3.68 \times 10^6$  Daltons, when determined by the modified method of Park and Johnson and the equation of Park, respectively.  $\overline{Mn}$  of AM of the rice starches displayed  $9.06 \times 10^4$  to  $1.68 \times 10^5$  Daltons, whereas  $\overline{Mn}$  of amylopectin (AP) of the samples displayed  $4.34 \times 10^6$  to  $5.18 \times 10^6$  Daltons. The percent of beta-amylolysis ( $\% \beta$ -amylolysis) of Thai rice samples was approximately 58 – 69 %. The debranched starches contained average degree of polymerization ( $\overline{DPn}$ ) 22.9 – 25.4. Debranched starch of Pathumthani 60 displayed a bi-modal distribution, whereas Prajeenburi 1 and Suphan Buri 90 showed a quarter-modal distribution. Other debranched samples had a tri-modal distribution. The Thai HAM-RS contained the whole range of peak gelatinization temperatures (low, medium and high  $T_p$ ): When the HAM-RS films plasticized with 50 % glycerol were casted, the tensile strength was 1.4 – 2.9 MPa. And the percent of elongation and Young's modulus were 35 – 55 %, and 20 – 70 MPa. Both high correlations were observed between a short chain fraction ( $DP\ 6 - 12$ , A) of debranched starches and their gelatinization temperatures (GT) ( $r = -0.79$ ) and between the A and their enthalpies ( $\Delta H$ ) ( $r = -0.80$ ). In contrast, a long chain fraction ( $DP\ 37 - 53$ ,  $B_3$ ) were positively correlated with GT, and  $\Delta H$  ( $r = -0.60$  and  $0.70$ ). The A fraction was also negatively correlated with the values of paste breakdown ( $r = -0.70$ ) and setback ( $r = -0.50$ ). A positive correlation was found between the A and elongation of starch films ( $r = 0.60$ ); but the opposite correlation was reported for the A and the values of tensile strength ( $r = -0.50$ ) and Young's modulus ( $r = -0.60$ ). Both GT and  $\Delta H$  of the starches were negatively correlated with % of the film elongation ( $r = -0.79$ , and  $r = -0.80$ ). Also, the elongation of the samples was positively correlated with the trough values ( $r = 0.57$ ), but negatively correlated with the values of paste breakdown ( $r = -0.77$ ) and setback ( $r = -0.67$ ) of the pasting curves. It is suggested that HAM-RS films with high % elongation were possibly produced from rice starches containing a high proportion of A and low GT, and the elongation property of the film was probably predicted using RVA profiles of the starches.

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